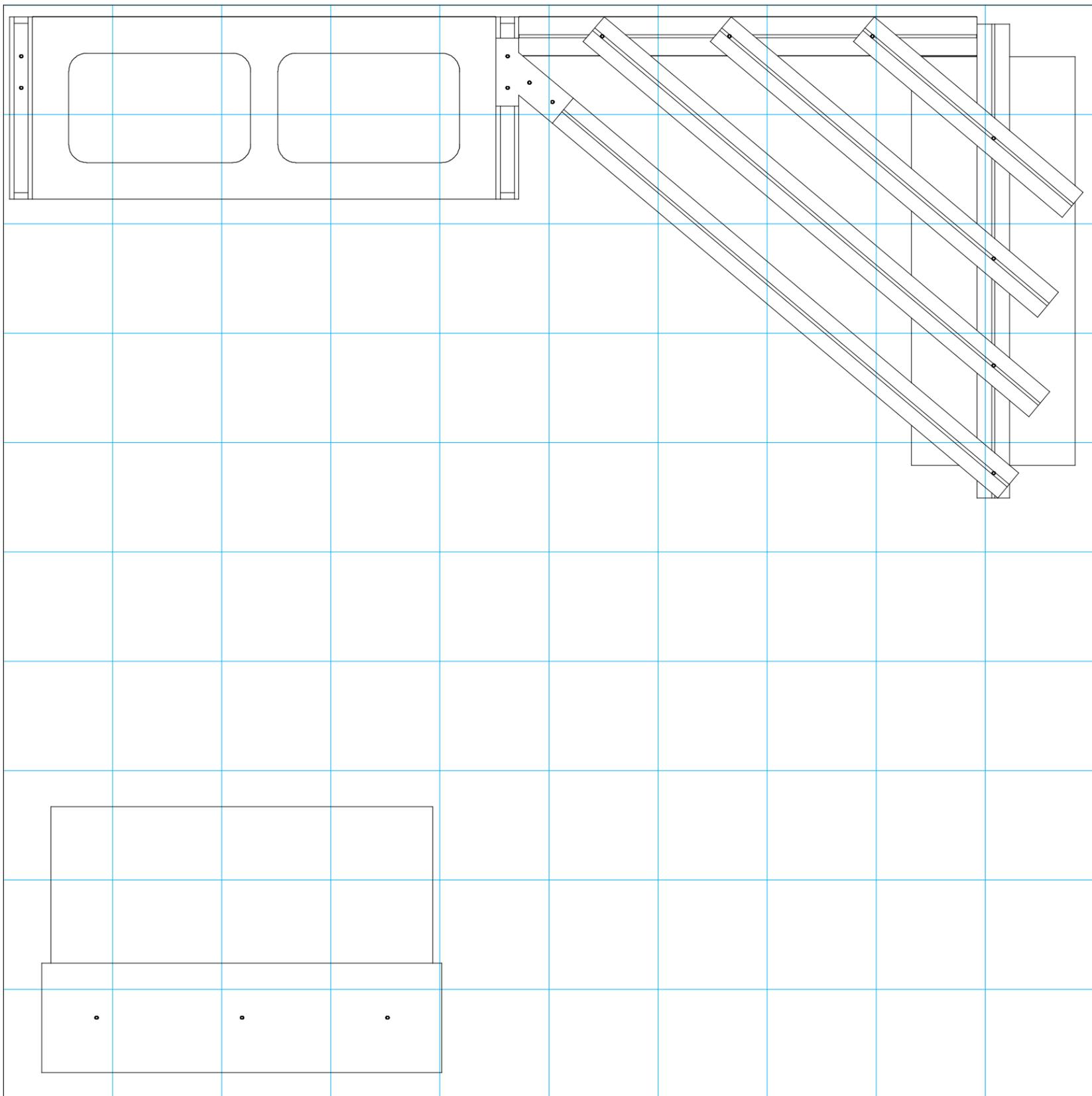


# ***SETUP INSTRUCTIONS***



= 1 sq foot

## General Setup Instructions

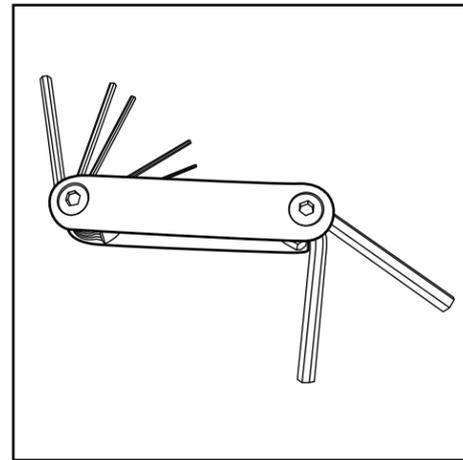
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

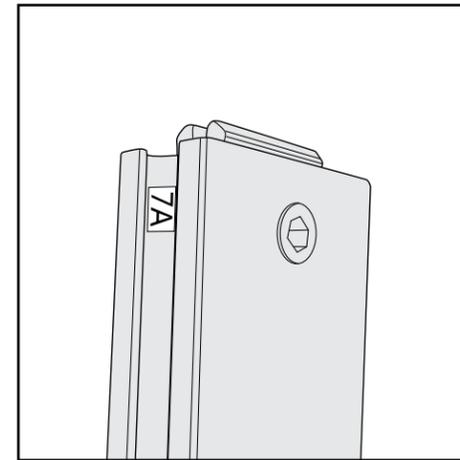
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

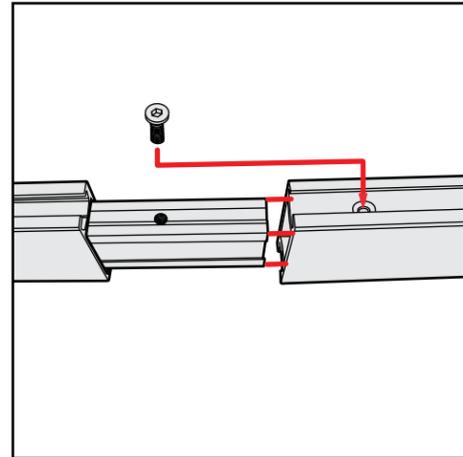
- For loss prevention, tighten all set screws and locks during disassembly.



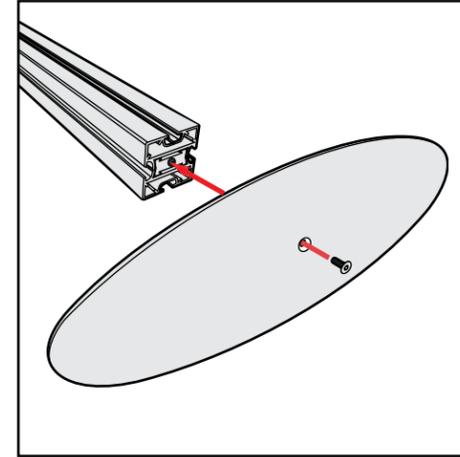
Hex Tool - Essential for Assembly



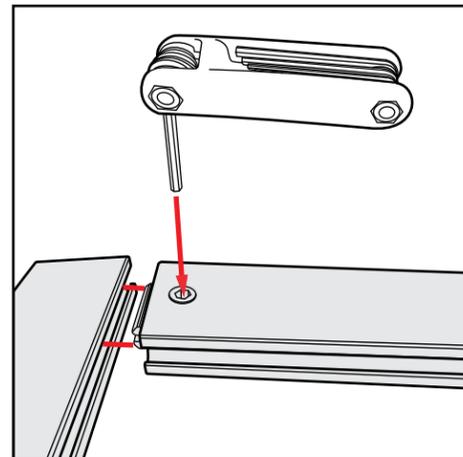
Part Identification - Numbering



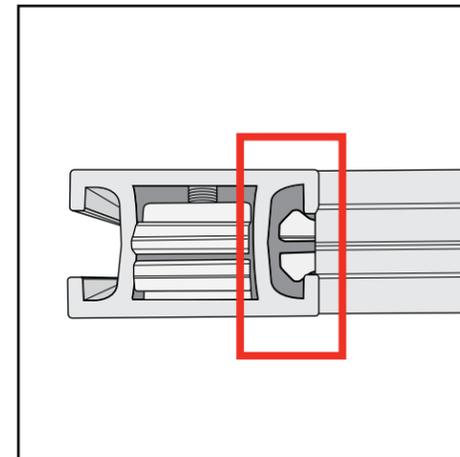
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED

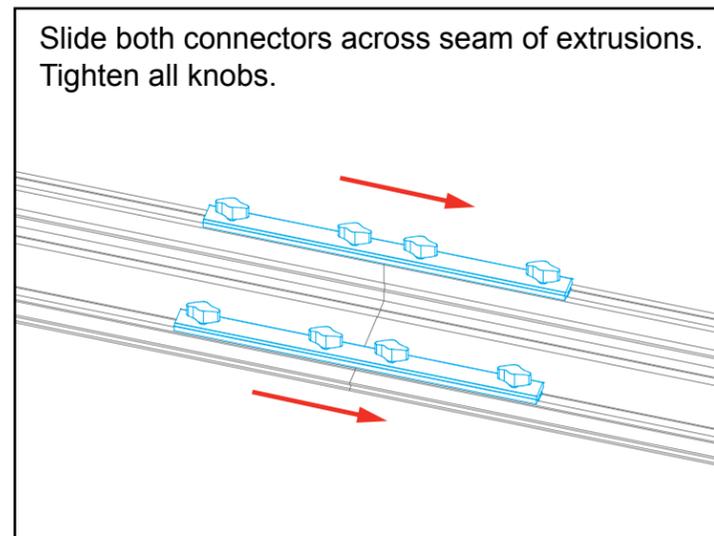
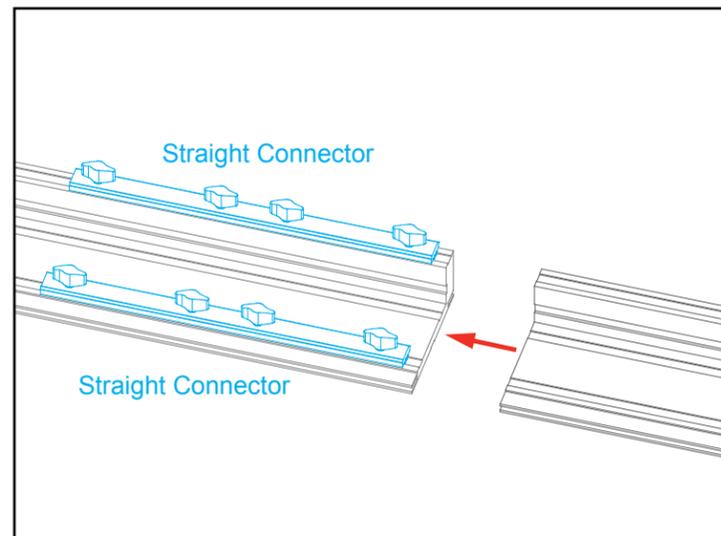


ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



All knobs must be tightened securely to ensure a proper connection.

## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

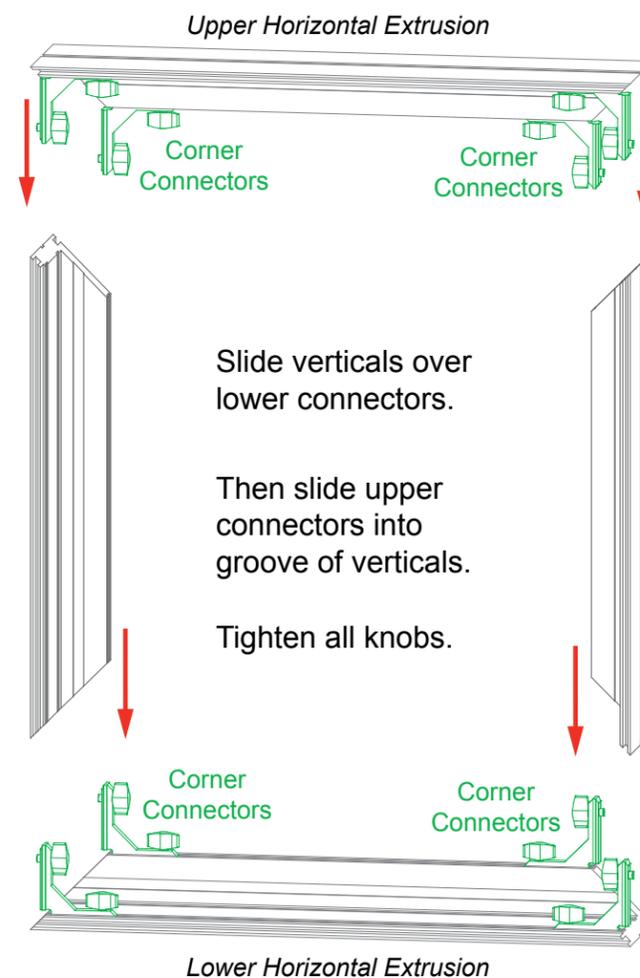
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## Corner Connection

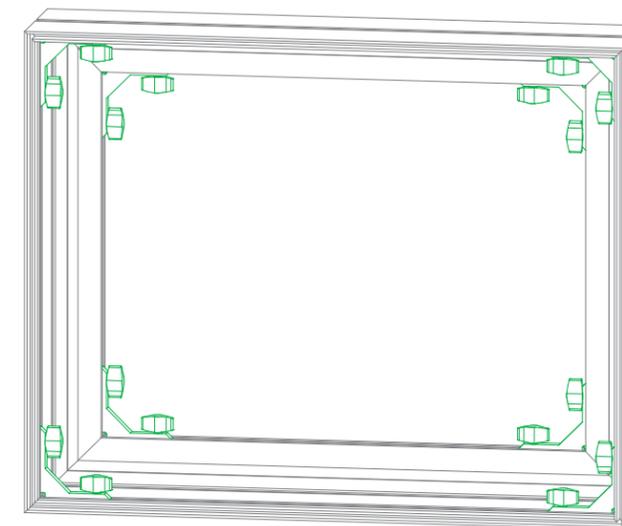
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

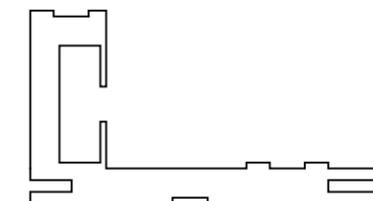


Adjust connectors if necessary to prevent gaps in connection.

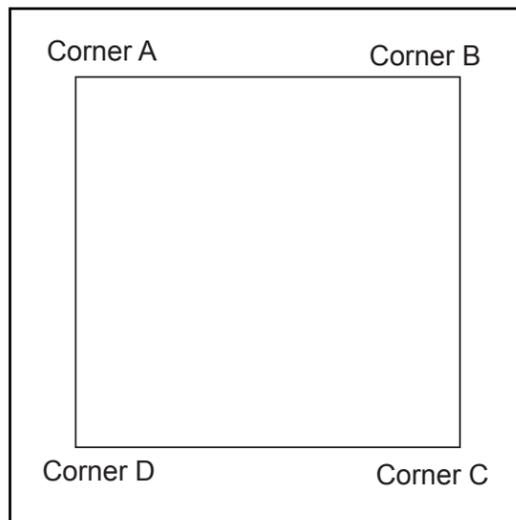


COMPLETED ASSEMBLY

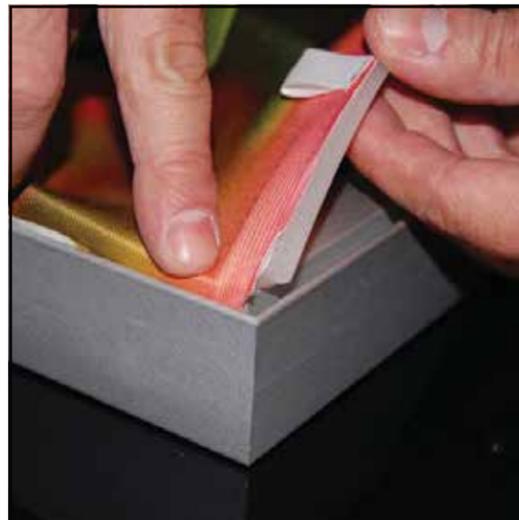
All knobs must be tightened securely to ensure a proper connection.



CEI110 Profile



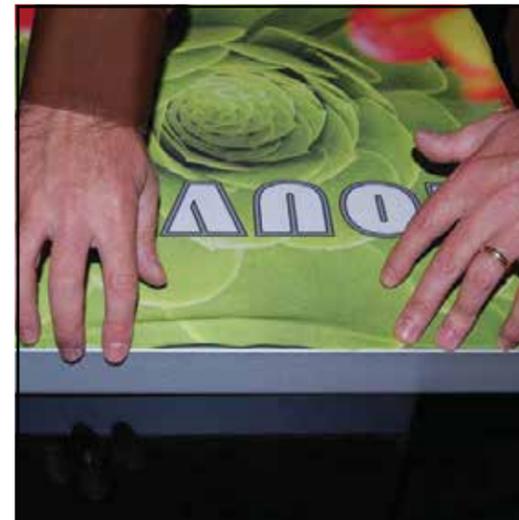
It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

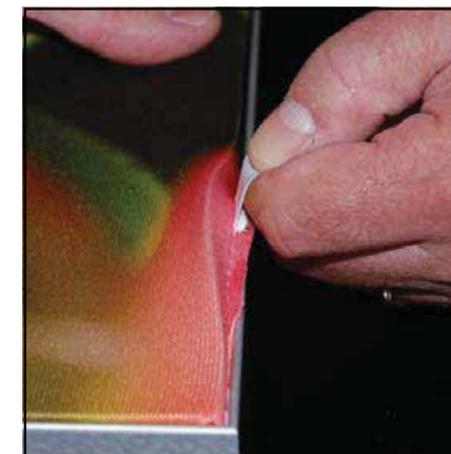


**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner D, to complete the installation of the corners.



**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

### Graphic Removal

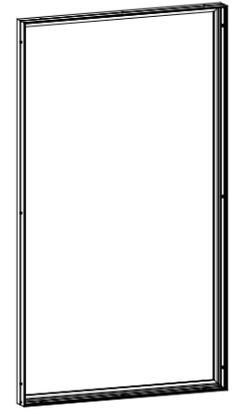


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

CRATE PACKING

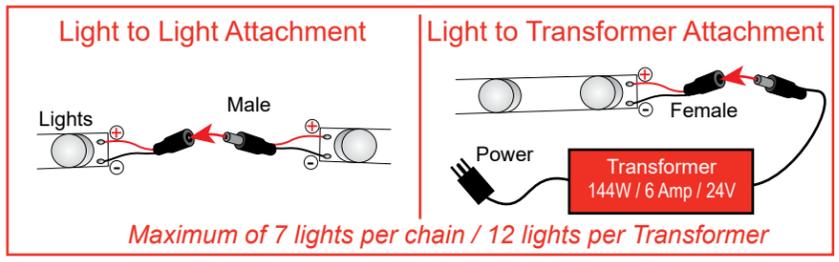
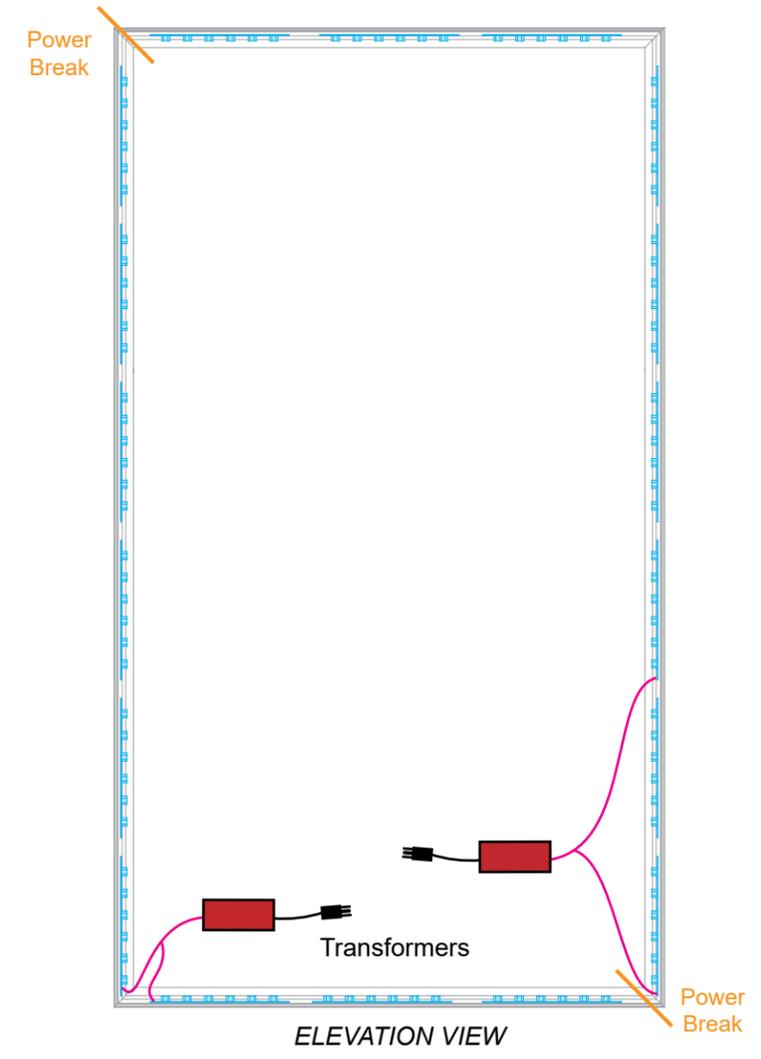
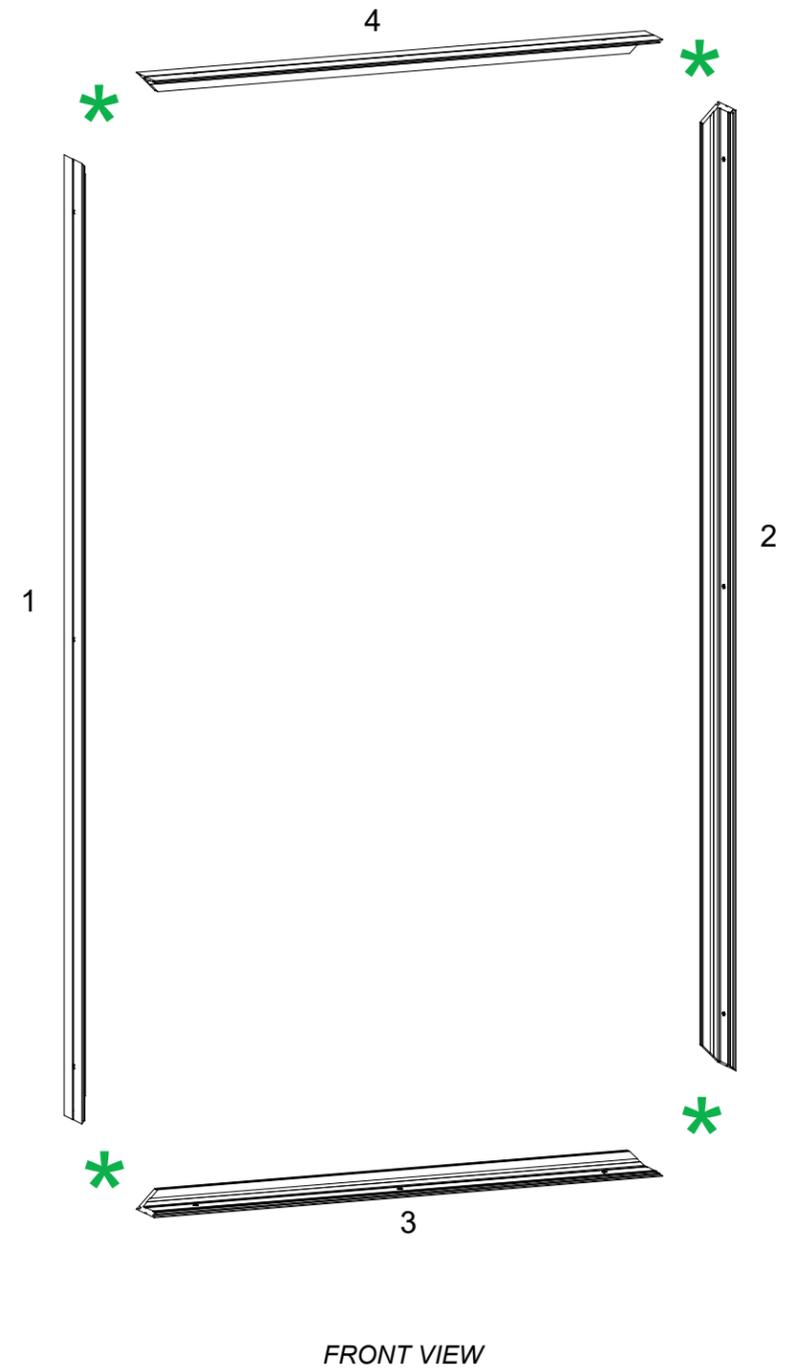
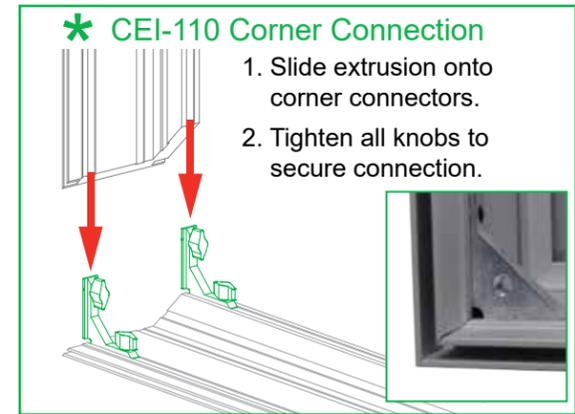
Item	Qty.	Description
1	1	90.5”h CEI110 Vertical Extrusion
2	1	90.5”h CEI110 Vertical Extrusion
3	1	51”w CEI110 Horizontal Extrusion
4	1	51”w CEI110 Horizontal Extrusion

Steps:  
 Refer to the *CEI110 Frame Assembly general information page*.  
 1) Assemble verticals [1,2] between horizontal [3,4].  
 2) Connect power cords to Supernova lights as shown.



When assembled

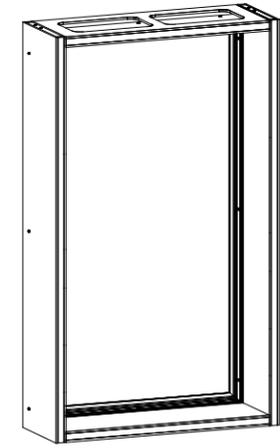
Assemble frame flat on ground.



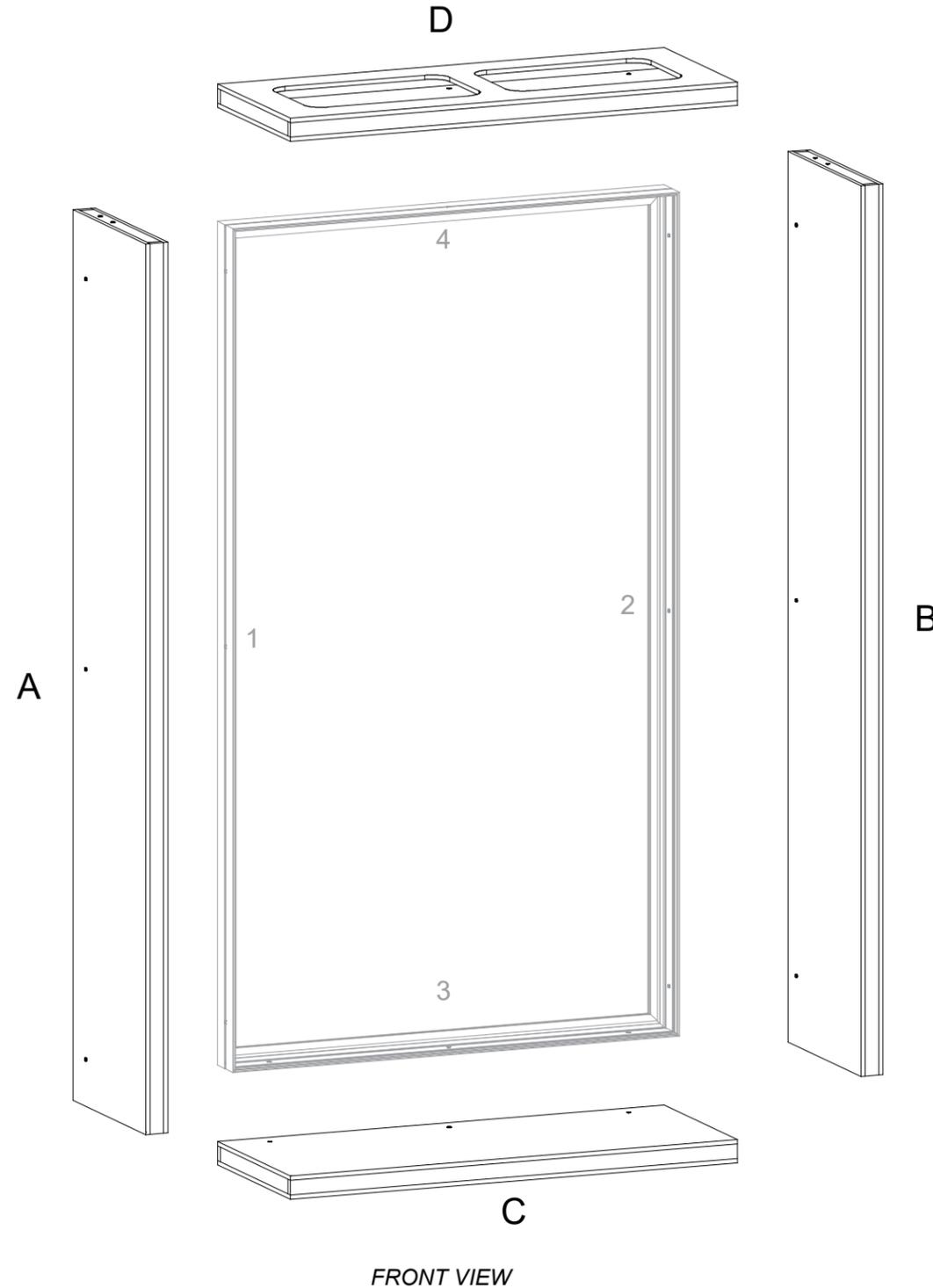
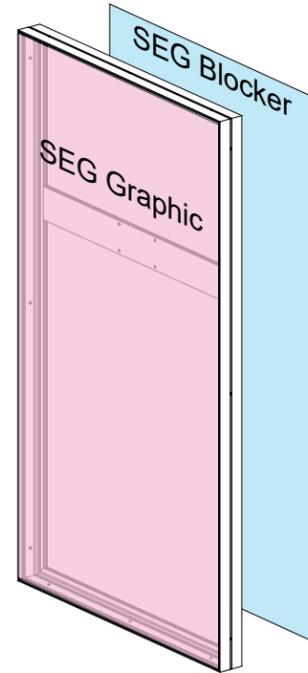
Item	Qty.	Description
A	1	2.5"w x 95.5"h x 20"d Side Panel
B	1	2.5"w x 95.5"h x 20"d Side Panel
C	1	51"w x 2.5"h x 20"d Bottom Panel
D	1	51"w x 2.5"h x 20"d Top Panel

**Steps:**

- 1) Connect bottom panel [C] to side panels [A,B] using roto cam locks. See **Roto Cam Lock Connection** detail.
- 2) Attach top panel [D] to side panels [A,B] using **Roto Cam Locks**.
- 3) Connect lightbox assembly [1/2/3/4] to panels [A/B/C/D] using **Bolt to T-Nut Connection**.
- 4) Attach SEG graphic & blocker to lightbox. Refer to the *SEG Installation general information page*.



When assembled

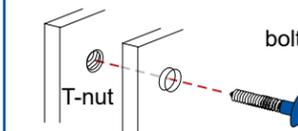


**\* Roto Cam Lock Connection**



Place hex tool in hole on side of panel. Rotate to activate lock & secure panels together.

**\* Bolt to T-Nut Connection**

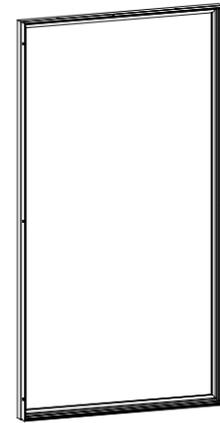


Item	Qty.	Description
5	1	93.689”h CEI110 Vertical Extrusion
6	1	93.689”h CEI110 Vertical Extrusion
7	1	50.417”w CEI110 Horizontal Extrusion
8	1	50.417”w CEI110 Horizontal Extrusion

**Steps:**

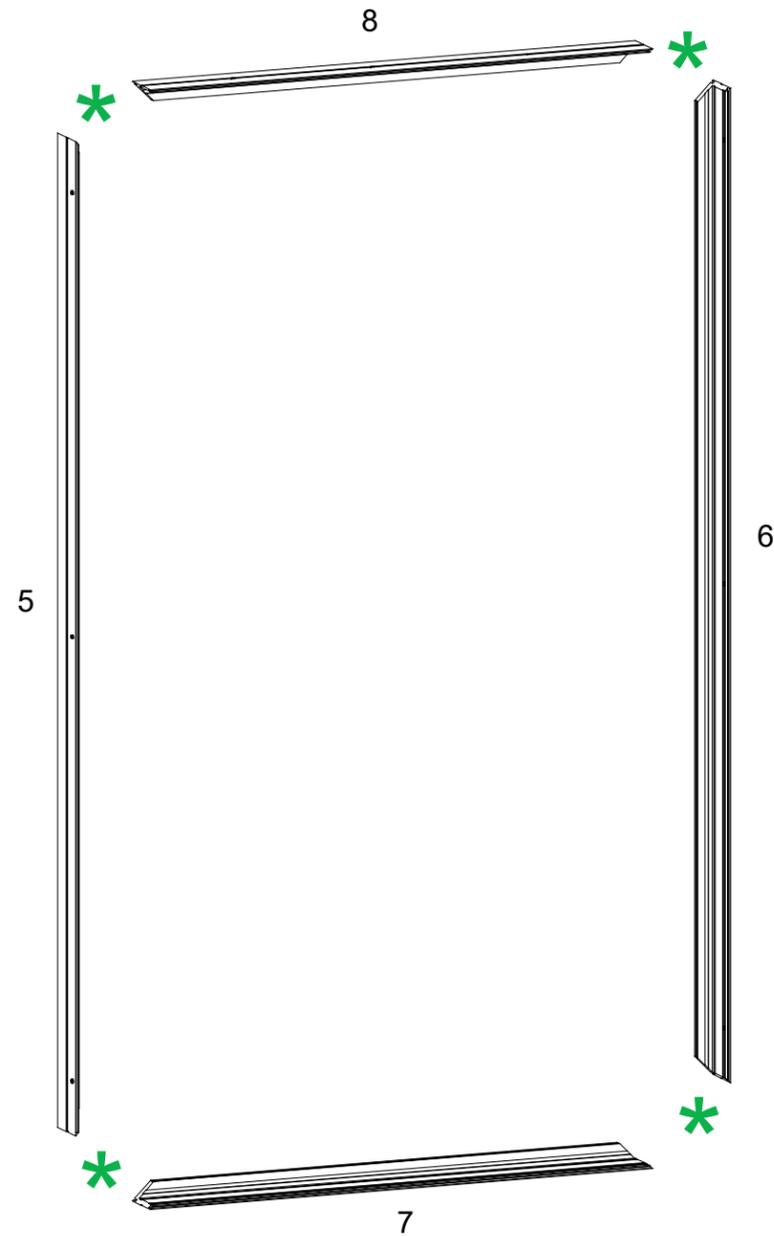
Refer to the *CEI110 Frame Assembly general information page*.

- 1) Assemble verticals [5,6] between horizontal [7,8].
- 2) Connect power cords to Supernova lights as shown.



When assembled

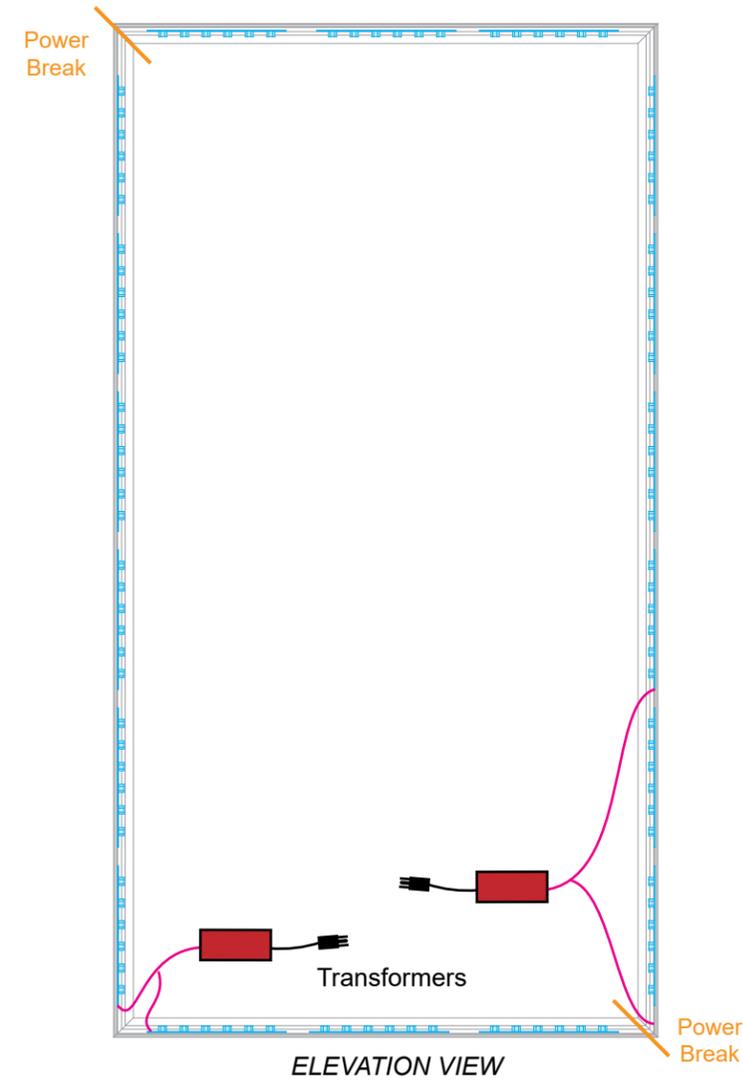
Assemble frame flat on ground.



FRONT VIEW

**\* CEI-110 Corner Connection**

1. Slide extrusion onto corner connectors.
2. Tighten all knobs to secure connection.



**Light to Light Attachment**

**Light to Transformer Attachment**

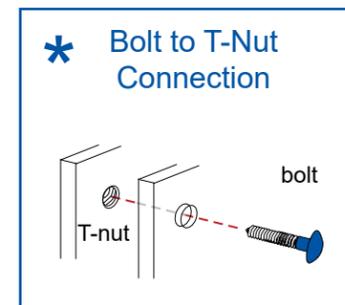
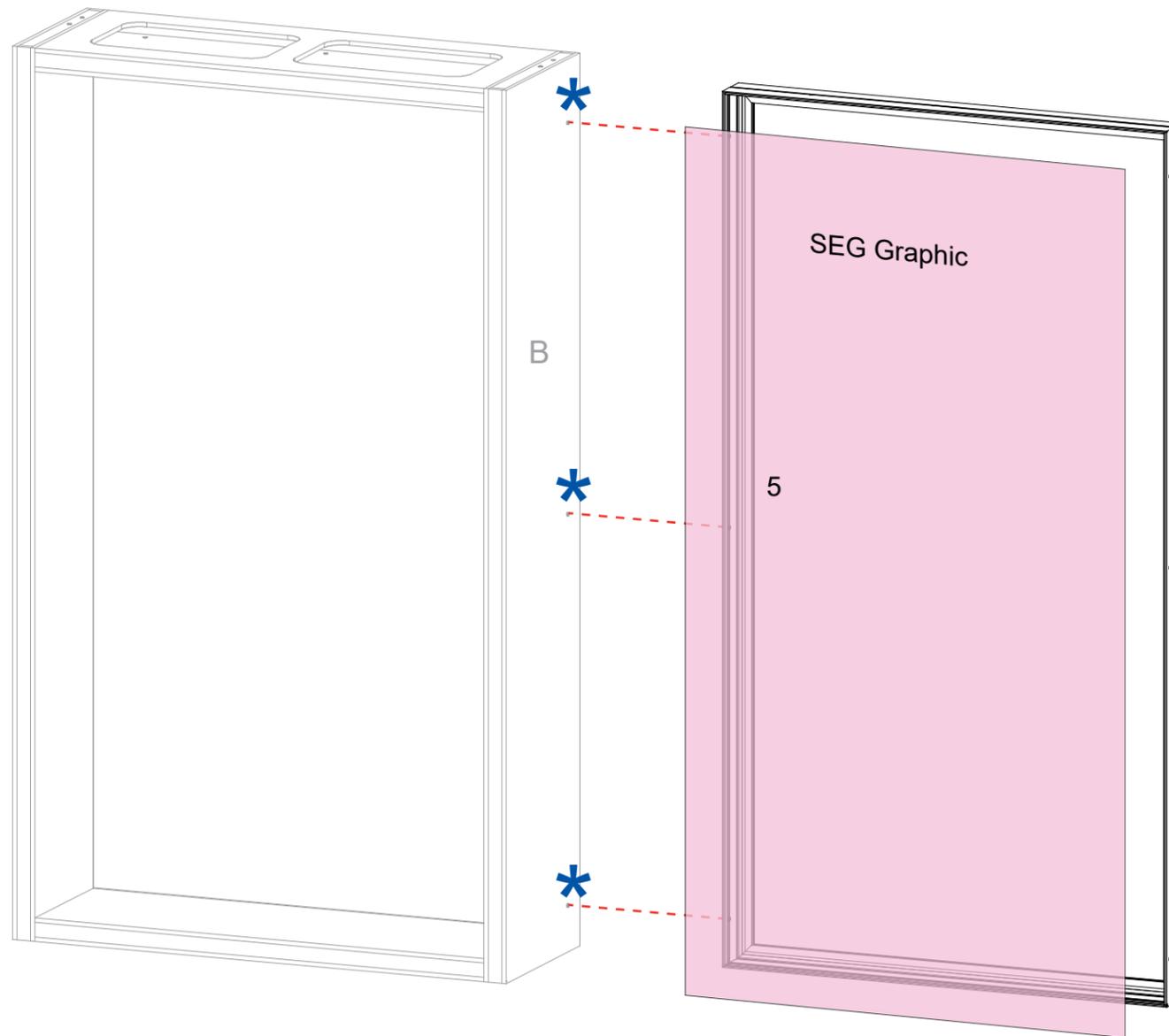
Maximum of 7 lights per chain / 12 lights per Transformer

Steps:

- 1) Connect vertical [5] of frame assembly to Panel [B], using [Bolt to T-Nut Connection](#).
- 2) Apply SEG graphic to front of assembled lightbox. Refer to the [SEG Installation general information page](#).



When assembled

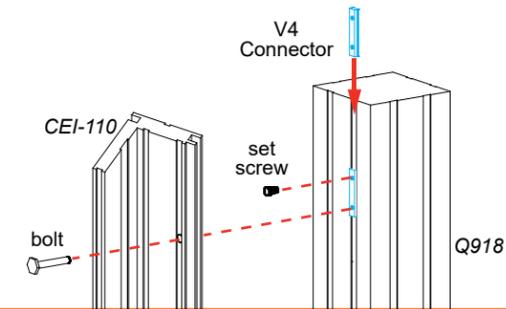


Item	Qty.	Description
9	1	91.878”h Q918 Vertical Extrusion
10	1	91.878”h Q918 Vertical Extrusion
E	1	44.835”w x 18”d x 109”h Storage Cabinet

- Steps:
- 1) Attach vertical [9] to lightbox vertical [6] using bolts & V4 connectors. See [Lightbox Attachment](#) detail.
  - 2) Apply SEG blocker to back of lightbox. Refer to the [SEG Installation general information page](#).
  - 3) Connect Storage Cabinet [E] to verticals [9,10] using bolts & V4 connectors. See [Counter Attachment](#) detail.

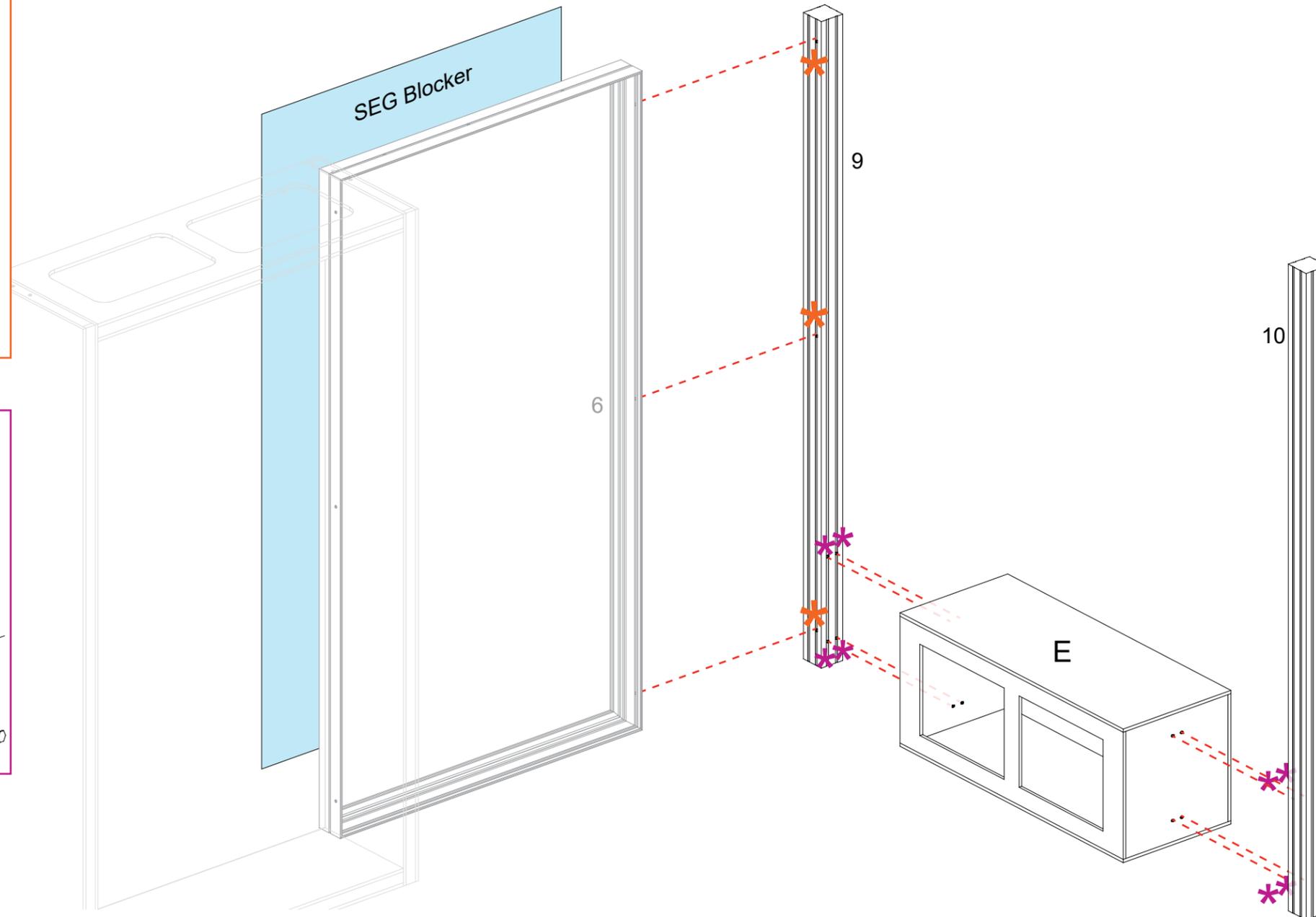
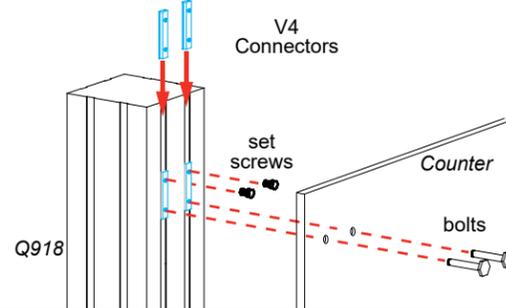
**\* Lightbox Attachment**

Slide V4 connector into groove of Q918 extrusion as shown; secure with set screw.  
Attach CEI-110 extrusion to Q918 by securing bolt to hole of V4 connector.



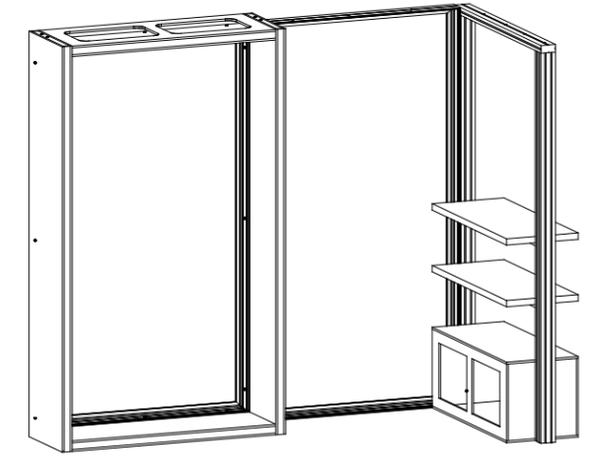
**\* Counter Attachment**

Slide V4 connectors into groove of Q918 extrusion as shown; secure with set screws.  
Attach Counter to Q918 by securing bolts to hole of V4 connectors.

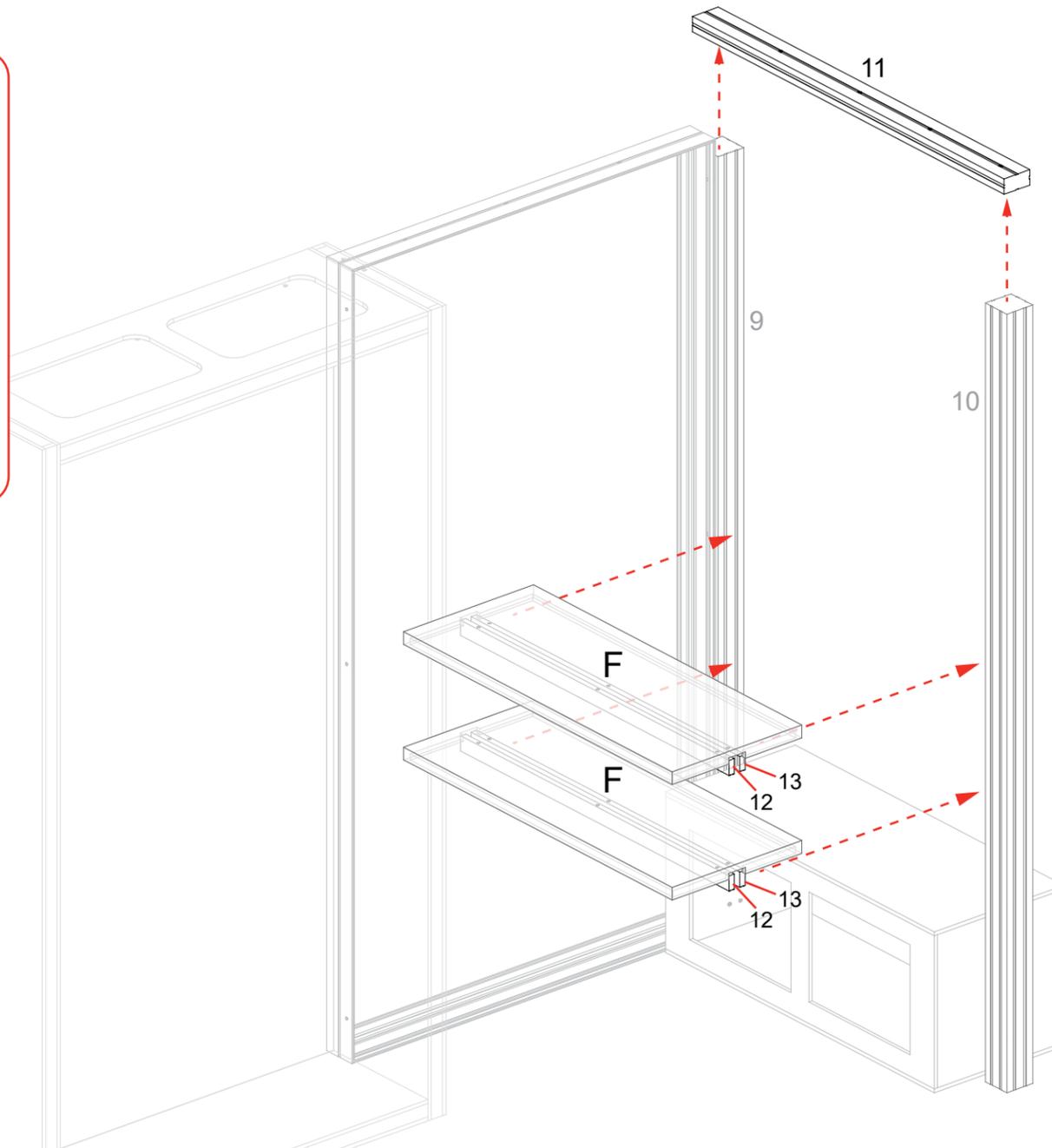
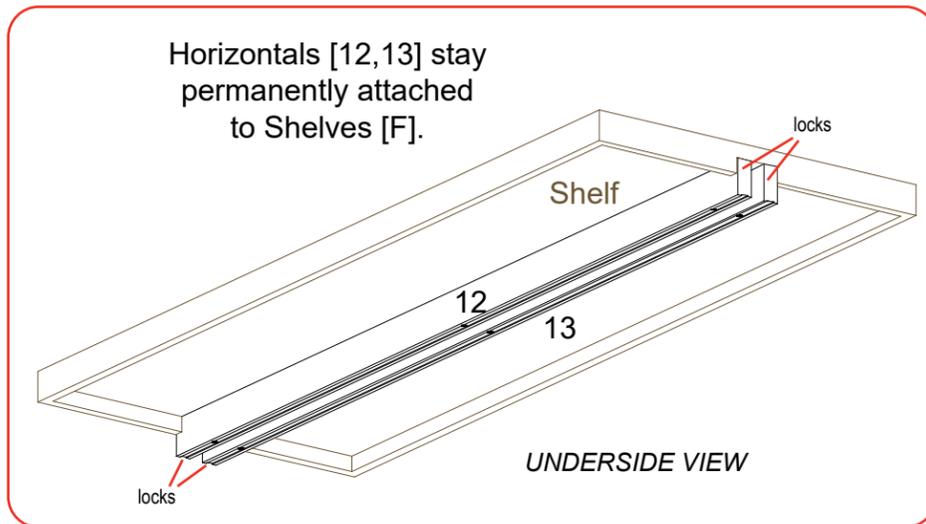


Item	Qty.	Description
11	1	52" w S91 Horizontal Extrusion
12,13	2,2	44.835" w Z41 Horizontal Extrusion
F	2	44.874" w x 18" d Shelf

- Steps:
- 1) Attach horizontals [12,13] on underside of Shelves [F] to verticals [9,10] as shown.
  - 2) Connect horizontal [11] to top of verticals [9,10].

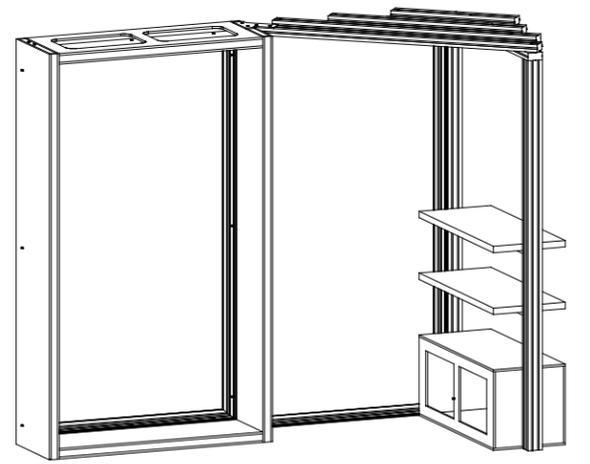


When assembled



Item	Qty.	Description
14	1	30"w S91 Horizontal Extrusion
15	1	47"w S91 Horizontal Extrusion
16	1	64"w S91 Horizontal Extrusion
17	1	71.797"w S91 Horizontal Extrusion
--	1	Custom Bracket

- Steps:
- 1) Attach extrusions [14,15,16] to top of horizontals [8] & [11] using bolts & V4 connectors. See **Canopy Attachment** detail.
  - 2) Connect extrusion [17] to top of horizontal [11], and attach to top of wall panel [B] using custom bracket. See **Bracket Attachment** detail.



Completed Assembly

**\* Canopy Attachment**

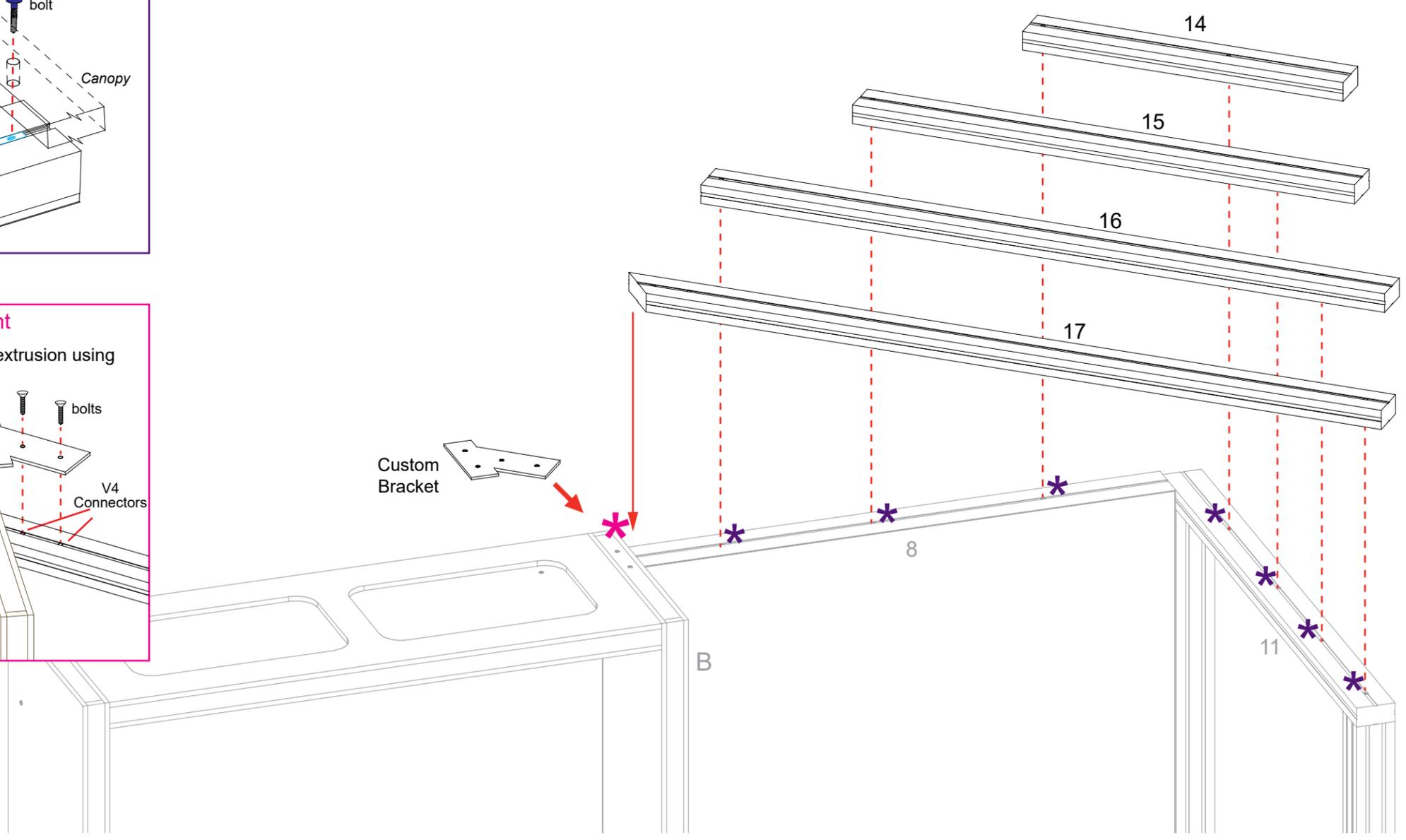
Slide V4 connector into groove extrusion & secure with set screw.

Attach canopy extrusion to V4 connector using bolt.

**\* Bracket Attachment**

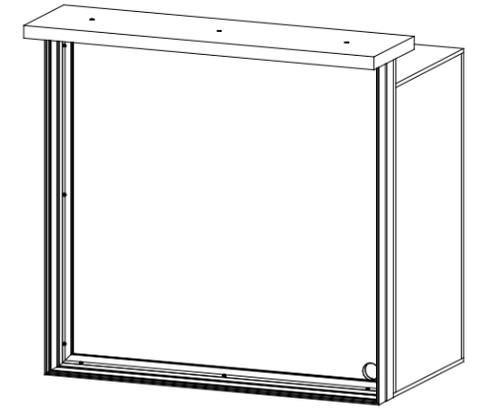
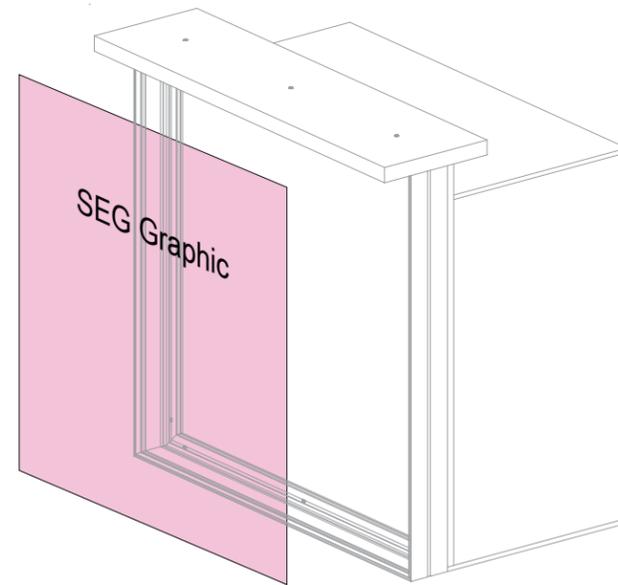
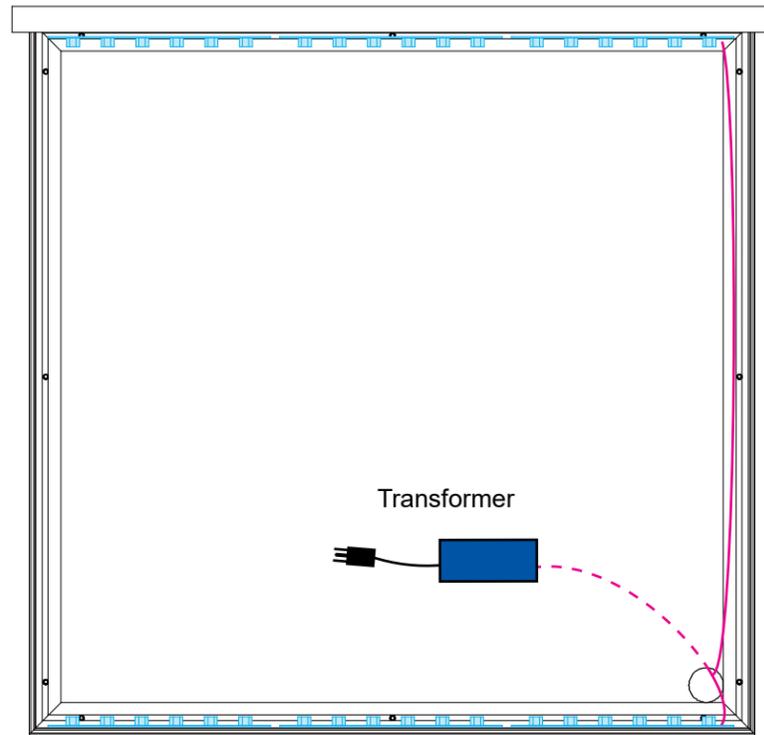
Attach Bracket to canopy extrusion using V4 connector.

Attach Bracket to top of Wall Panel using bolt to T-nut connection.



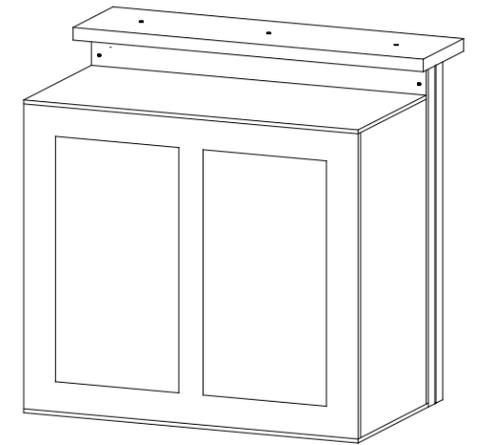
Steps:

- 1) Connect power cords to Supernova lights as shown.
- 2) Apply SEG graphic to front of lightbox. Refer to the *SEG Installation general information page*.



FRONT VIEW

When assembled



BACK VIEW

