

 = 1 sq foot

## General Setup Instructions

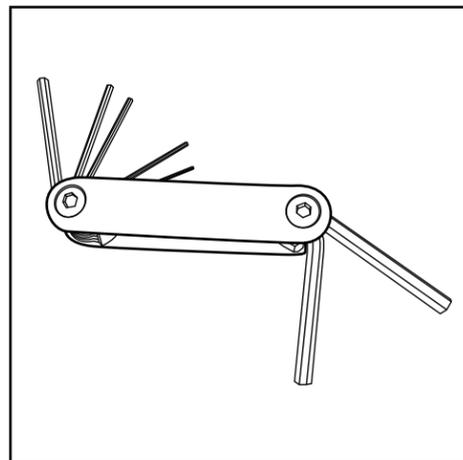
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

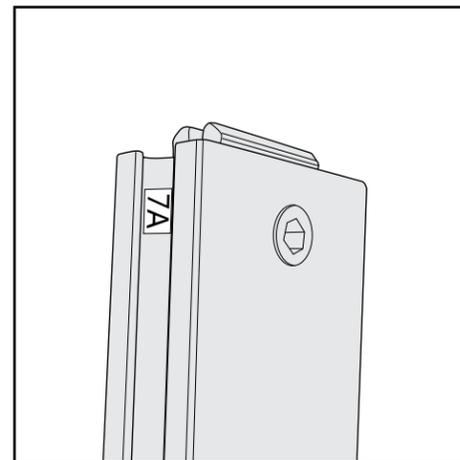
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

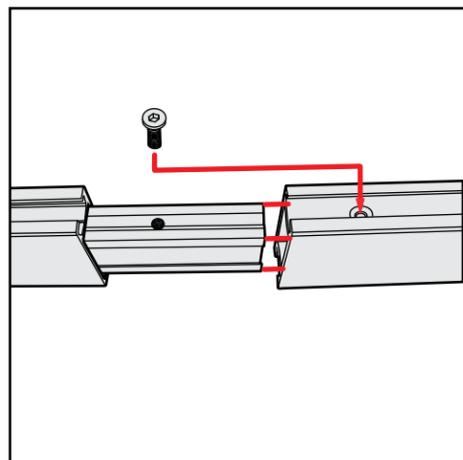
- For loss prevention, tighten all set screws and locks during disassembly.



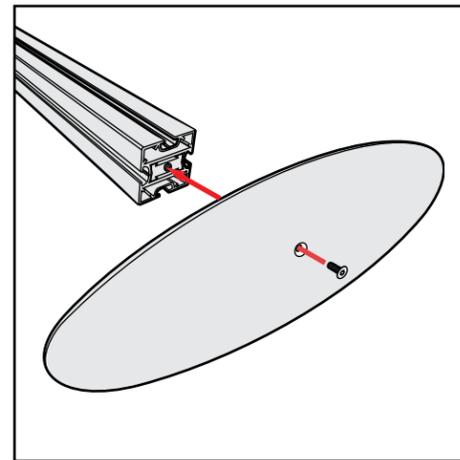
Hex Tool - Essential for Assembly



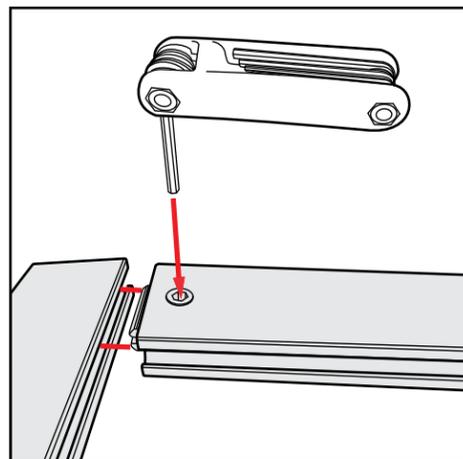
Part Identification - Numbering



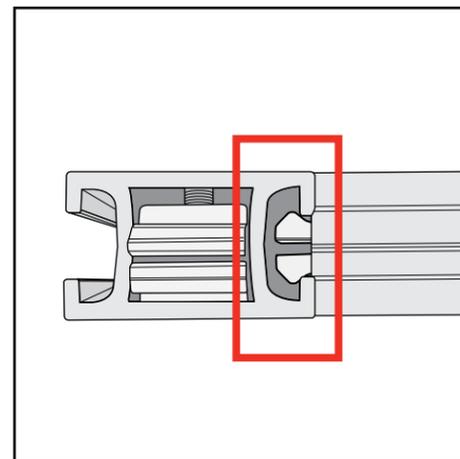
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED



ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

# euro lt | HYBRIDS

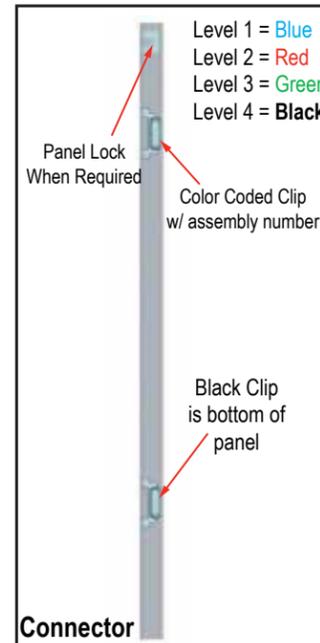
## Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

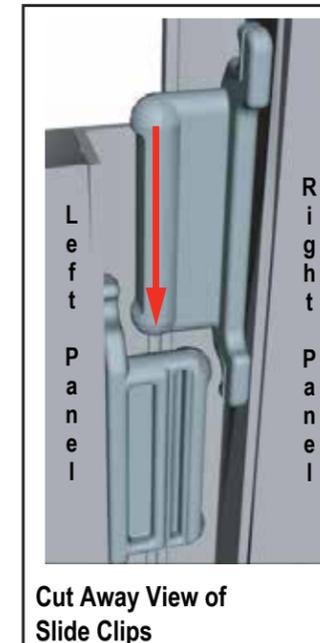
Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

## Cleaning and Packing Your Display

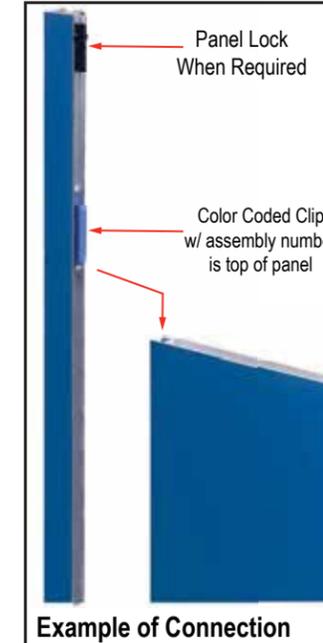
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



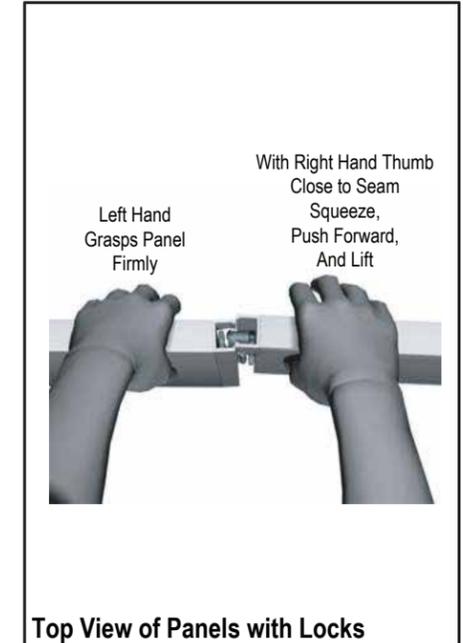
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish which level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



The first level of components contain panel locks that are located at the top of the panel for extra stability and seamless connection. When disassembling panels twist top connection slightly and lift right panel upward.

## General Setup Instructions for Extrusion System



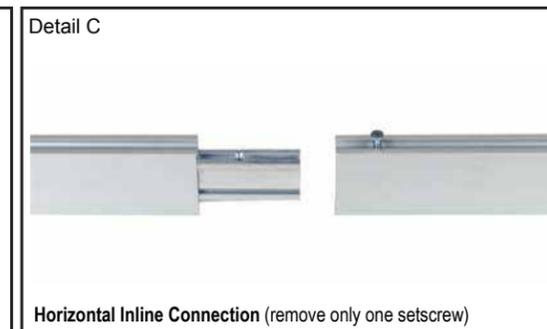
Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



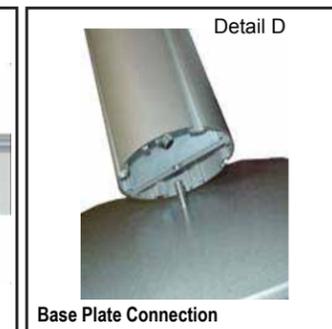
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



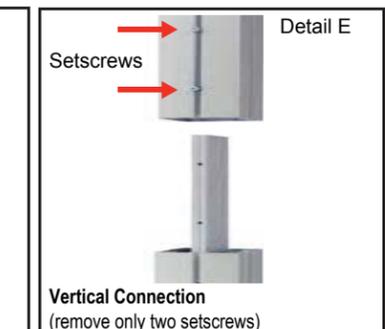
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.

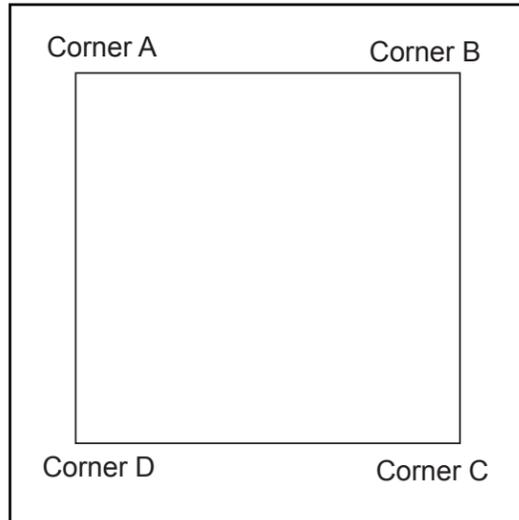


Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.

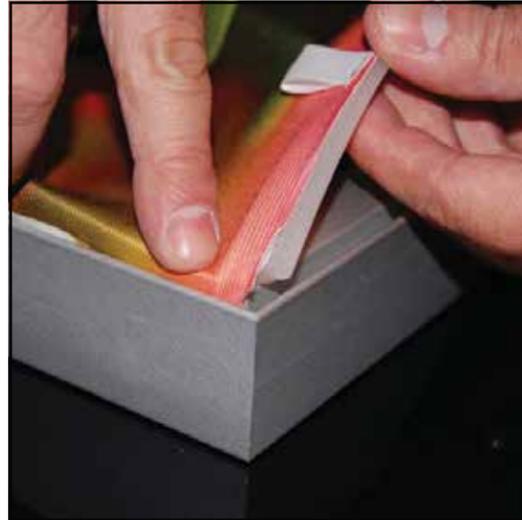


When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



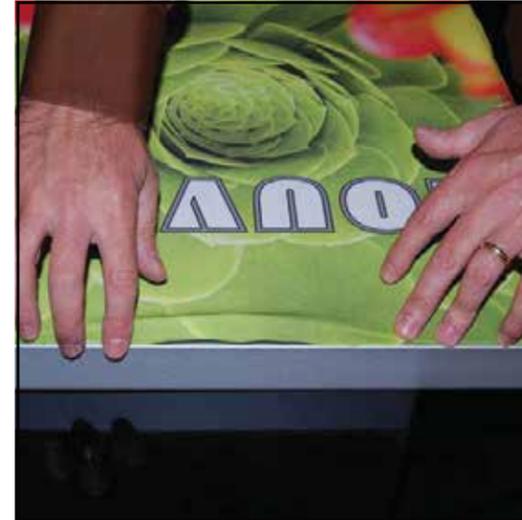
It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

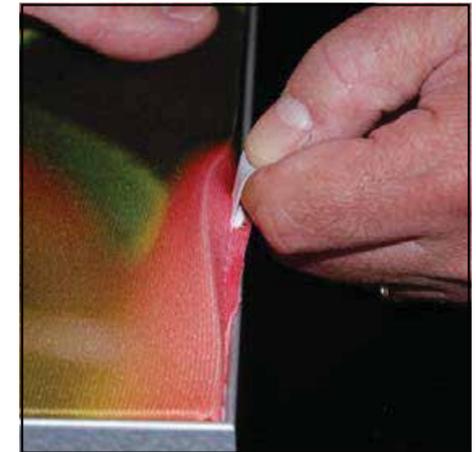


**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

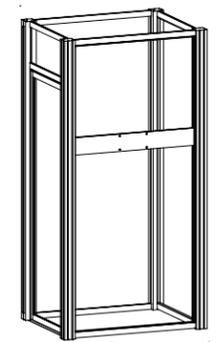
### Graphic Removal



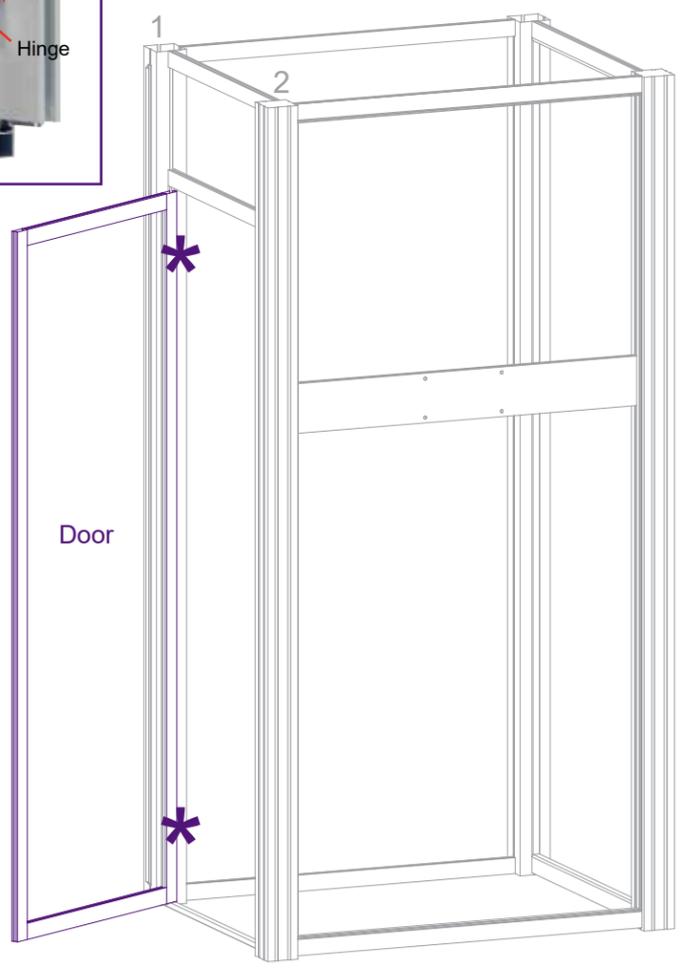
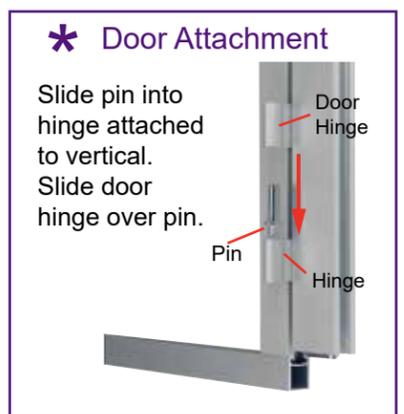
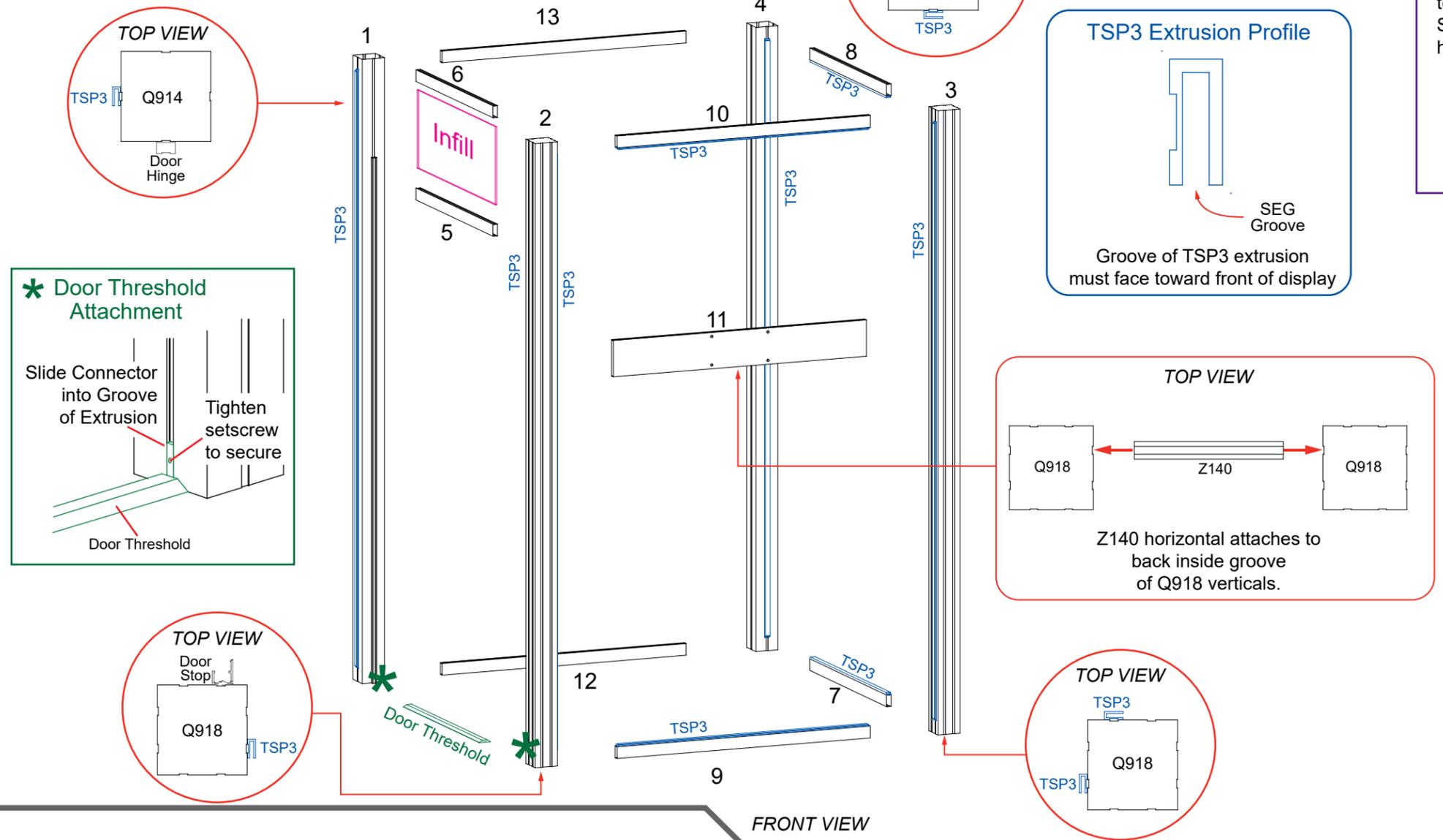
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Item	Qty.	Description
1	1	95"h Q914 Vertical Extrusion w/ TSP3 & Door Hinge
2	1	95"h Q918 Vertical Extrusion w/ TSP3 & Door Stop
3	1	95"h Q918 Vertical Extrusion w/ TSP3
4	1	95"h Q914 Vertical Extrusion w/ TSP3
5	1	30"w Z45 Horizontal Extrusion w/ TSP3
6	1	30"w Z45 Horizontal Extrusion w/ TSP3
7	1	30"w Z45 Horizontal Extrusion w/ TSP3
8	1	30"w Z45 Horizontal Extrusion w/ TSP3
9	1	41"w Z45 Horizontal Extrusion w/ TSP3
10	1	41"w Z45 Horizontal Extrusion w/ TSP3
11	1	41"w Z140 Horizontal Extrusion
12	1	39.508"w Z45 Horizontal Extrusion
13	1	39.508"w Z45 Horizontal Extrusion
--	1	30"w Door Threshold

- Steps:**
- 1) Assemble horizontals [5,6] between verticals [1,2], inserting upper **Infill** between horizontals [5,6] as shown.
  - 2) Install Door Threshold between verticals [1,2]. See **Door Threshold Attachment** detail.
  - 3) Connect horizontals [9,10] & [11] between verticals [2,3] as shown.
  - 4) Attach horizontals [7,8] between verticals [3,4].
  - 5) Connect horizontal [12,13] between verticals [1,4].
  - 6) Install Door between verticals [1,2]. See **Door Attachment** detail.

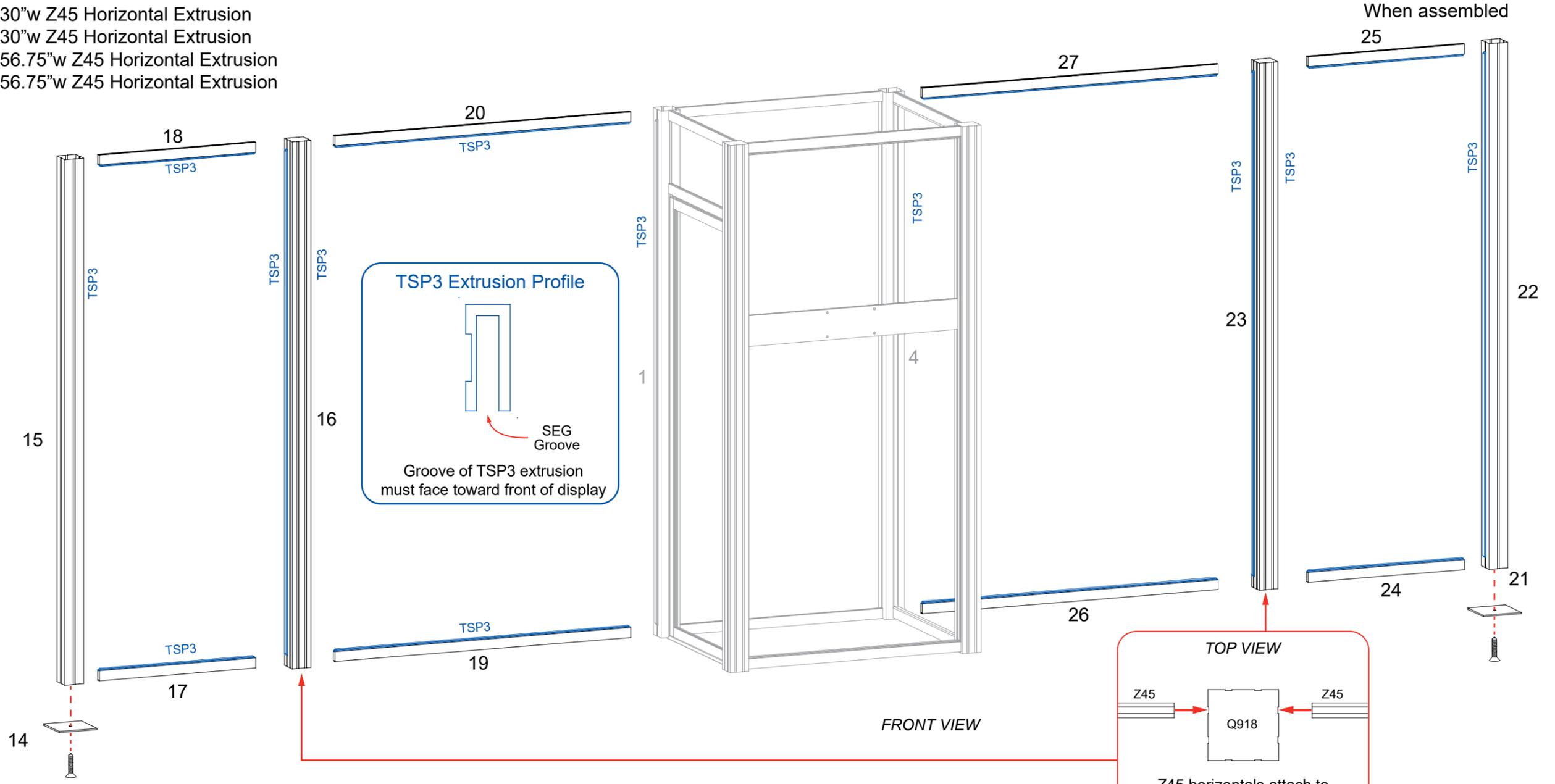
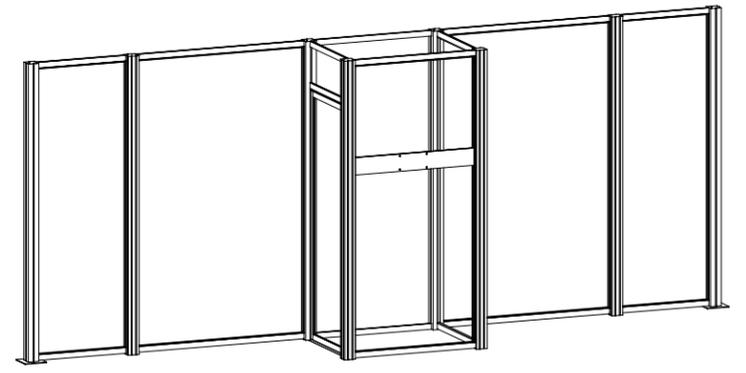


When assembled



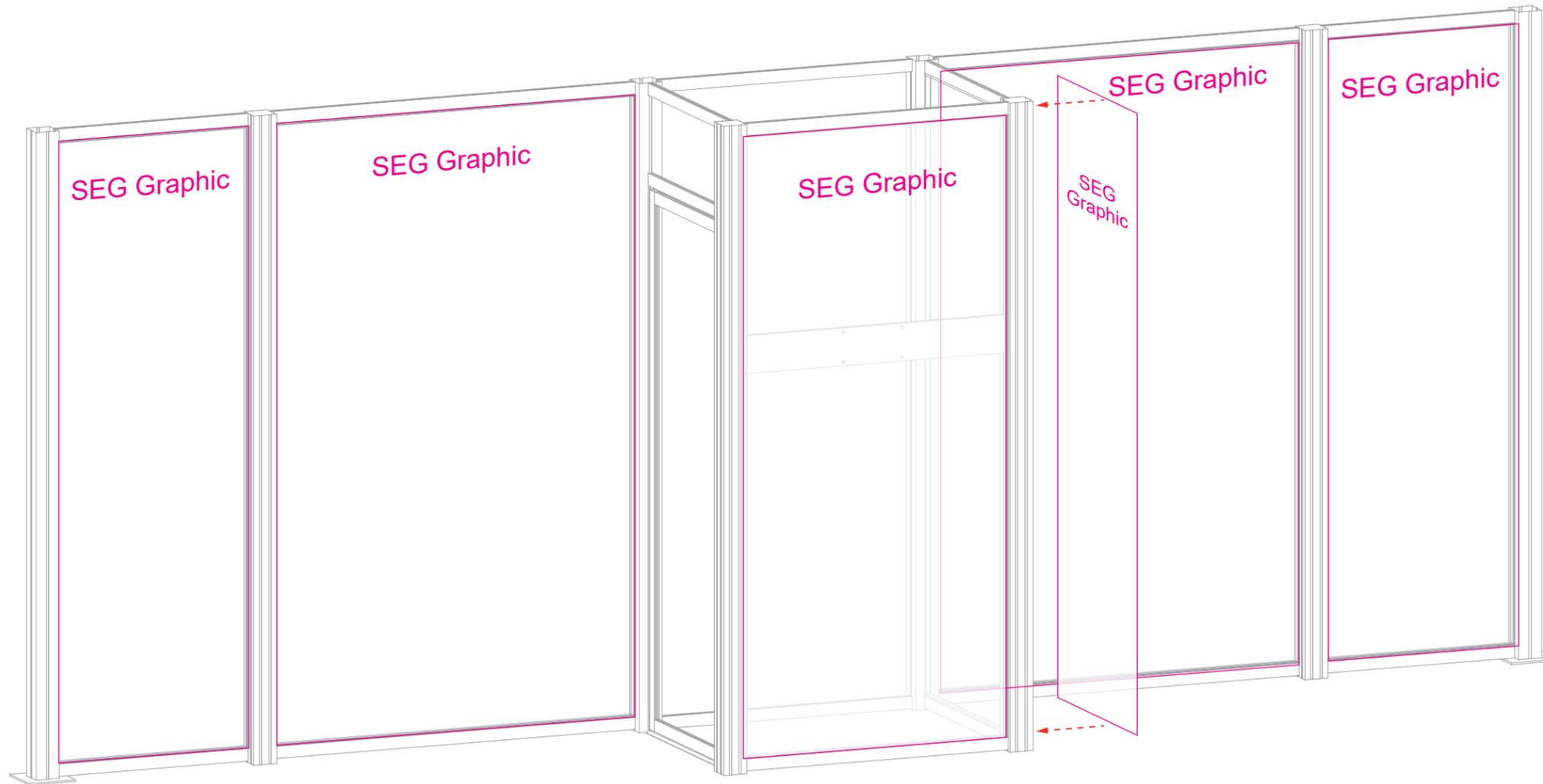
Item	Qty.	Description
14	1	7.25" x 7.25" Base Plate
15	1	95"h Q914 Vertical Extrusion w/ TSP3
16	1	95"h Q918 Vertical Extrusion w/ TSP3
17	1	30"w Z45 Horizontal Extrusion
18	1	30"w Z45 Horizontal Extrusion
19	1	56.75"w Z45 Horizontal Extrusion
20	1	56.75"w Z45 Horizontal Extrusion
21	1	7.25" x 7.25" Base Plate
22	1	95"h Q914 Vertical Extrusion w/ TSP3
23	1	95"h Q918 Vertical Extrusion w/ TSP3
24	1	30"w Z45 Horizontal Extrusion
25	1	30"w Z45 Horizontal Extrusion
26	1	56.75"w Z45 Horizontal Extrusion
27	1	56.75"w Z45 Horizontal Extrusion

- Steps:**
- 1) Attach Base Plate [14] to vertical [15] using bolt.  
Repeat step, connecting Base Plate [21] to vertical [22].
  - 2) Connect horizontals [17,18,19,20] between verticals [15,16] & Closet vertical [1] as shown.
  - 3) Assemble horizontals [24,25,26,27] between verticals [22,23] & Closet vertical [4].



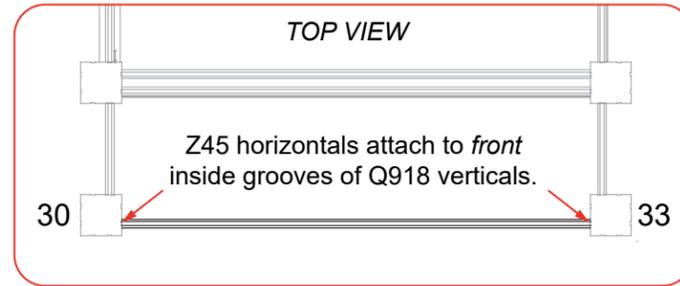
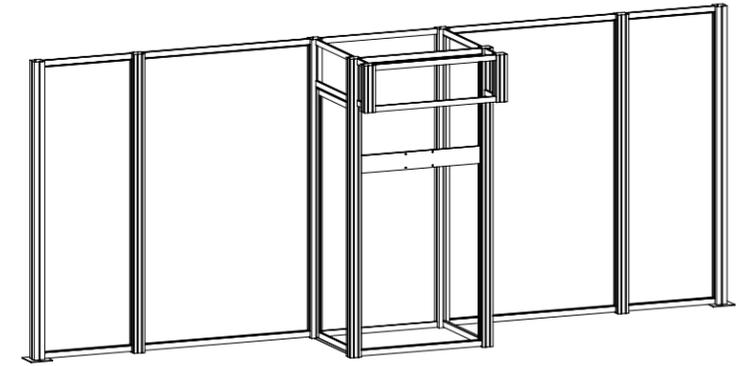
Steps:

- 1) Apply SEG Graphics to backwall & closet extrusions.  
*Refer to the SEG Installation general information page.*

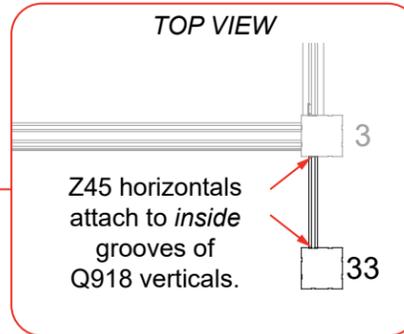
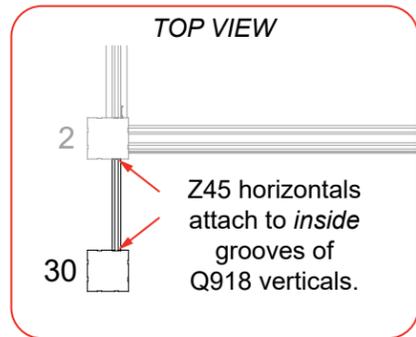
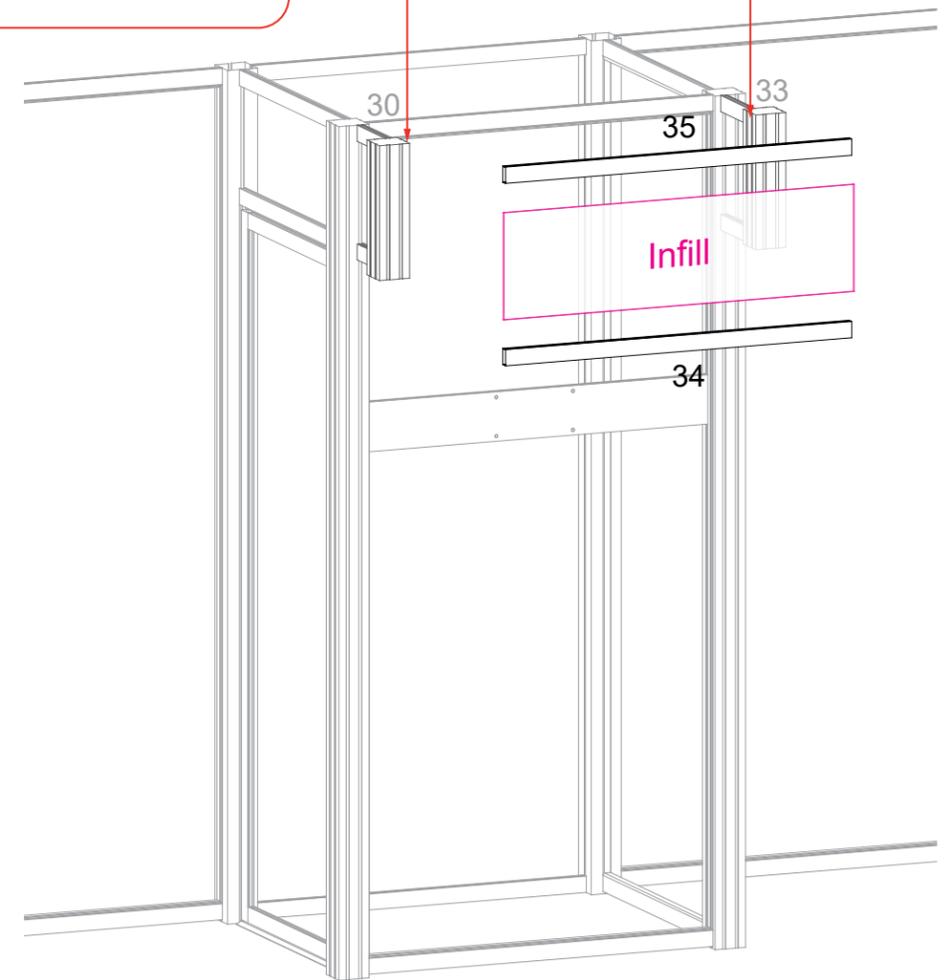


Item	Qty.	Description
28	1	8"w Z45 Horizontal Extrusion
29	1	8"w Z45 Horizontal Extrusion
30	1	15"h Q918 Vertical Extrusion
31	1	8"w Z45 Horizontal Extrusion
32	1	8"w Z45 Horizontal Extrusion
33	1	15"h Q918 Vertical Extrusion
34	1	41"w Z45 Horizontal Extrusion
35	1	41"w Z45 Horizontal Extrusion

- Steps:
- 1) Connect horizontals [28,29] between vertical [30] & closet vertical [2].
  - 2) Attach horizontals [31,32] between vertical [33] & closet vertical [3].
  - 3) Connect horizontals [34,35] between verticals [30,33], inserting **Infill**.

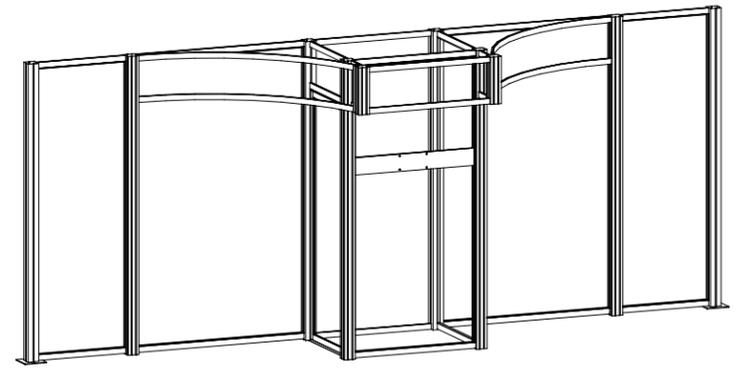


When assembled

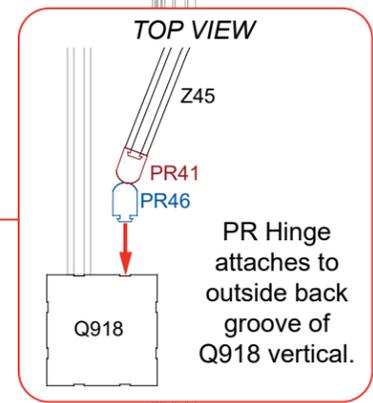
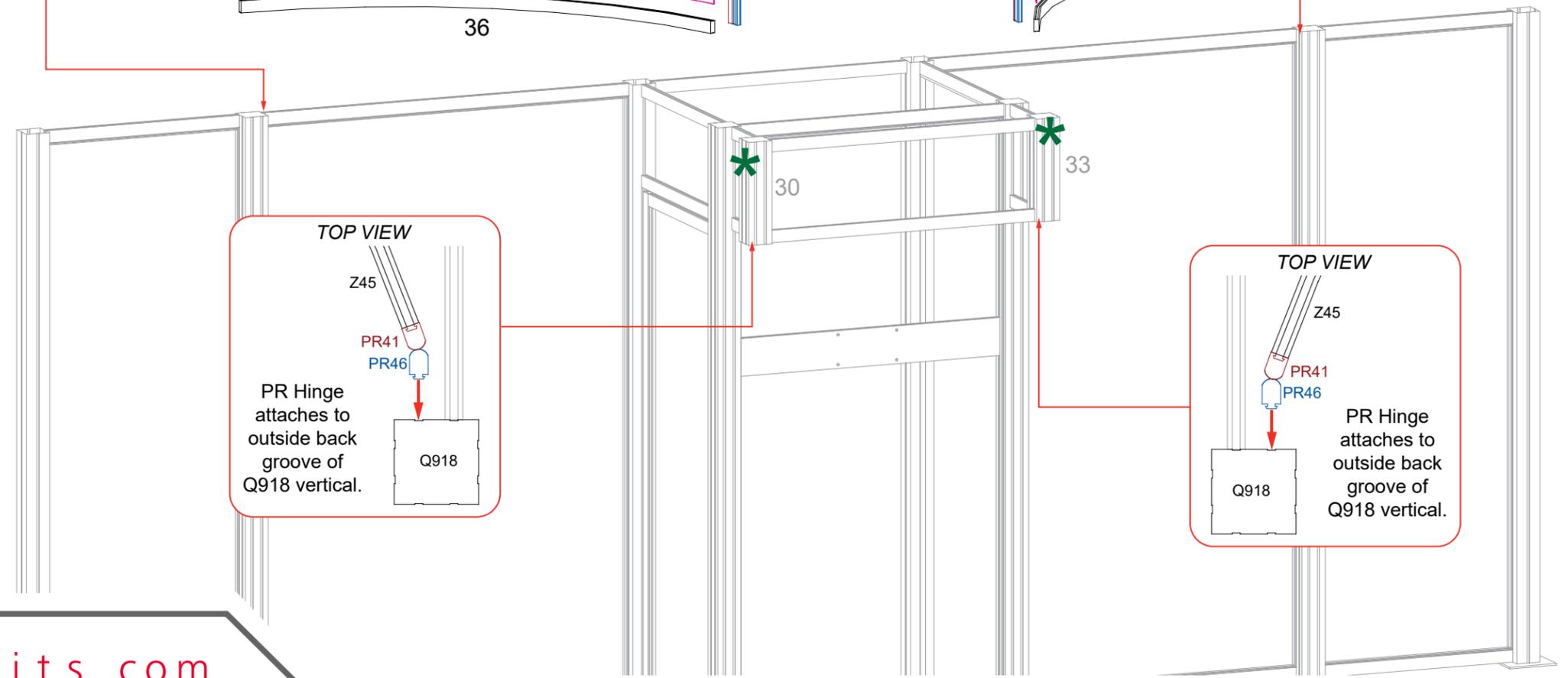
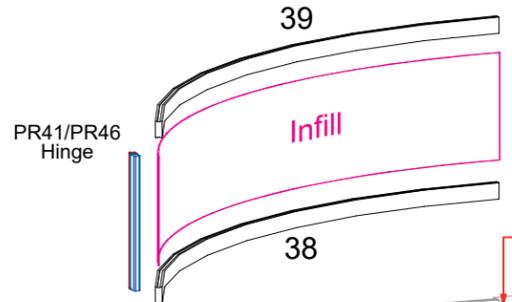
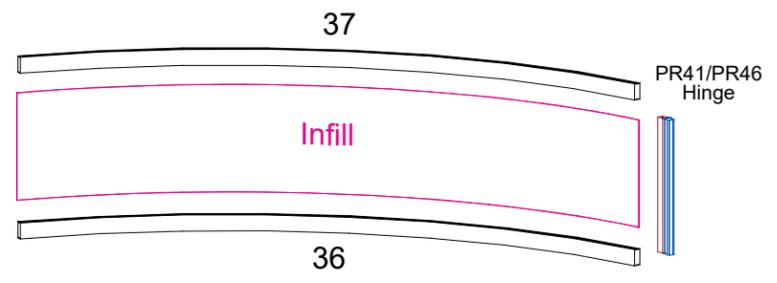
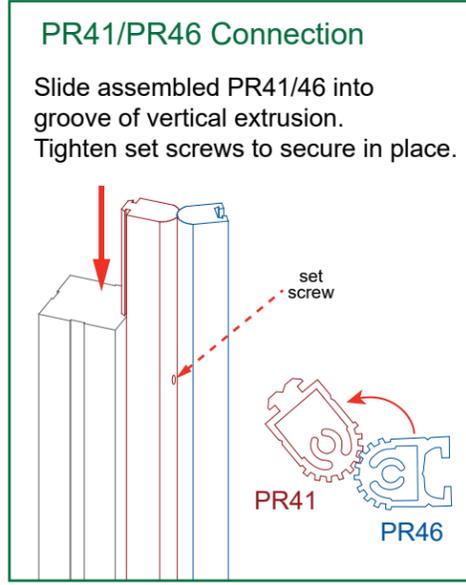
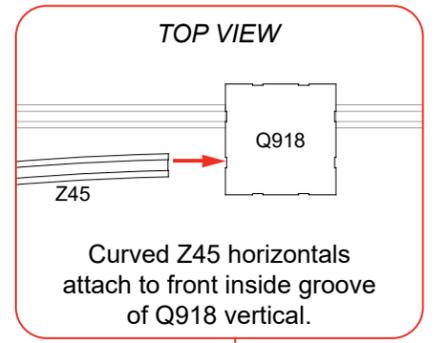
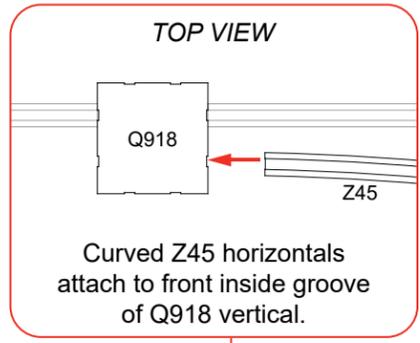


Item	Qty.	Description
36	1	74.263"w Z45 Horizontal Extrusion
37	1	74.263"w Z45 Horizontal Extrusion
38	1	74.263"w Z45 Horizontal Extrusion
3	1	74.263"w Z45 Horizontal Extrusion
--	2	15"h PR41/PR46 Hinge

- Steps:
- 1) Attach PR41/PR46 Hinges to verticals [30] & [33] as shown. See **PR41/PR46 Connection** detail.
  - 2) Connect horizontals [36,37] between hinge on vertical [30] & backwall vertical [16], inserting **Infill**.
  - 3) Attach horizontals [38,39] between hinge on vertical [33] & backwall vertical [23], inserting **Infill**.

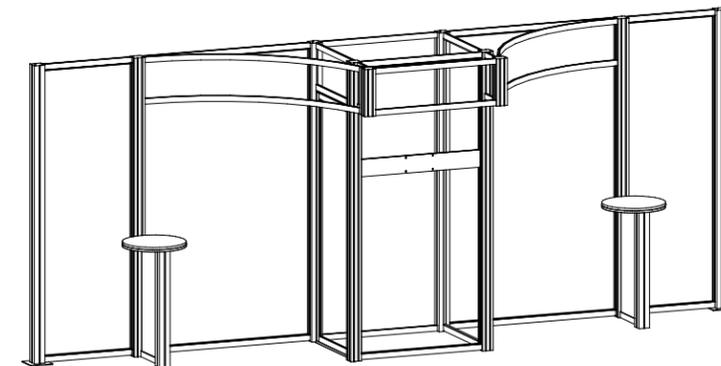


When assembled



Item	Qty.	Description
40	1	37.75" h Q914 Vertical Extrusion
41	1	15" w Z45 Horizontal Extrusion
42	1	15" w Z45 Horizontal Extrusion
43	1	37.75" h Q914 Vertical Extrusion
44	1	15" w Z45 Horizontal Extrusion
45	1	15" w Z45 Horizontal Extrusion

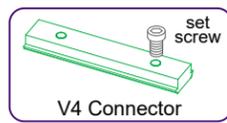
- Steps:
- 1) Connect horizontals [41,42] between vertical [40] & backwall vertical [16], inserting **Infill**.
  - 2) Attach horizontals [44,45] between vertical [43] & backwall vertical [23], inserting **Infill**.
  - 3) Connect Counter Tops to horizontals [42] & [45], using flange plates. See **Counter Top Attachment** detail.



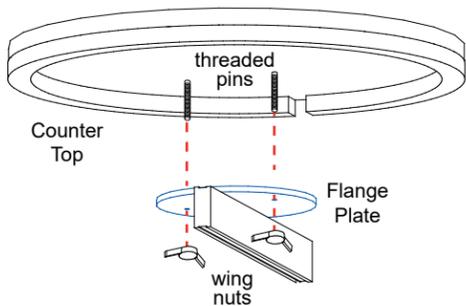
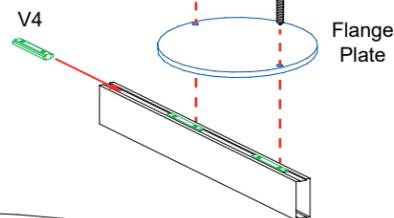
When assembled

**\* Counter Top Attachment**

1) Slide V4 connectors into groove of horizontal extrusion; tighten set screws to secure connectors in place.

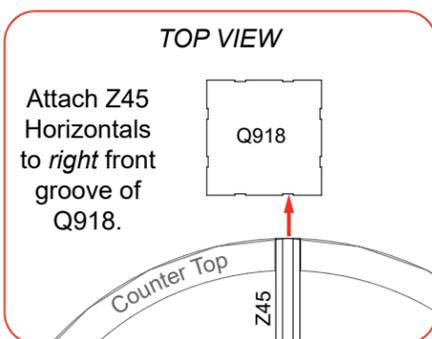


2) Attach Flange Plate to V4 connectors, using bolts.

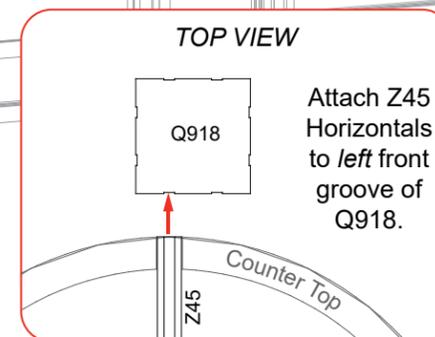


3) Insert threaded pins on underside of Counter Top through holes in Flange Plate; secure using wing nuts.

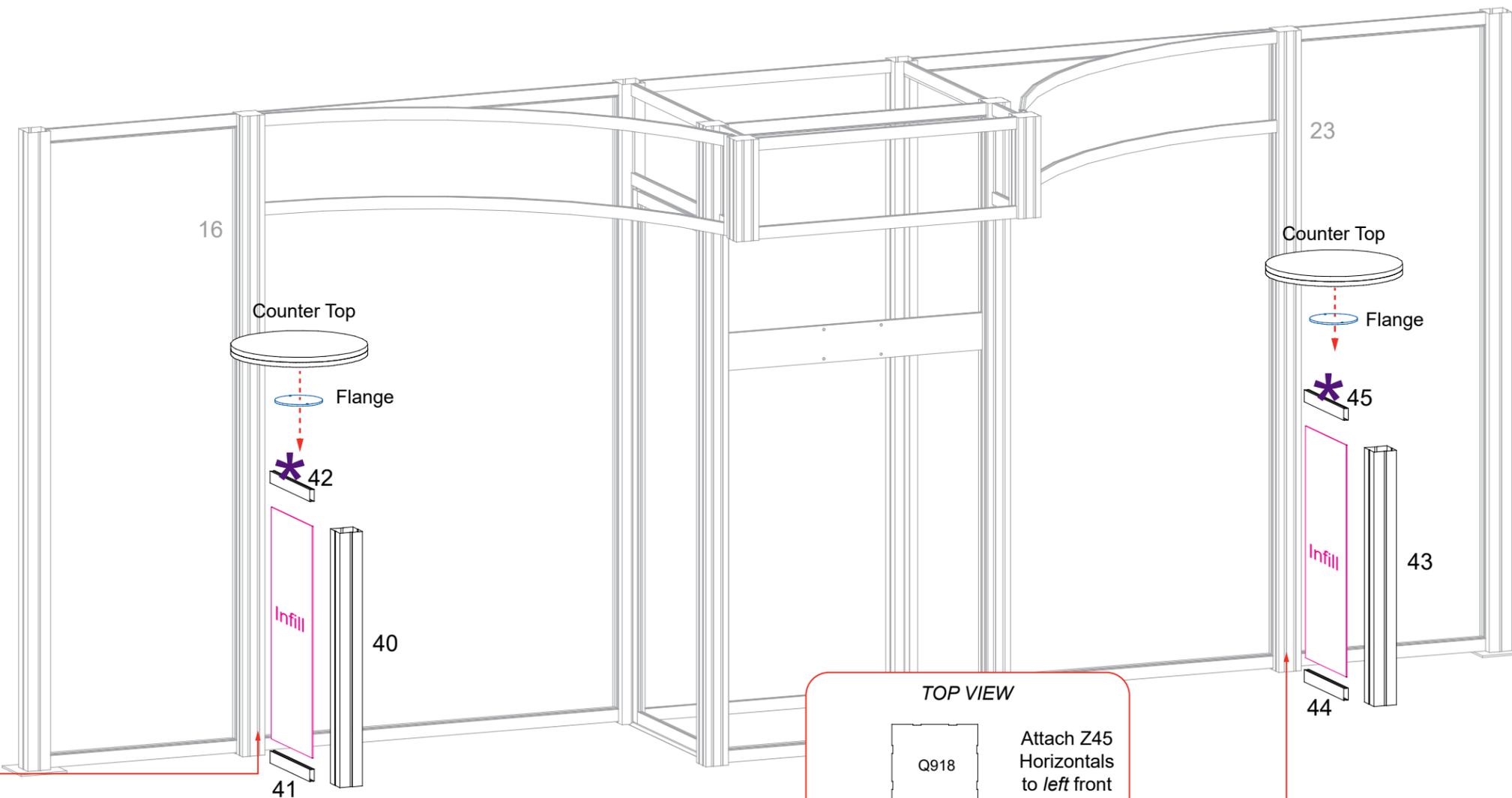
UNDERSIDE VIEW



Attach Z45 Horizontals to *right* front groove of Q918.

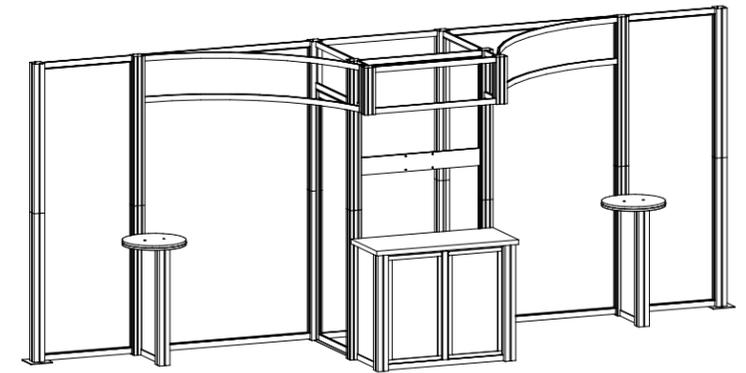


Attach Z45 Horizontals to *left* front groove of Q918.

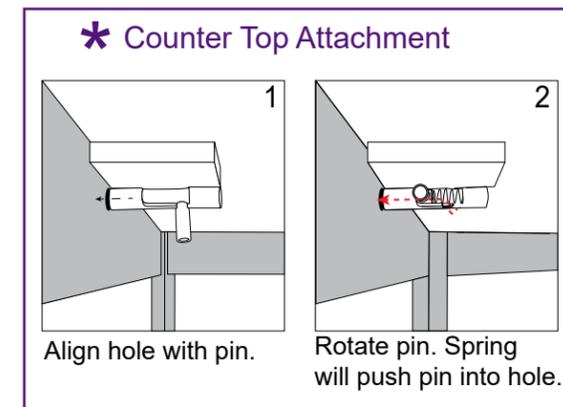
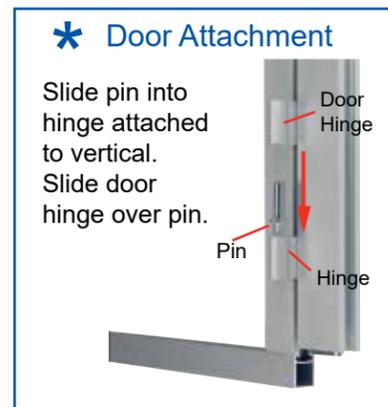
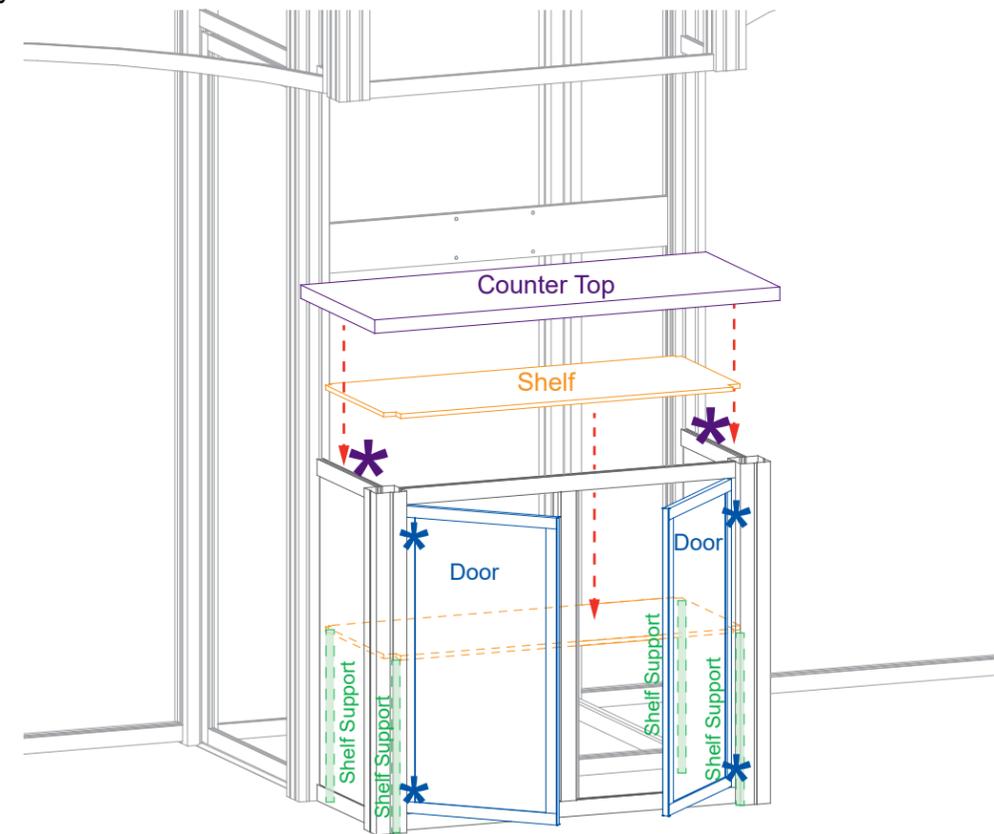
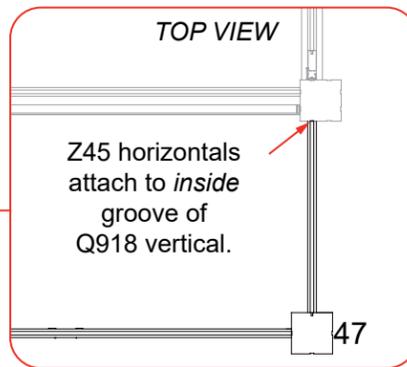
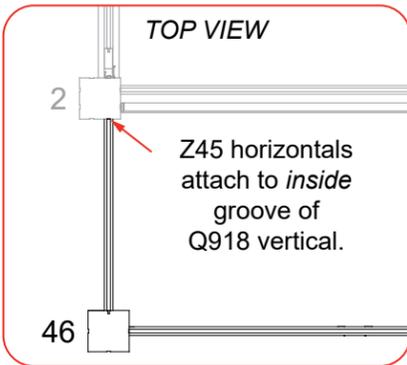
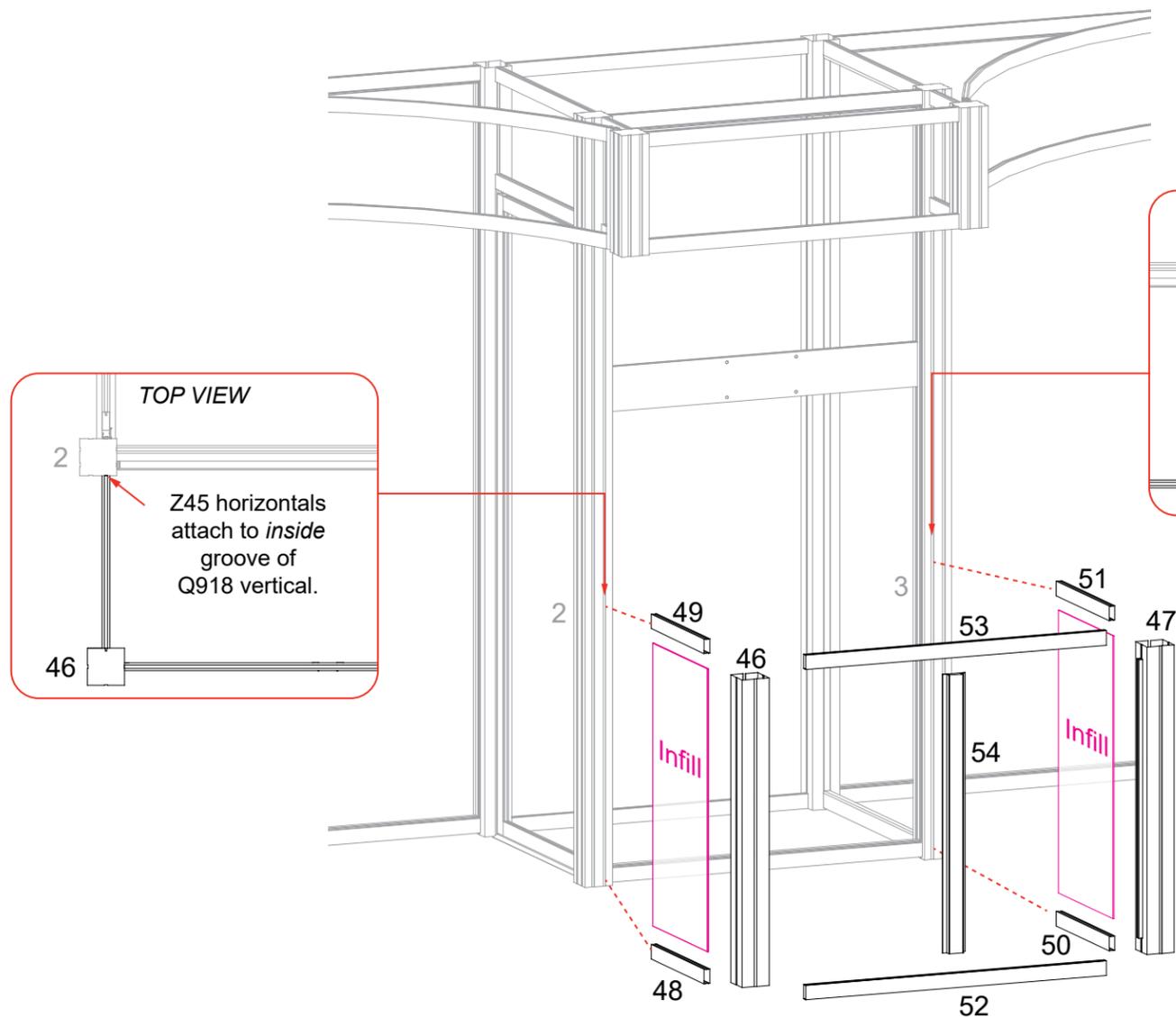


Item	Qty.	Description
46	1	38" h Q914 Vertical Extrusion w/ Door Hinges
47	1	38" h Q914 Vertical Extrusion w/ Door Hinges
48	1	16.75" w Z45 Horizontal Extrusion
49	1	16.75" w Z45 Horizontal Extrusion
50	1	16.75" w Z45 Horizontal Extrusion
51	1	16.75" w Z45 Horizontal Extrusion
52	1	39.508" w Z45 Horizontal Extrusion
53	1	39.508" w Z45 Horizontal Extrusion
54	1	34.42" h Z45 Vertical Extrusion w/ Door Stops

- Steps:
- 1) Connect horizontals [48,49] between vertical [46] & closet vertical [2], inserting **Infill**.
  - 2) Attach horizontals [50,51] between vertical [47] & closet vertical [3], inserting **Infill**.
  - 3) Connect horizontals [52,53] between verticals [46,47].
  - 4) Attach vertical [54] between horizontals [52,53].
  - 5) Install Doors between verticals [46,54] & [47,54].  
See **Door Attachment** detail.
  - 6) Affix **Shelf Supports** to inside of cabinet assembly using Velcro; place internal **Shelf**.
  - 7) Attach Counter Top to top of cabinet assembly.  
See **Counter Top Attachment** detail.

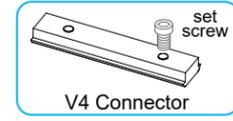


When assembled

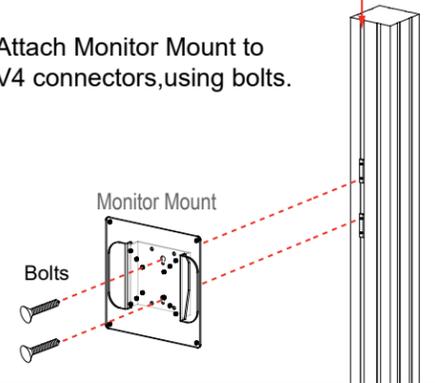


**\* Small Monitor Mount Attachment**

Slide V4 connectors into vertical channel of extrusion. Tighten set screws to secure.

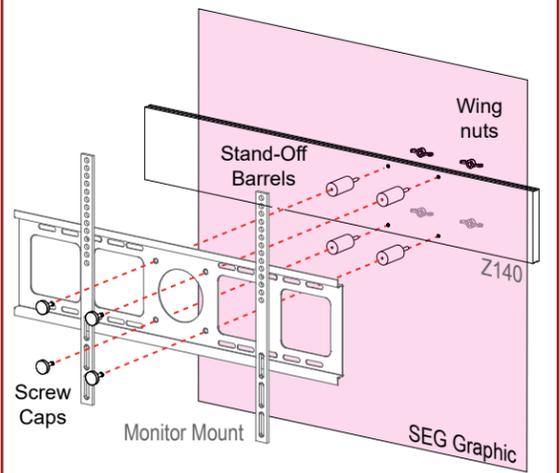


Attach Monitor Mount to V4 connectors, using bolts.



**\* Large Monitor Mount Attachment**

Attach Stand-off Barrels to horizontal extrusion using wing nuts. Install Monitor Mount to Stand-off Barrels using screw caps.

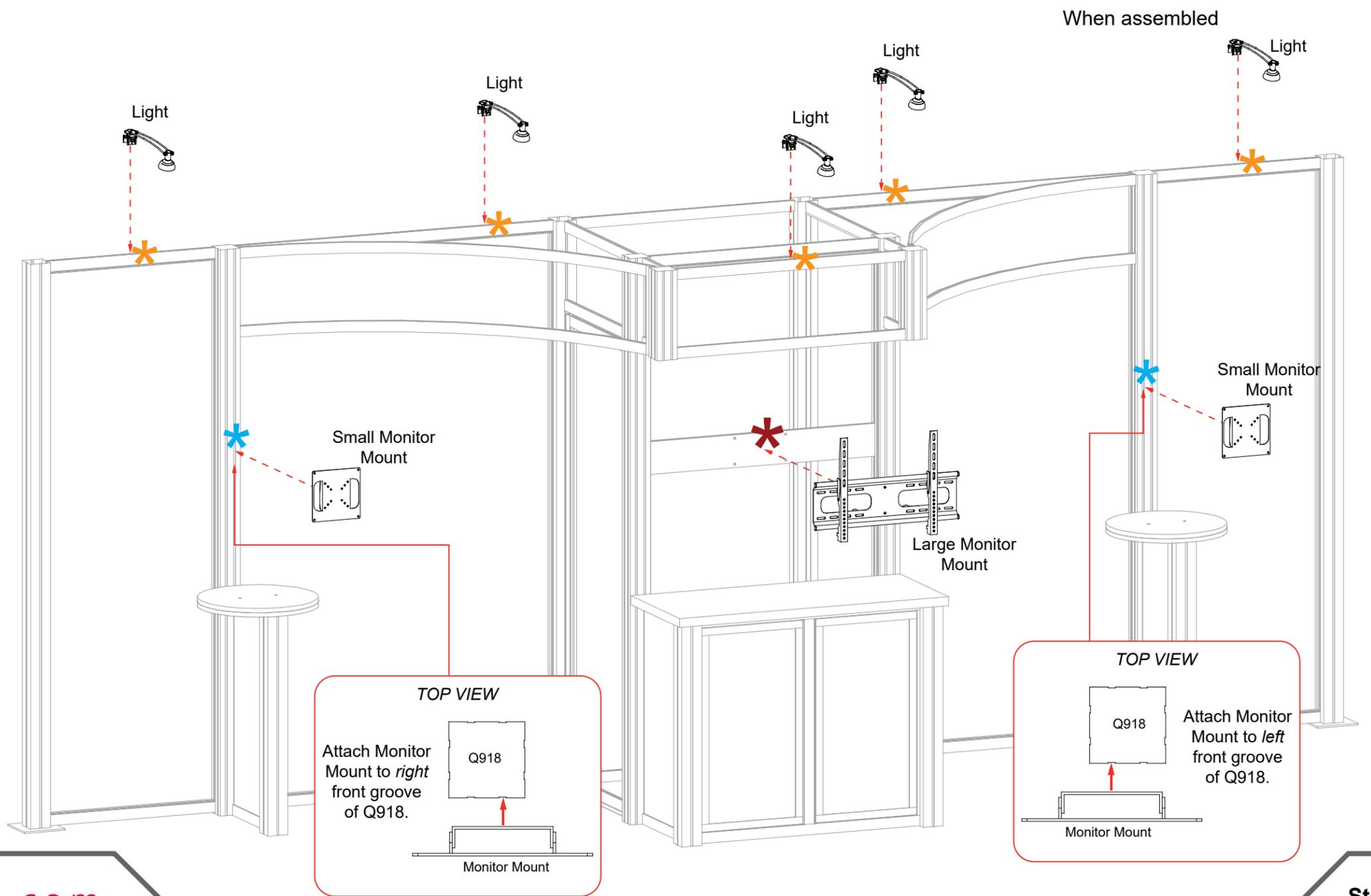
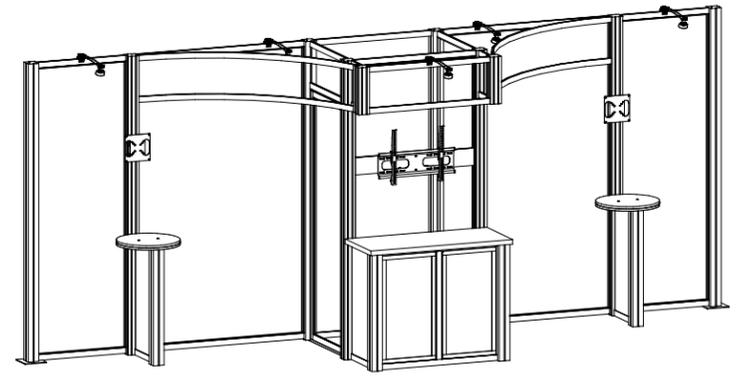


*Note: Monitor mount installs over SEG graphic.*

- Steps:
- 1) Attach Lights to top of backwall & closet horizontals, as shown. See **Light Attachment** detail.
  - 2) Connect small Monitor Mounts to backwall verticals [16,23]. See **Small Monitor Mount Attachment** detail.
  - 3) Install Large Monitor Mount to closet horizontal [11]. See **Large Monitor Mount Attachment** detail.

**\* Clip Light Attachment**

Attach lights to Horizontal where desired and tighten in place.



**TOP VIEW**

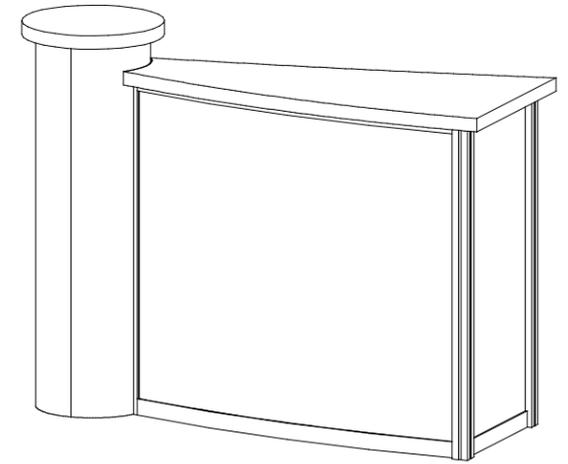
Attach Monitor Mount to right front groove of Q918.

**TOP VIEW**

Attach Monitor Mount to left front groove of Q918.

Item	Qty.	Description
1	1	5.75" w x 42" h Half Curve Panel
2	1	5.75" w x 42" h Half Curve Panel
1	1	38" h S44 Vertical Extrusion
2	1	38" h S44 Vertical Extrusion
3	1	41.2385" Z45 curved Horizontal Extrusion
4	1	41.2385" Z45 curved Horizontal Extrusion
5	1	16.35" w Z45 Horizontal Extrusion
7	1	41.2385" Z45 curved Horizontal Extrusion
8	1	41.2385" Z45 curved Horizontal Extrusion
9	1	16.35" w Z45 Horizontal Extrusion

- Steps:
- 1) Attach Curved Panels [1-2] together.
  - 2) Connect lower horizontals [3,4,5] between curved panel [2] & verticals [1,2].
  - 3) Insert **Infills** as shown.
  - 4) Connect upper horizontals [7,8,9] between curved panel [2] & verticals [1,2], securing infills.
  - 5) Affix **Shelf Supports** to inside of counter assembly using Velcro; place internal **Shelf** onto shelf supports.
  - 6) Attach **Counter Tops** to top of counter assembly.



When assembled

