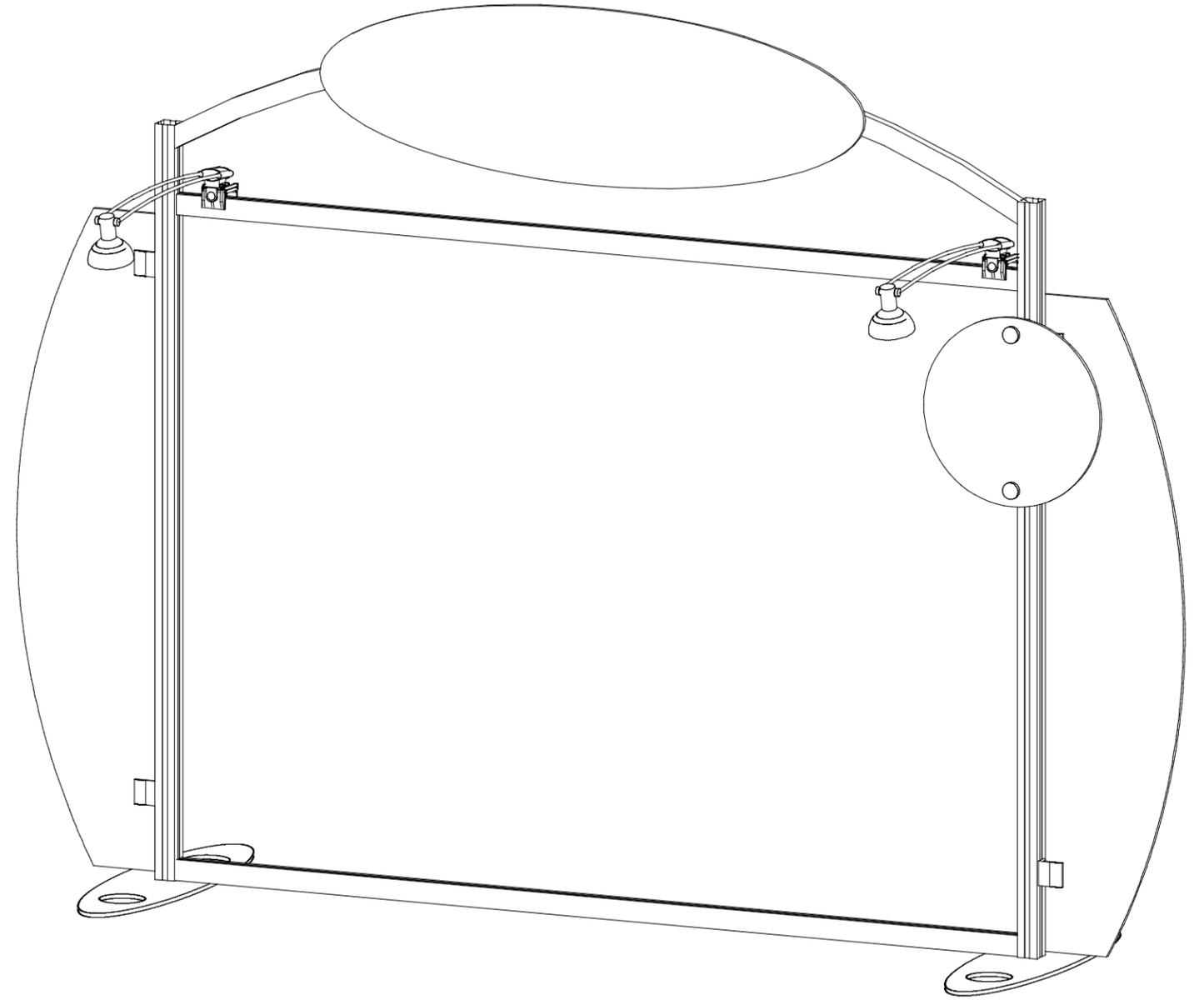




Plan View



Perspective View

## General Setup Instructions

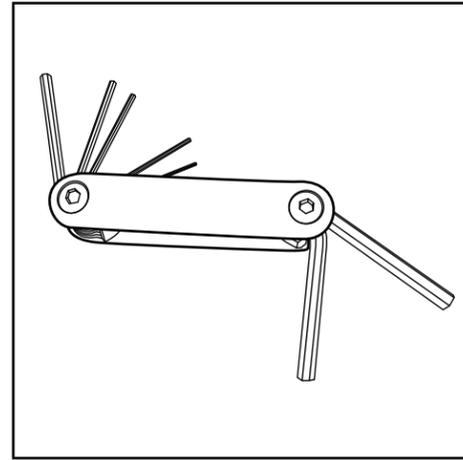
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

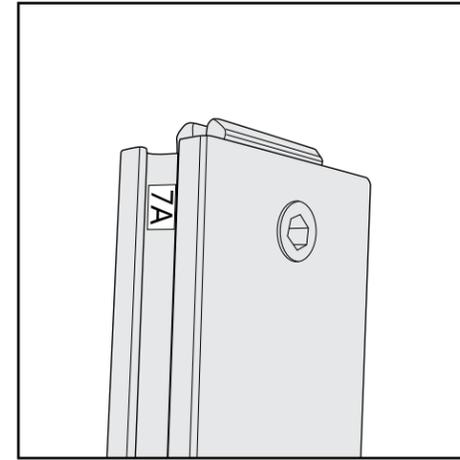
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

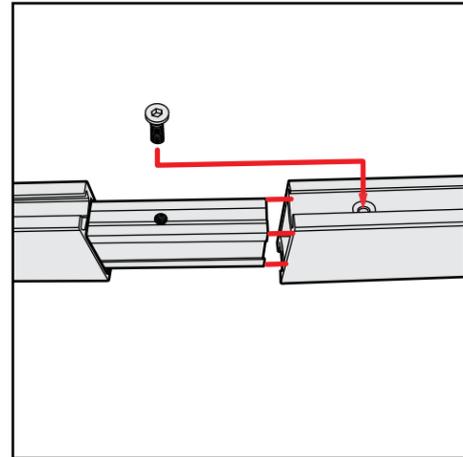
- For loss prevention, tighten all set screws and locks during disassembly.



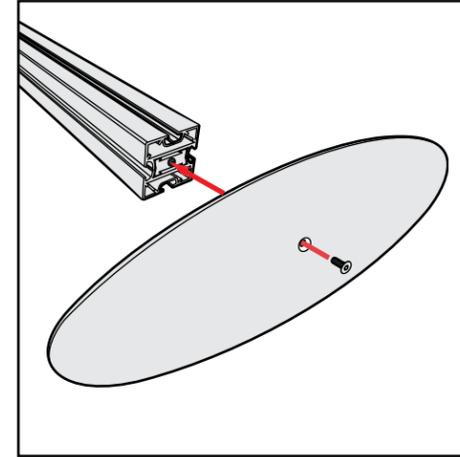
Hex Tool - Essential for Assembly



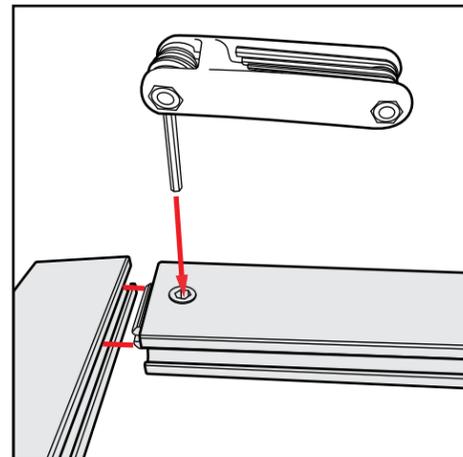
Part Identification - Numbering



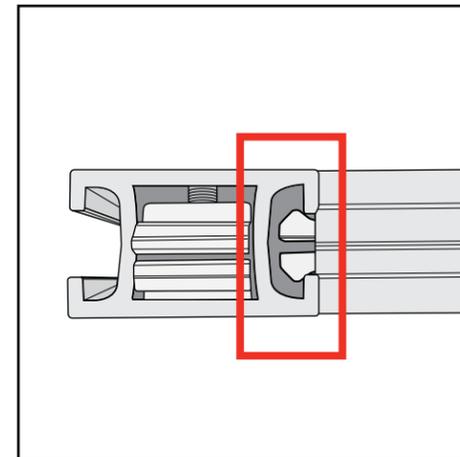
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS

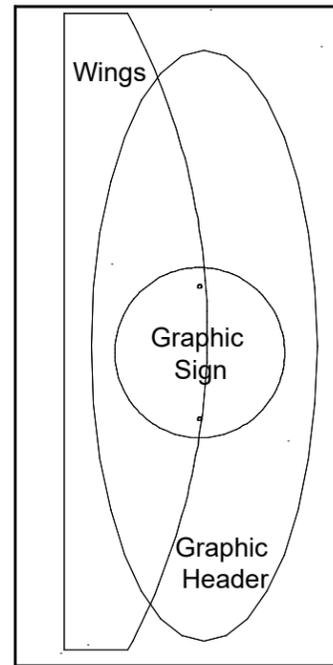


LADDERS OR LIFTS  
MAY BE REQUIRED

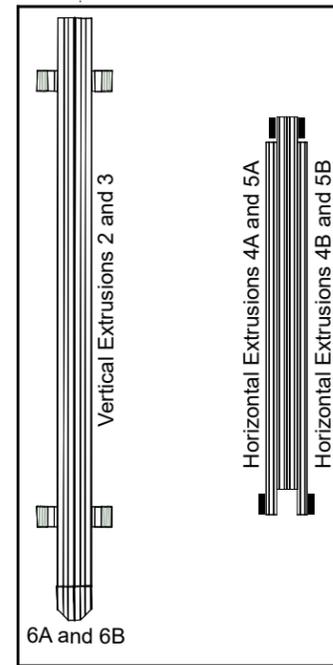


ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

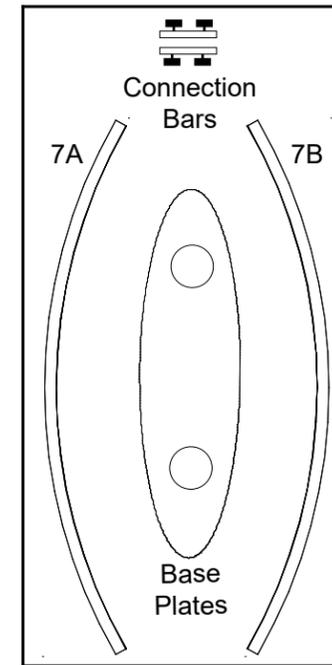
### Top View of Each Level



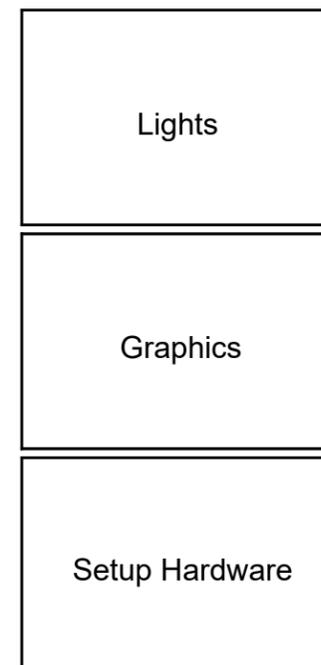
Level 1  
(Bottom level)



Level 2



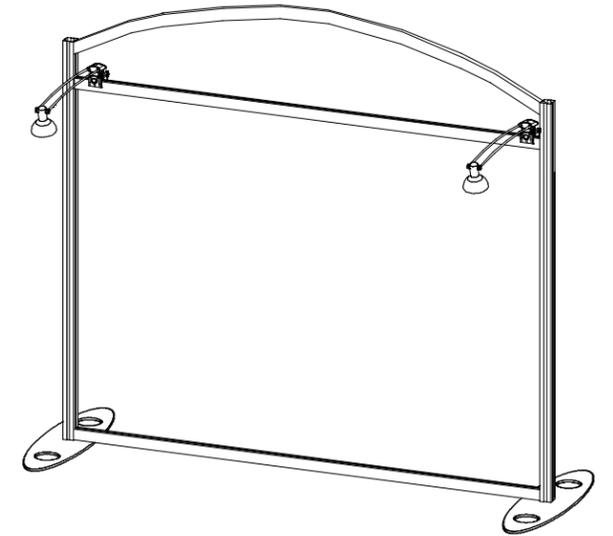
Level 3



Item	Qty.	Description
1	2	Base Plate
2	1	44" S40 Vertical Extrusion
3	1	44" S40 Vertical Extrusion
4A,4B	1,1	27.5" Z33 Horizontal Extrusion
5A,5B	1,1	27.5" Z33 Horizontal Extrusion
6A,6B	1,1	2.5" S40 Angle-Cut Vertical Extrusion
7A,7B	1,1	28.13" Z31 Curved Horizontal Extrusion

Steps:

- 1) Attach base plates [1] to vertical extrusions [2] and [3].
- 2) Connect horizontal extrusions [4A to 4B] and [5A to 5B], using connection bars. See **Straight Connection with Knobs** detail.
- 3) Attach horizontal assemblies [4A/4B] and [5A/5B] between vertical extrusions [2] and [3].
- 4) Connect [6 to 2] and [6A to 3]. See **2.5" Angle-Cut Extrusion Attachment** detail.
- 5) Attach [7A] to [7B].
- 6) Connect assembly [7A/7B] between verticals [6] and [6A].
- 7) Attach graphic to assembled frame.
- 8) Connect lights to [5A/5B]. See **Light Connection** detail.



When assembled

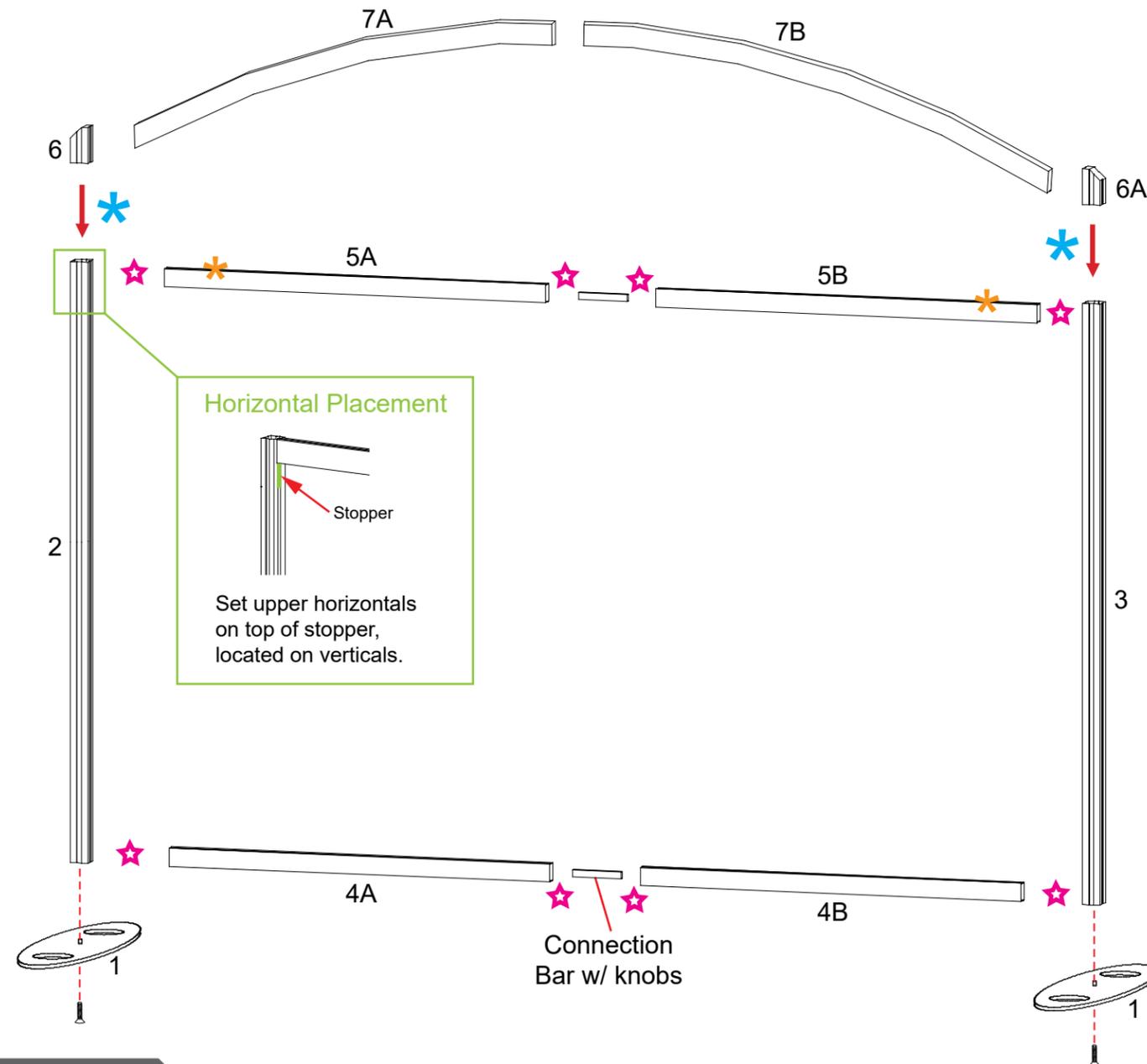
★ **Straight Connection with Knobs**

Slide connection bar between extrusions, then turn knobs clockwise to tighten lock.

**Do not over tighten Knobs**

★ **Light Connection**

Connect light to horizontal where desired and tighten in place.



**Horizontal Placement**

Set upper horizontals on top of stopper, located on verticals.

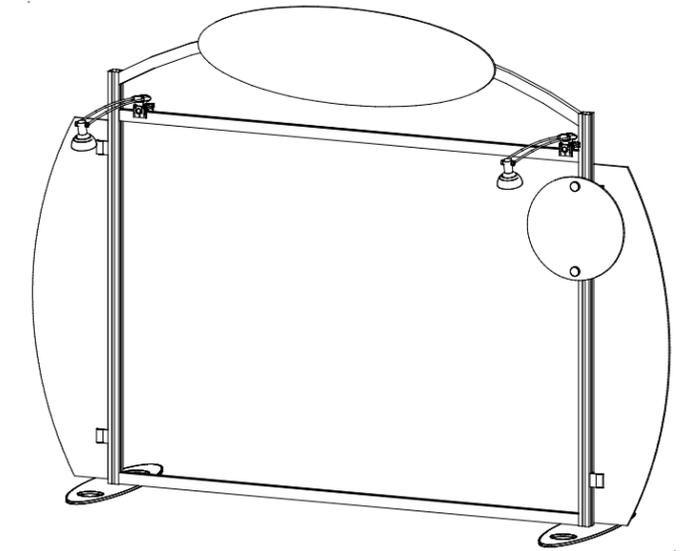
★ **2.5" Angle-Cut Extrusion Attachment**

Insert connector into groove of vertical extrusion, then tighten set screw to secure.

**Back View of Backwall**

Steps:

- 1) Connect graphic header to Velcro on assembly [7A/7B].
- 2) Attach wings to A10 clamps on verticals [2] and [3].
- 3) Attach graphic sign to vertical [3], using standoffs and screw caps.  
See [Graphic Sign](#) detail.



Completed Assembly

