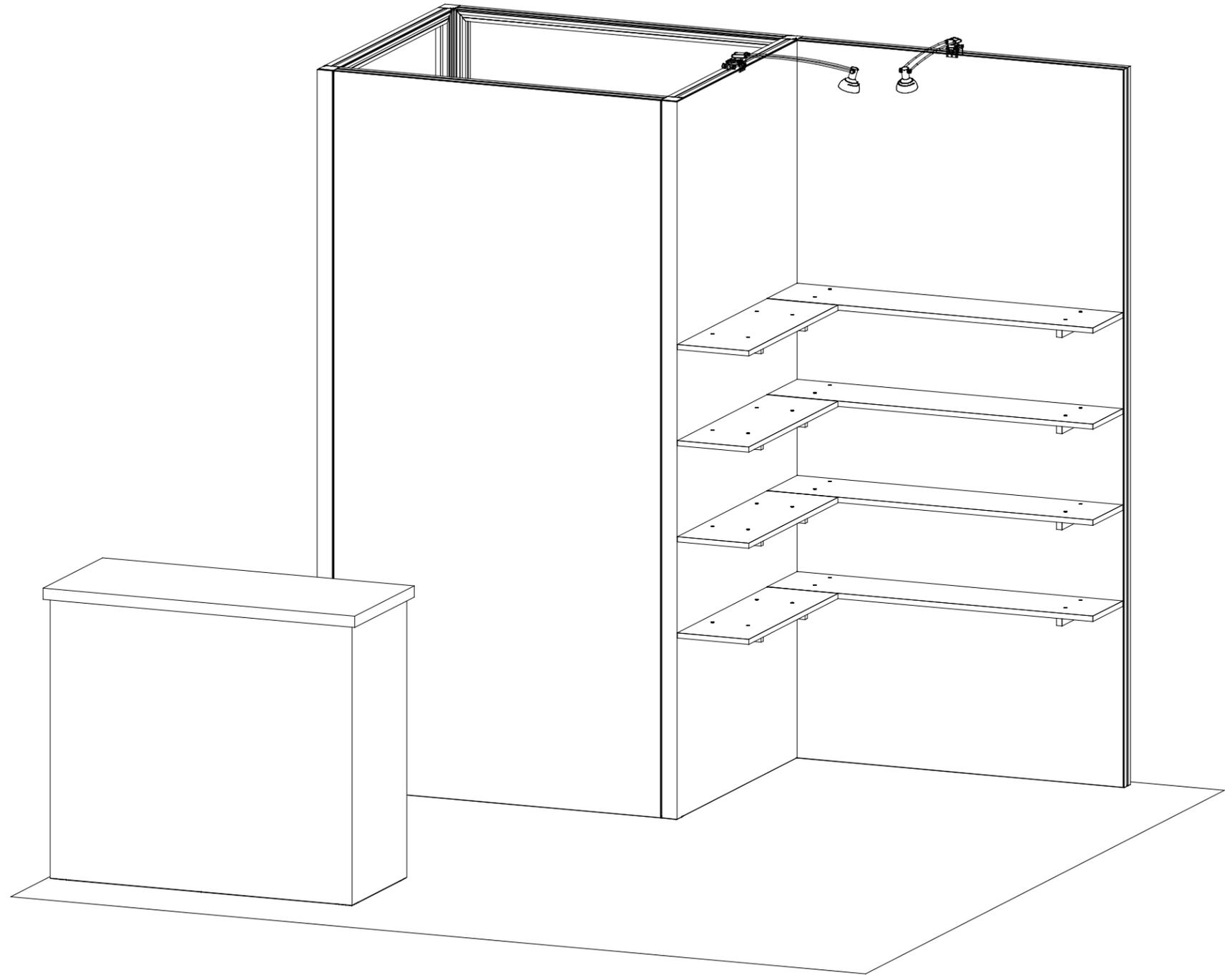
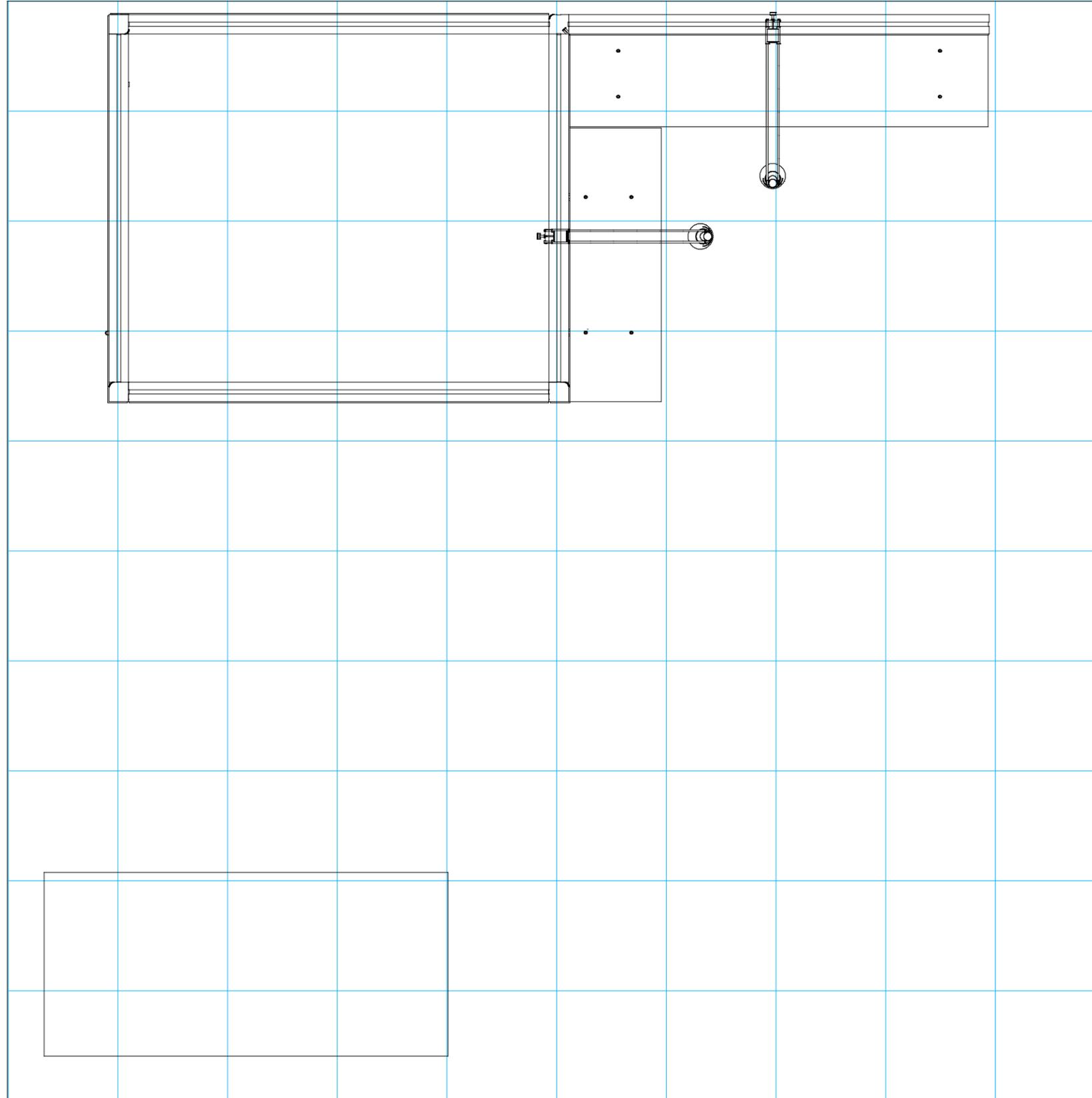


Plan View

10'

10'





= 1 sq foot

## General Setup Instructions

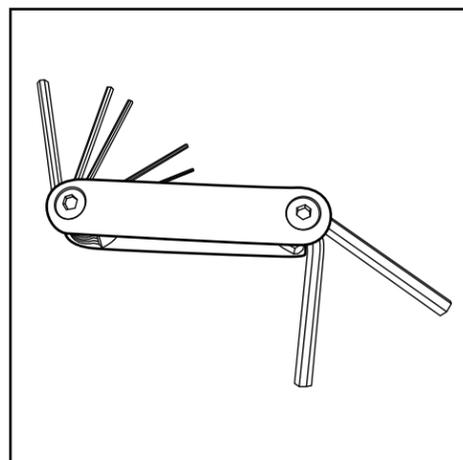
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

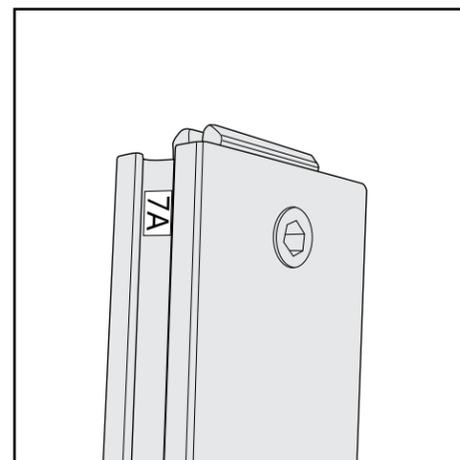
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

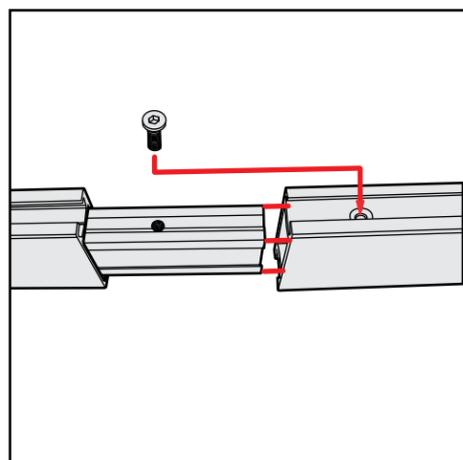
- For loss prevention, tighten all set screws and locks during disassembly.



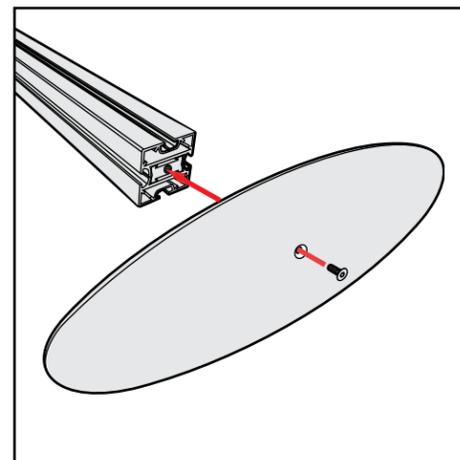
Hex Tool - Essential for Assembly



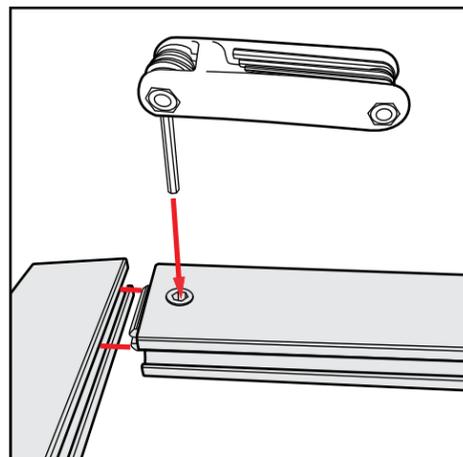
Part Identification - Numbering



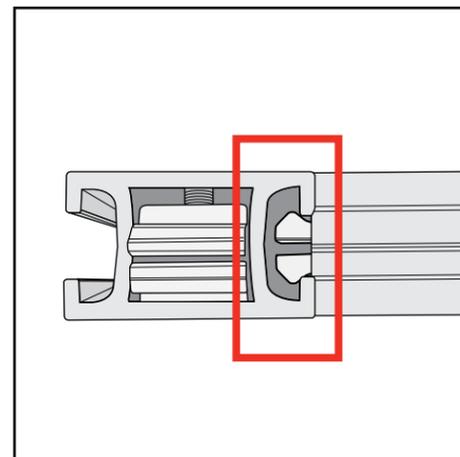
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED



ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

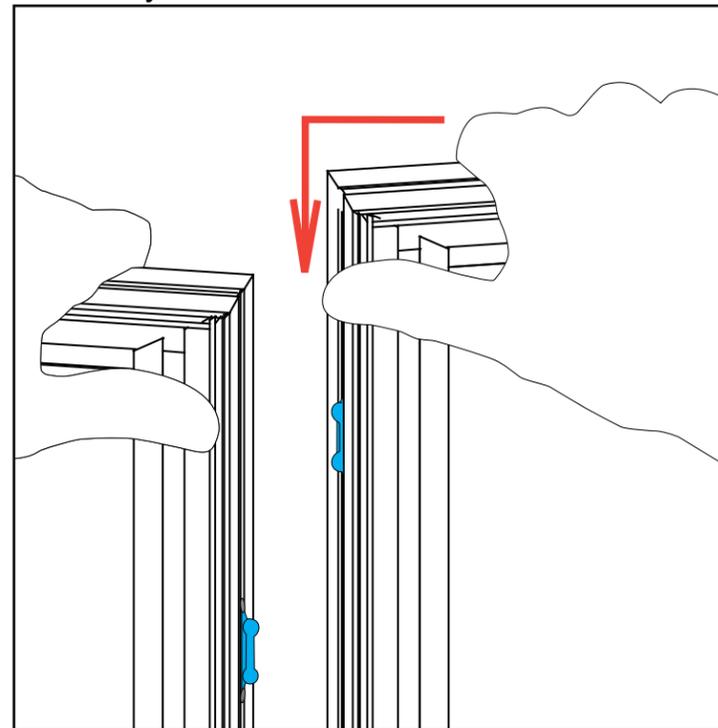
## Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

## Side-by-Side Disassembly

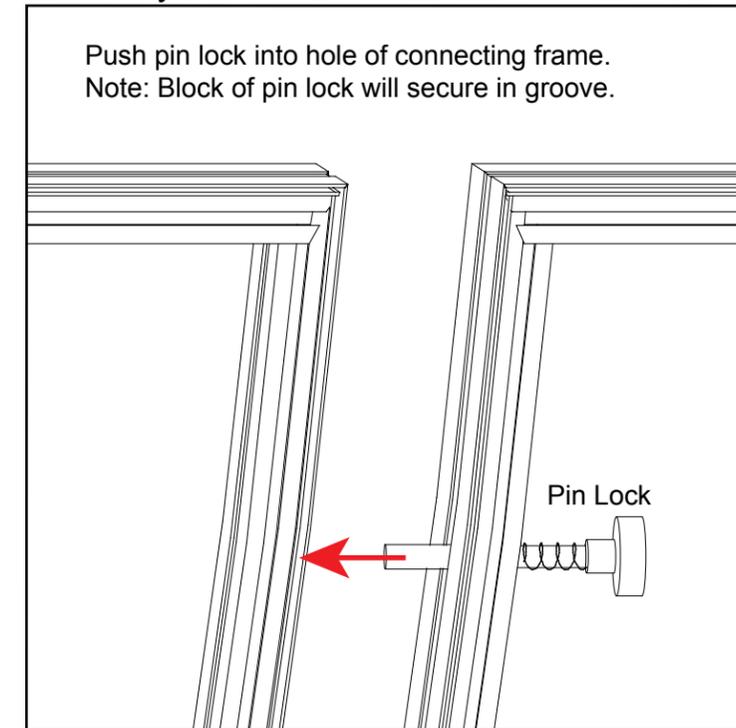
- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detach.

Assembly

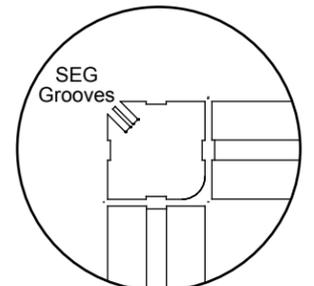


Assembly Cont'd

Push pin lock into hole of connecting frame.  
Note: Block of pin lock will secure in groove.



Corner Connector



Top View

Note: Orientation of Corner Connector may change.

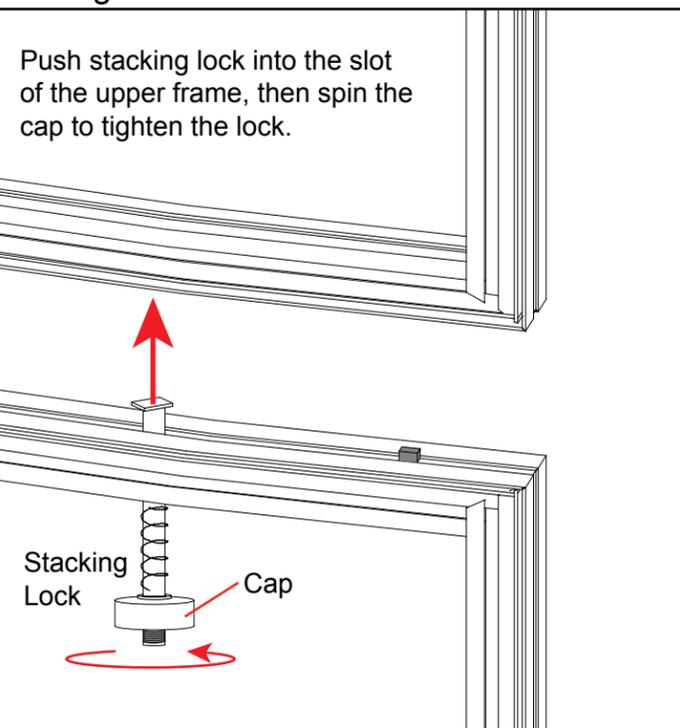
## Stacking Assembly

- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

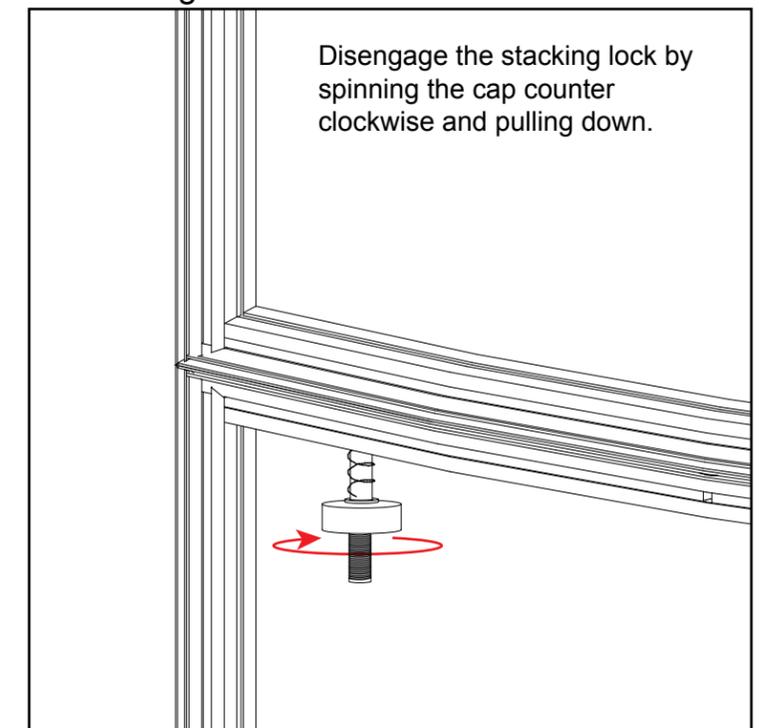
## Stacking Disassembly

- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.

Stacking

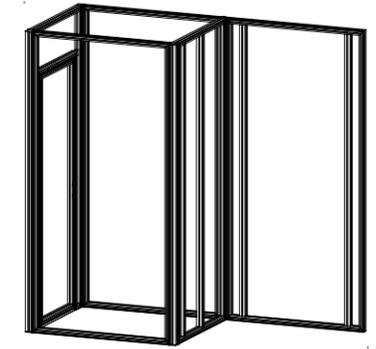
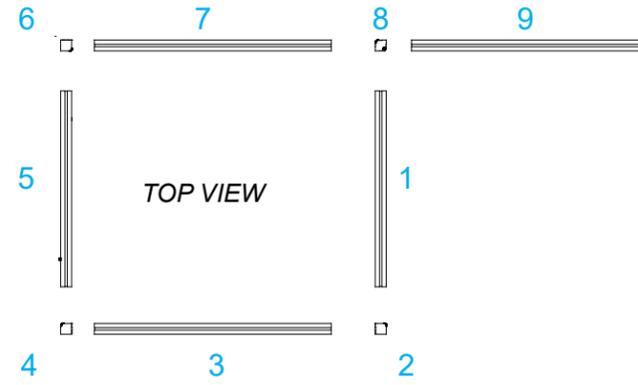


Unstacking



CRATE PACKING

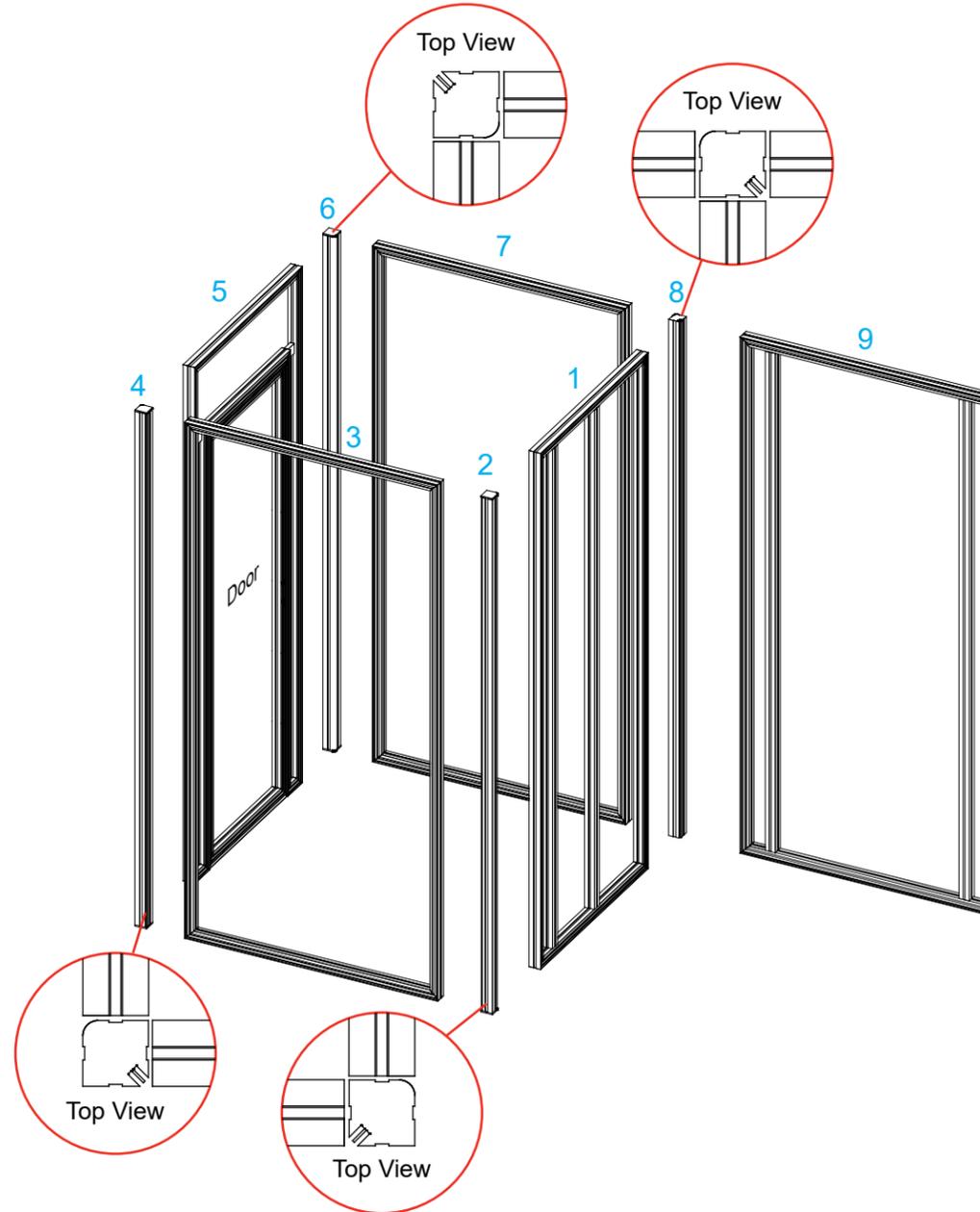
Item	Qty.	Description
1	1	38" w x 95" h Gravitee panel w/ S44
2	1	94.5" h Gravitee corner post w/ caps
3	1	46" w x 95" h Gravitee lightbox panel
4	1	94.5" h Gravitee corner post w/ caps
5	1	38" w x 95" h Gravitee panel w/ Door
6	1	94.5" h Gravitee corner post w/ caps
7	1	46" w x 95" h Gravitee panel
8	1	95" h Gravitee corner post
9	1	46" w x 95" h Gravitee panel w/ S44



When assembled

Steps:

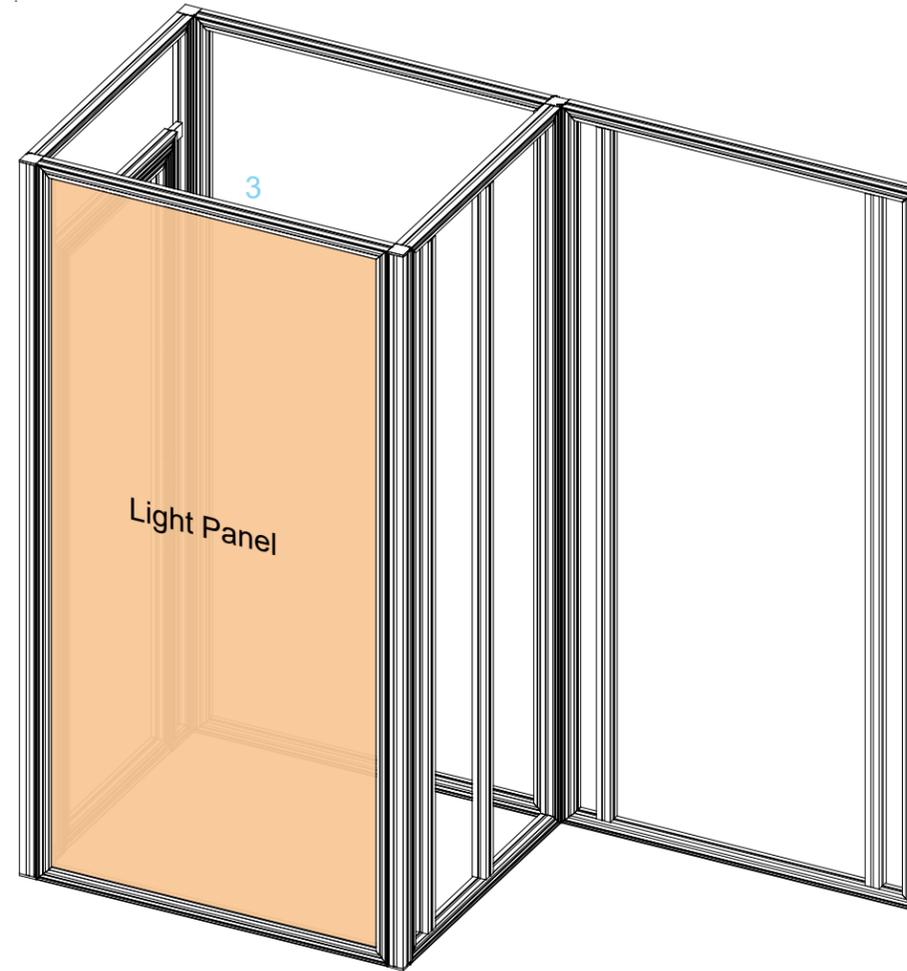
- 1) Assemble Gravitee panels & posts in numerical order as shown. Refer to the Gravitee Assembly general information page.



FRONT VIEW

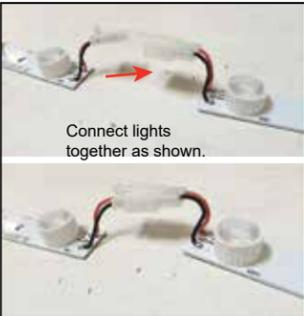
Steps:

- 1) Connect power cords to LED lights in panel [3].  
See [Light Connection](#) detail.

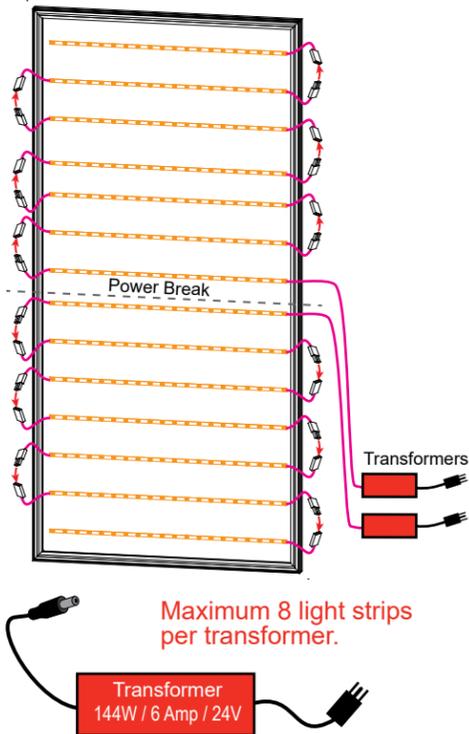
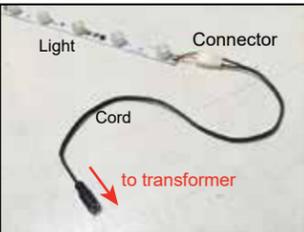


### Light Connection

#### Light to Light Attachment



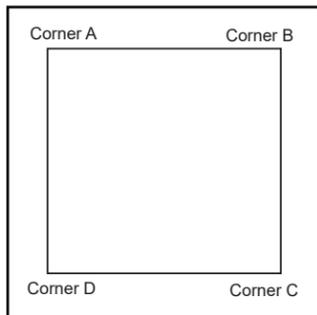
#### Light to Transformer Attachment



Steps:

- 1) Apply SEG Graphics to panels as shown.
- 2) Attach Perf Lights to top of panel [1,9]. See [Light Attachment](#) detail.

## SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

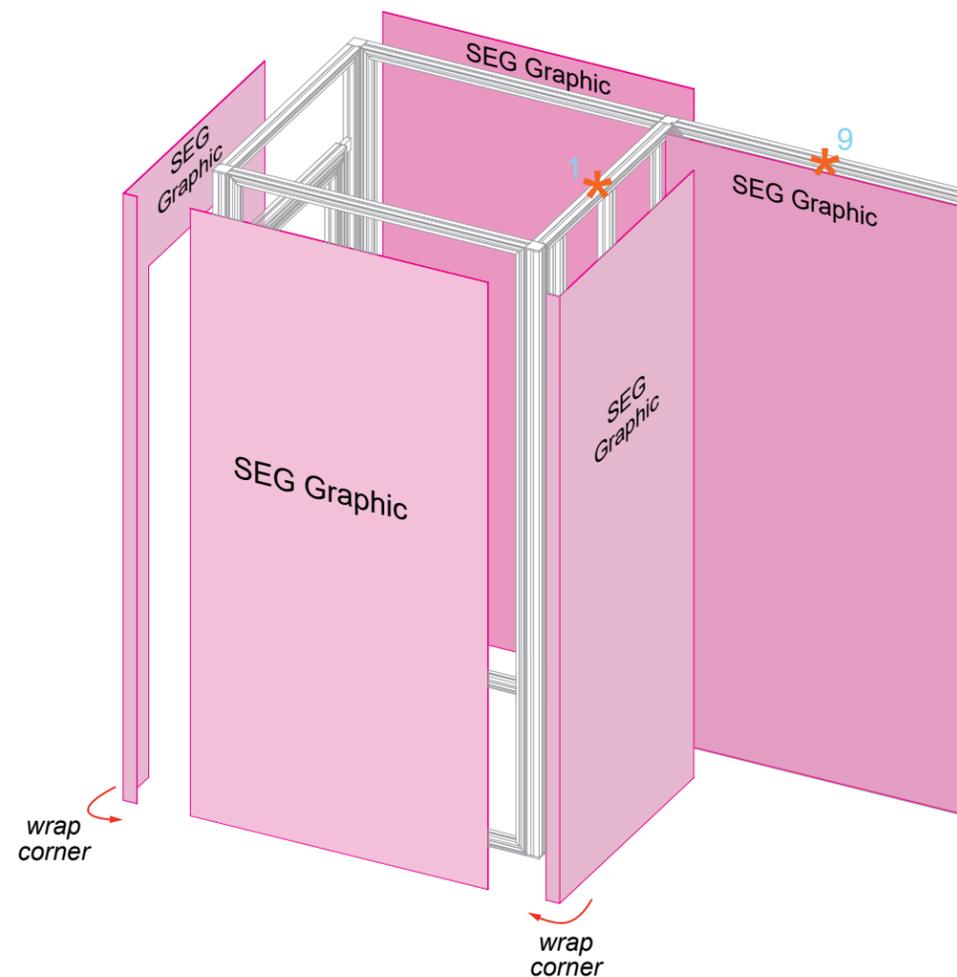
### Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

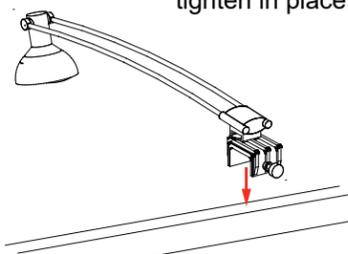


**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



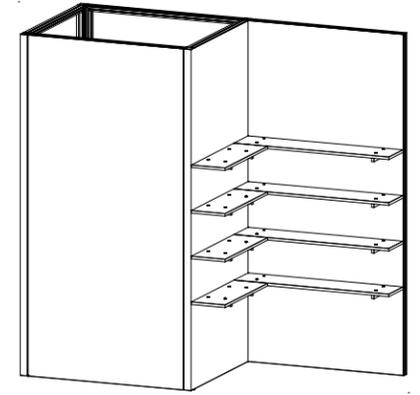
### \* Light Attachment

Attach lights to top of panel and tighten in place.

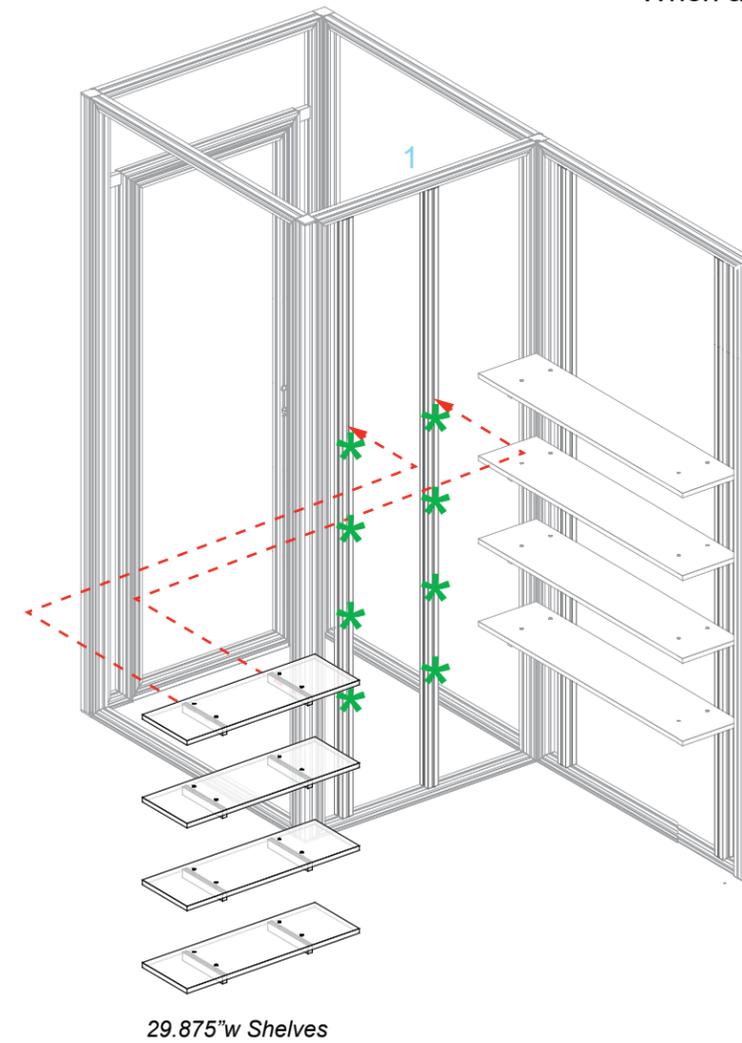
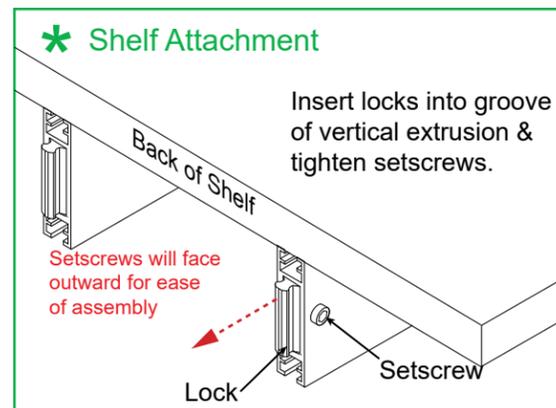
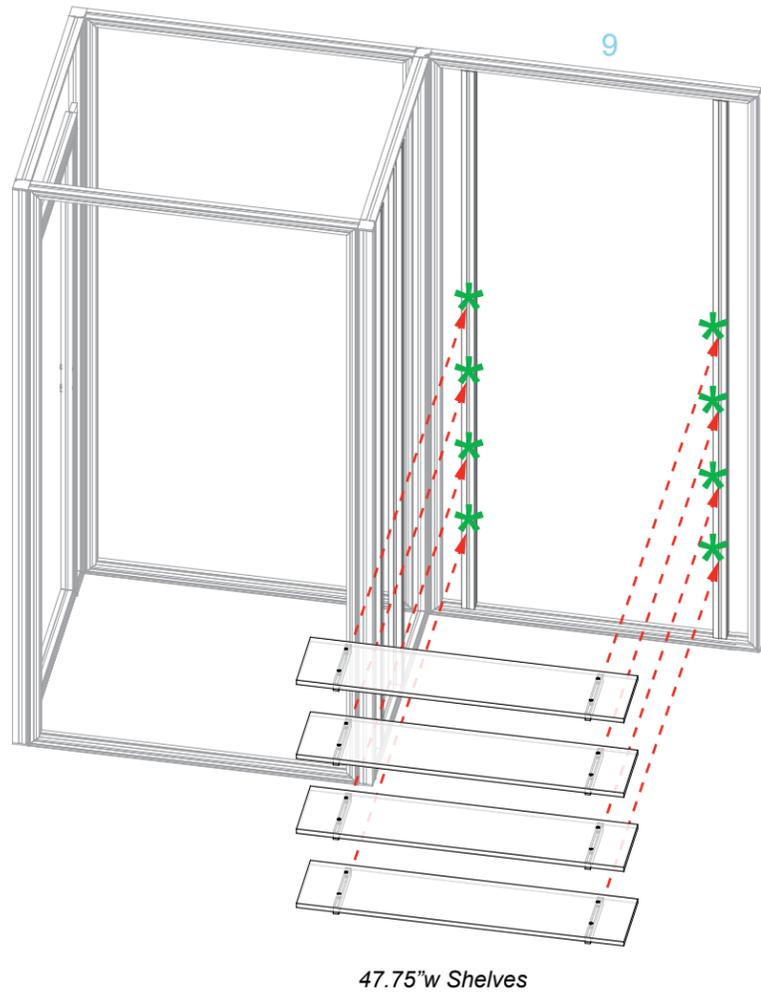


Item	Qty.	Description
--	4	29.875"w x 10"d Shelf w/ Z31
--	4	45.75"w x 10"d Shelf w/ Z31

Steps:  
1) Attach Shelves to vertical extrusions in panels [9] & [1] as shown.  
See [Shelf Attachment](#) detail.



When assembled

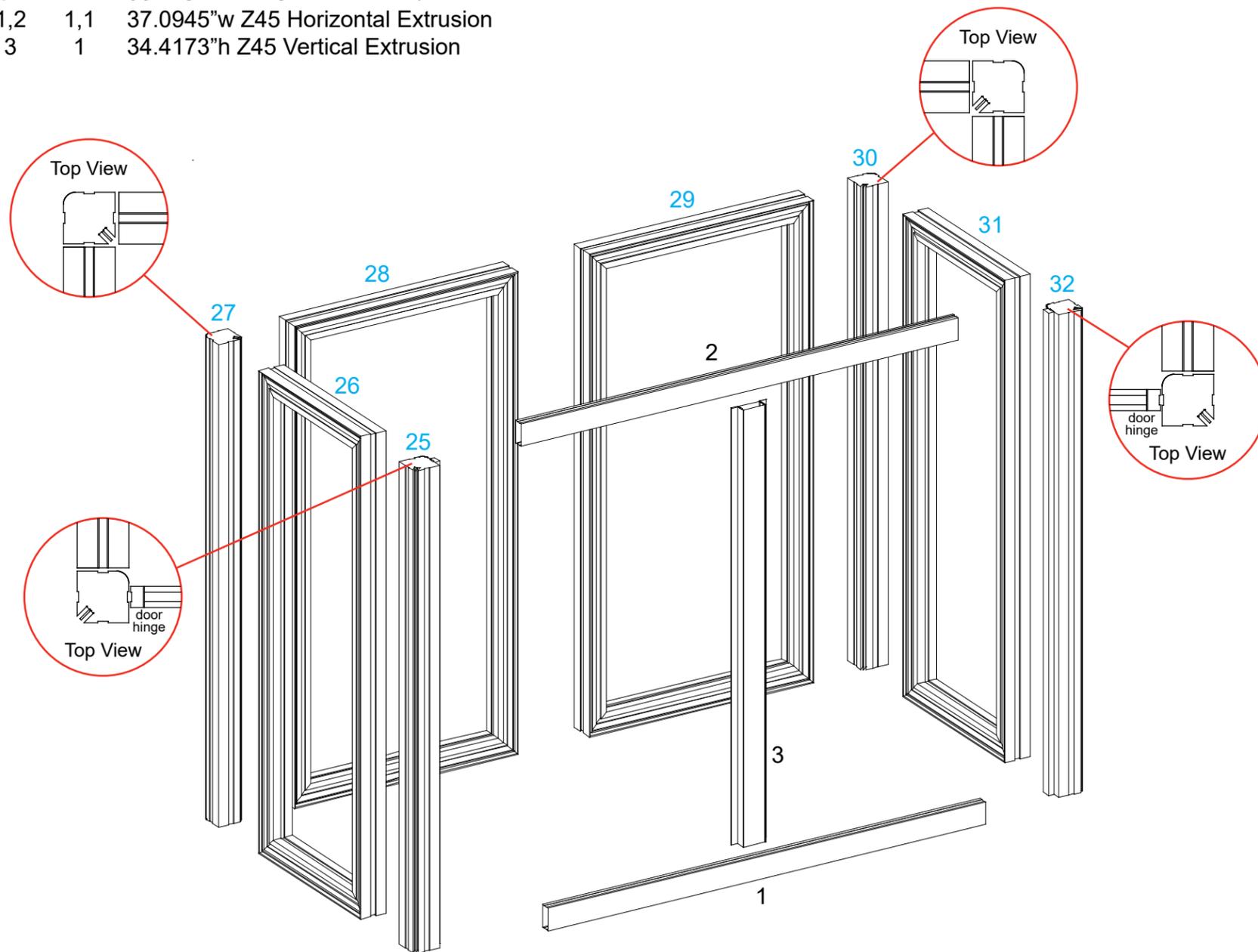


SIDE VIEW

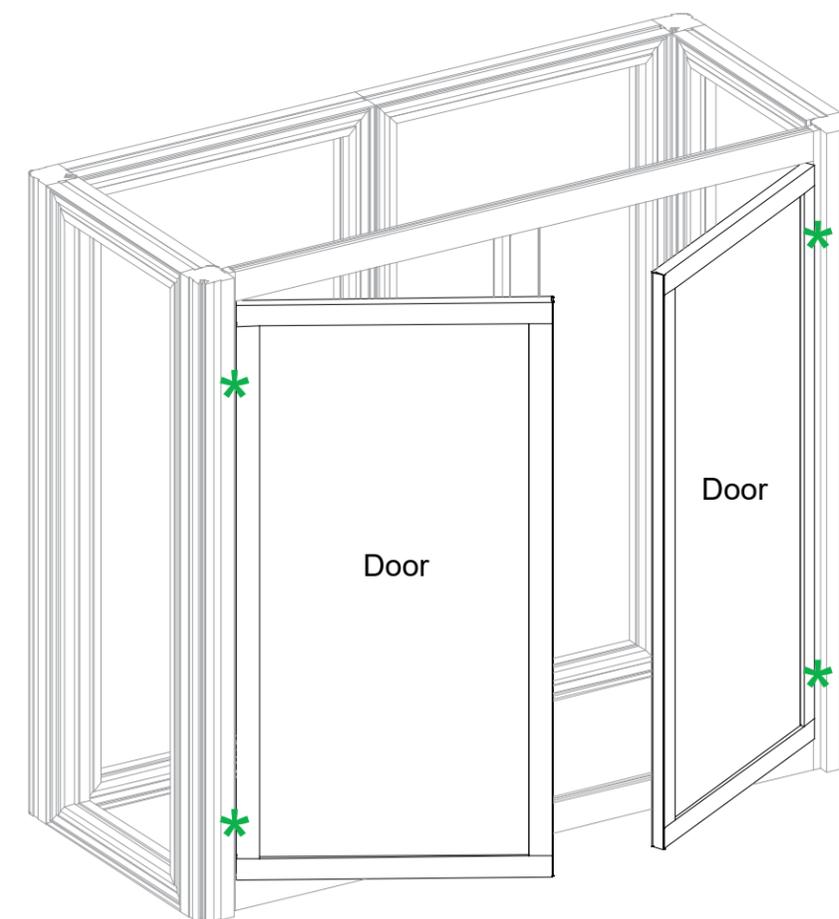
Item	Qty.	Description
25	1	38"h Gravitee Corner Post w/ Door Attachment
26	1	14.125"w x 38"h Gravitee Panel Frame
27	1	38"h Gravitee Corner Post
28	1	19"w x 38"h Gravitee Panel Frame
29	1	19"w x 38"h Gravitee Panel Frame
30	1	38"h Gravitee Corner Post
31	1	14.125"w x 38"h Gravitee Panel Frame
32	1	38"h Gravitee Corner Post w/ Door Attachment
1,2	1,1	37.0945"w Z45 Horizontal Extrusion
3	1	34.4173"h Z45 Vertical Extrusion

Steps:

- 1) Assemble Gravitee panels and posts in numerical order, as shown, making sure Velcro is facing inward. See Gravitee Panel Assembly sheet, for instruction.
- 2) Attach horizontal extrusions [1] and [2] between posts [25] and [32].
- 3) Attach vertical [3] between horizontals [1] and [2].
- 4) Connect doors to posts [25] and [32]. See **Door Connection** detail.



Back View

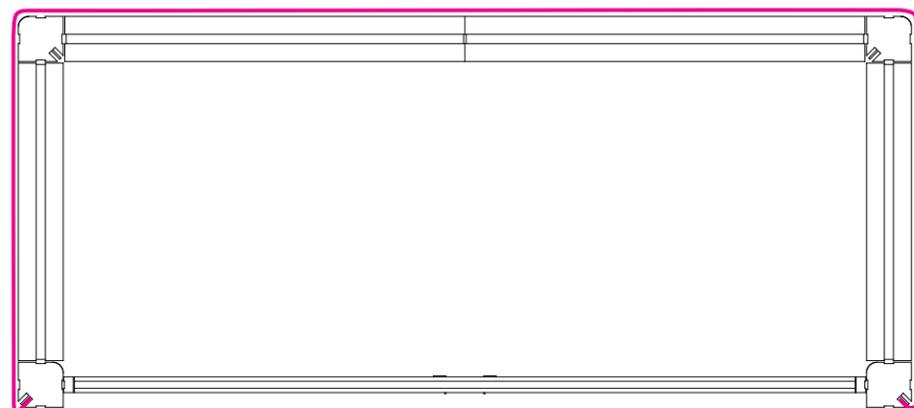


Back View

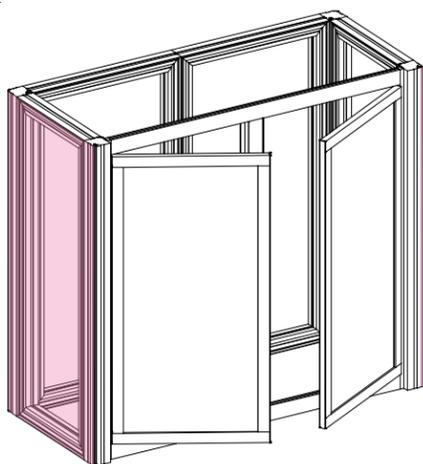
Steps:

- 1) Wrap **SEG Graphic** around front and sides of assembled counter.  
See SEG Graphic Installation sheet for instruction.
- 2) Connect shelf supports to Velcro, then place shelf on top of supports.
- 3) Lock counter top to panels [26] and [31]. See **Counter Top Lock** detail.

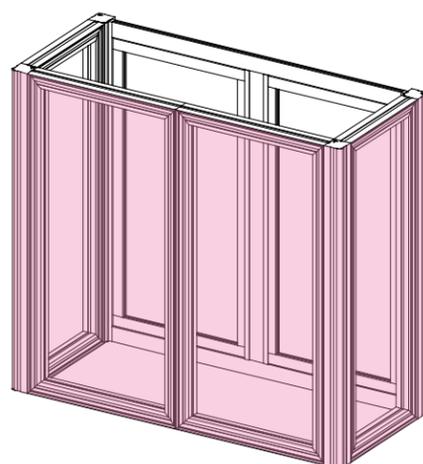
Keep connectors [25] [32] extrusions [1] [2] [3] and doors assembled, when packing.



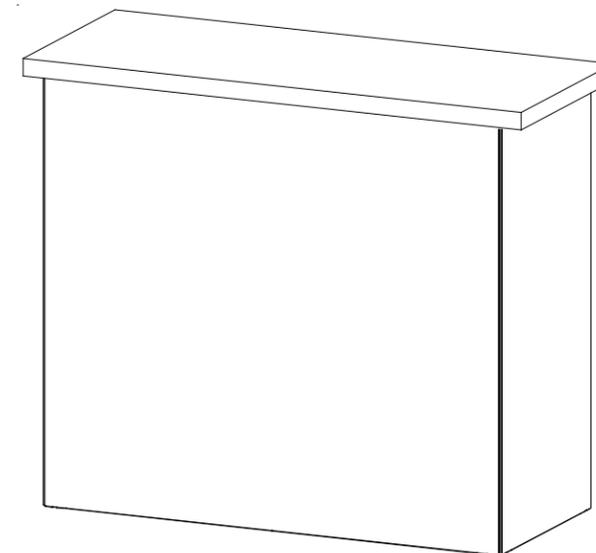
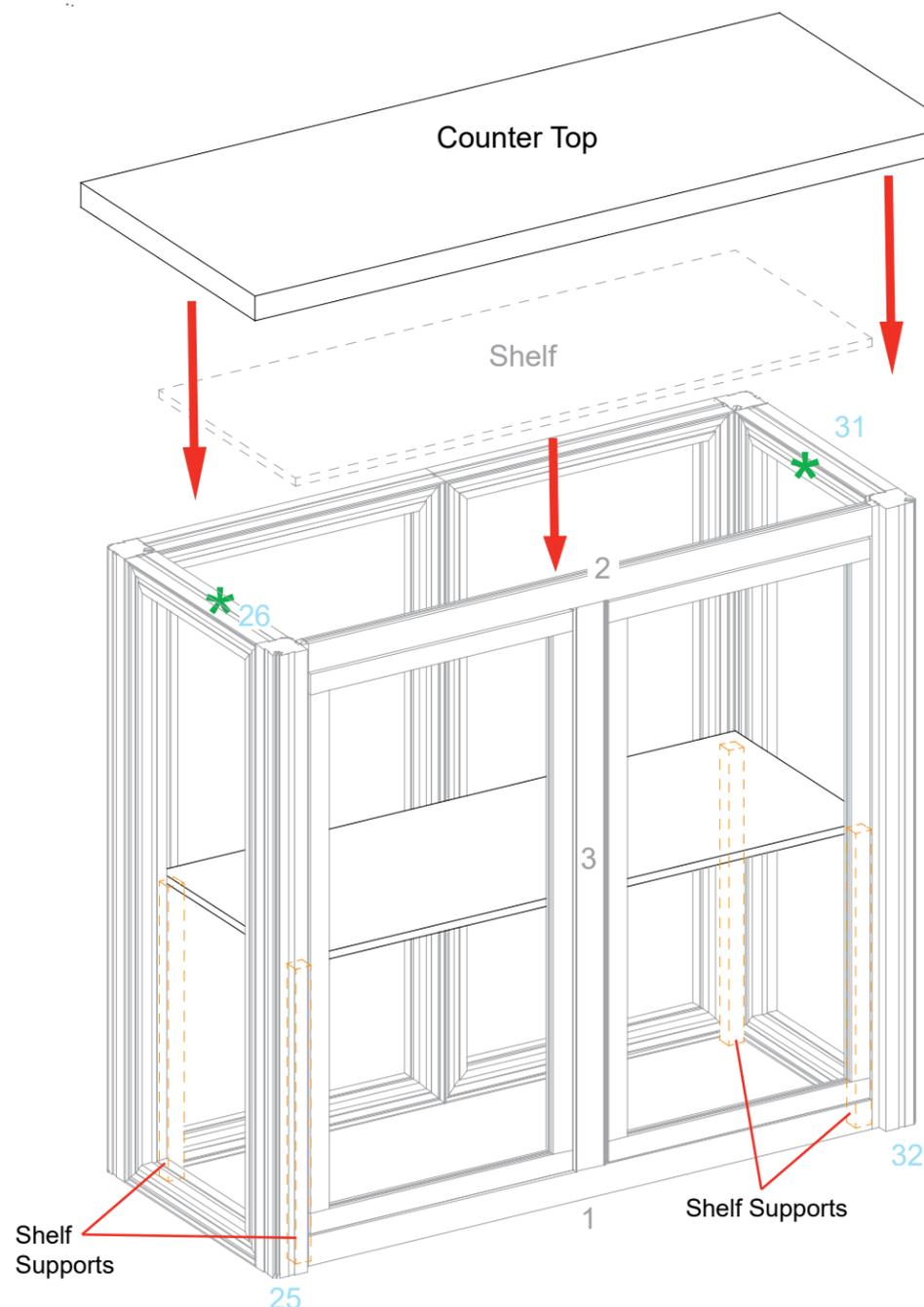
Top View



Back View



Front View



Completed Assembly

