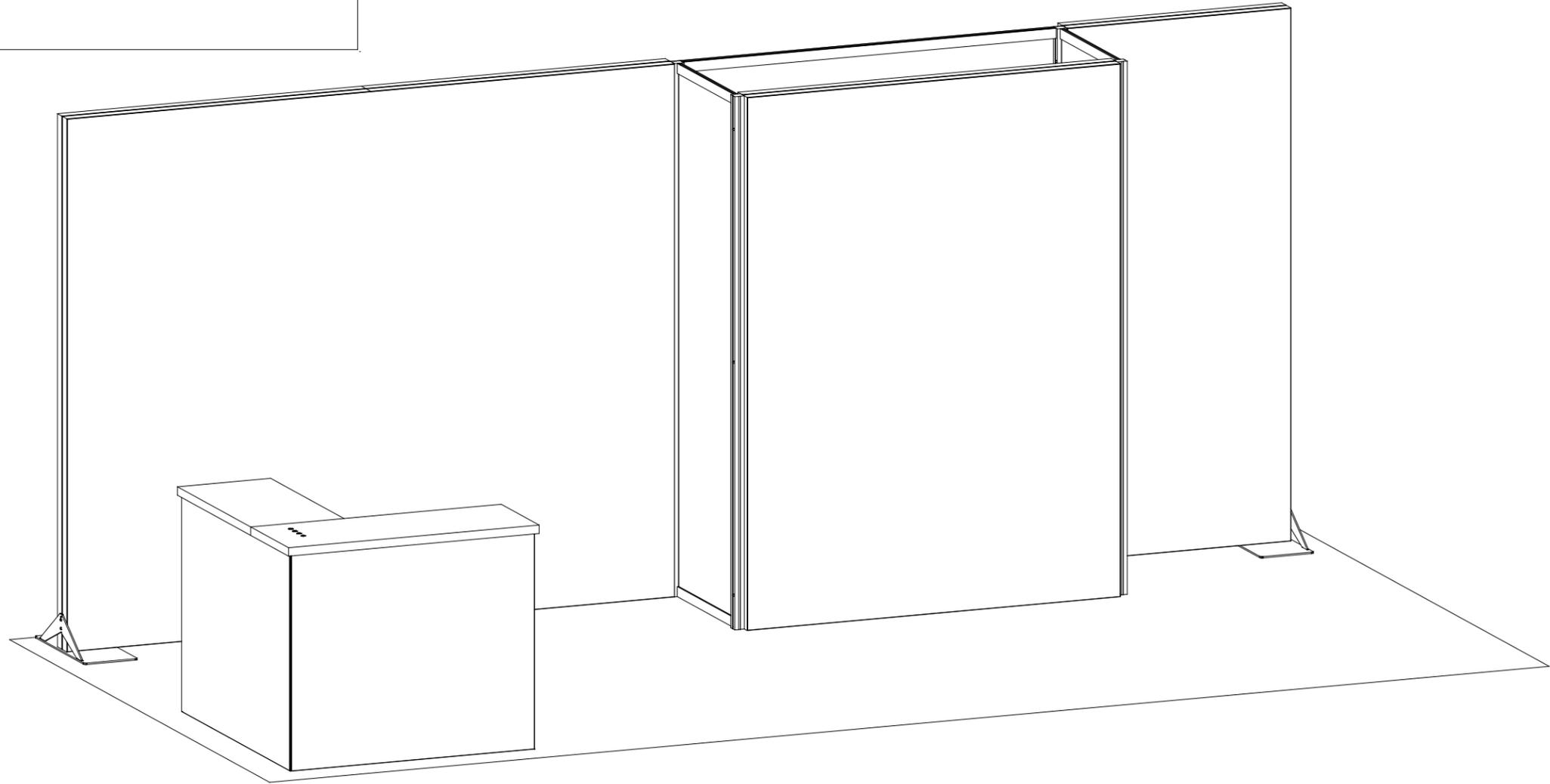
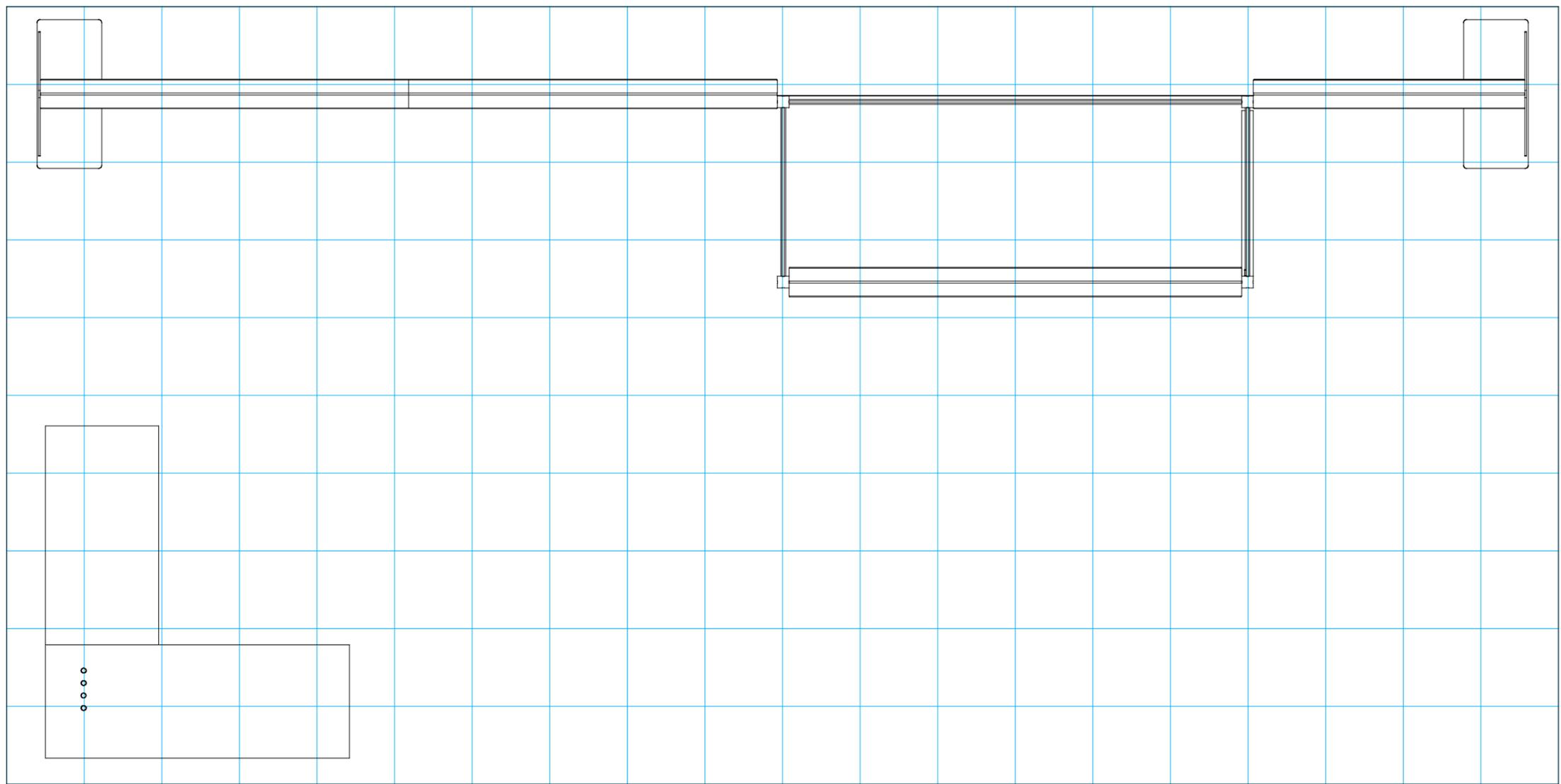


Top View





 = 1 sq foot

## General Setup Instructions

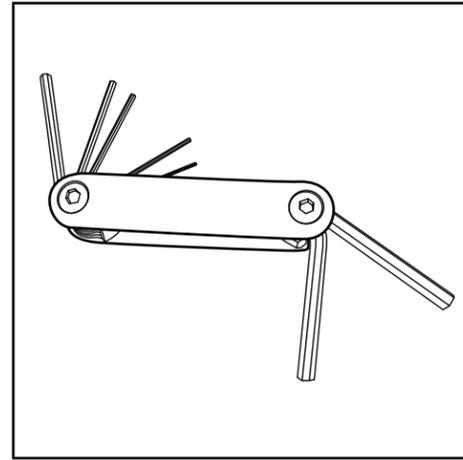
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

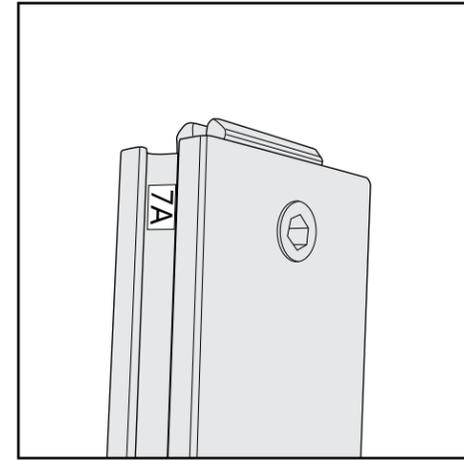
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

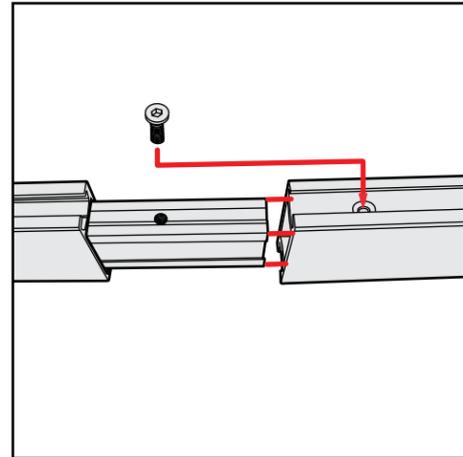
- For loss prevention, tighten all set screws and locks during disassembly.



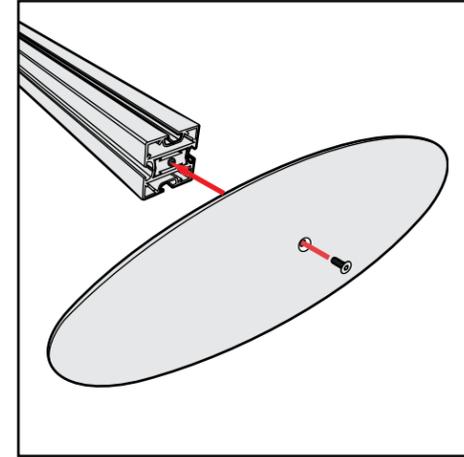
Hex Tool - Essential for Assembly



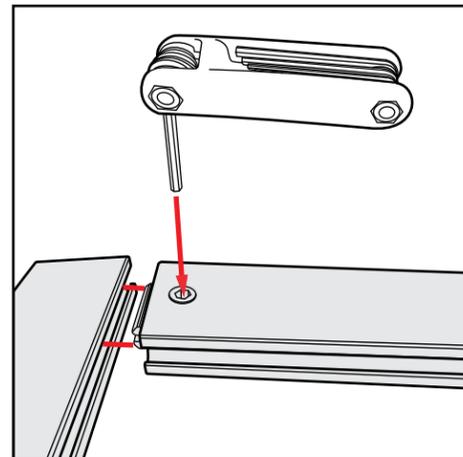
Part Identification - Numbering



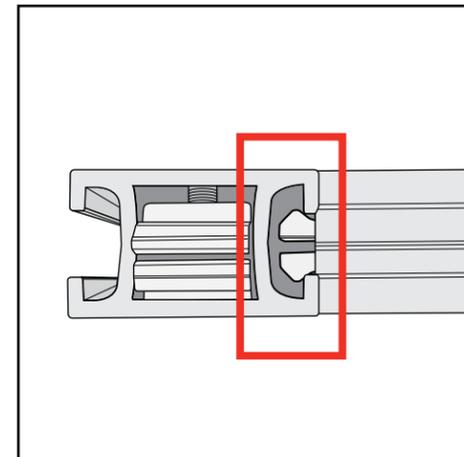
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED

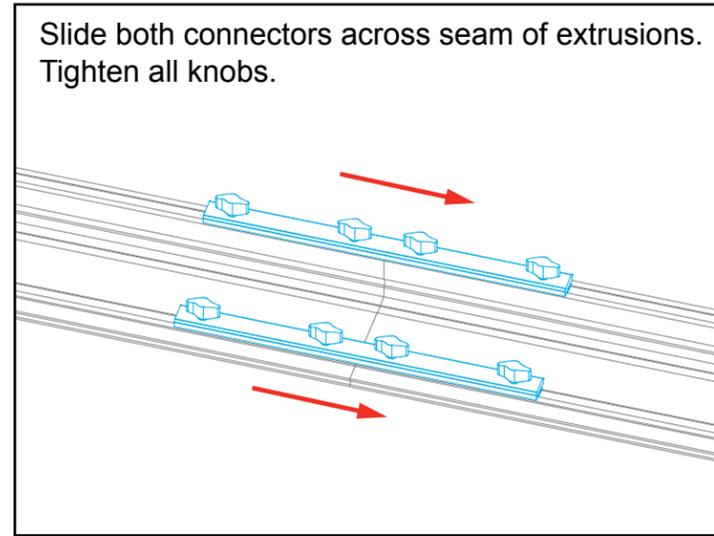
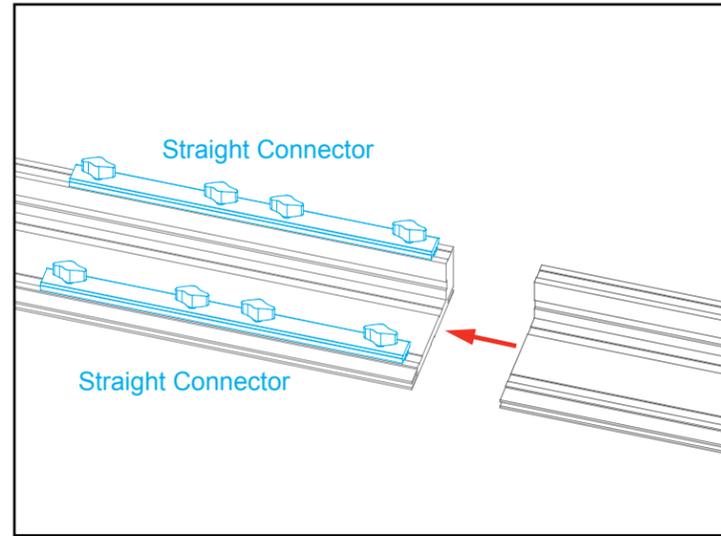


ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



All knobs must be tightened securely to ensure a proper connection.

## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

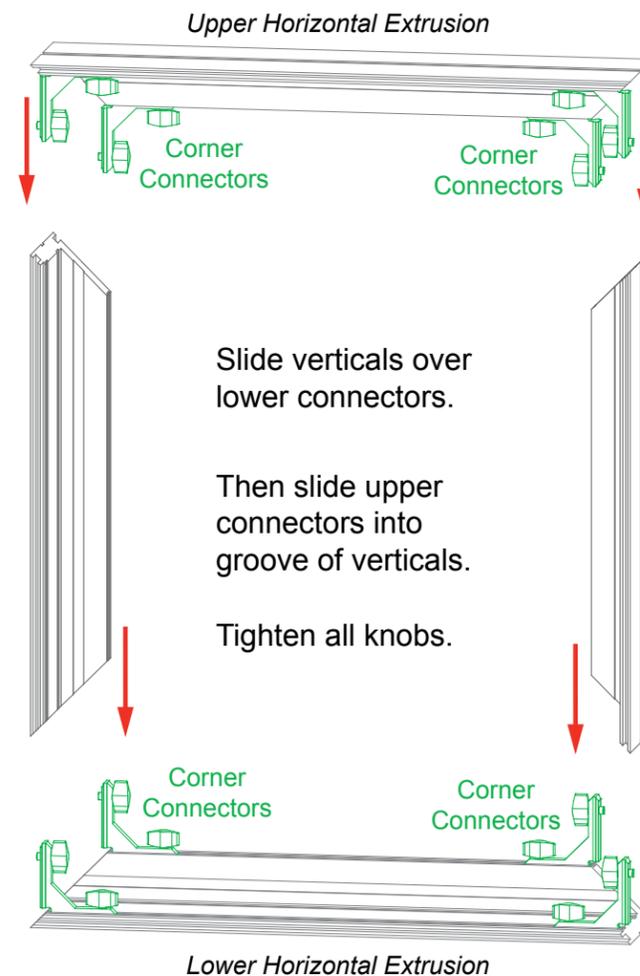
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## Corner Connection

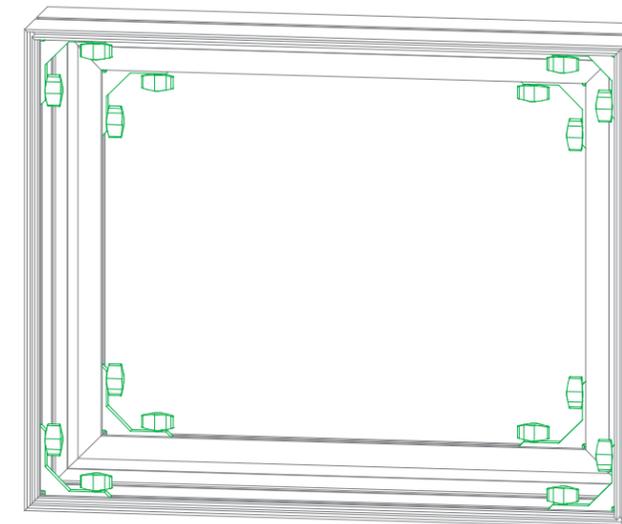
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



Adjust connectors if necessary to prevent gaps in connection.

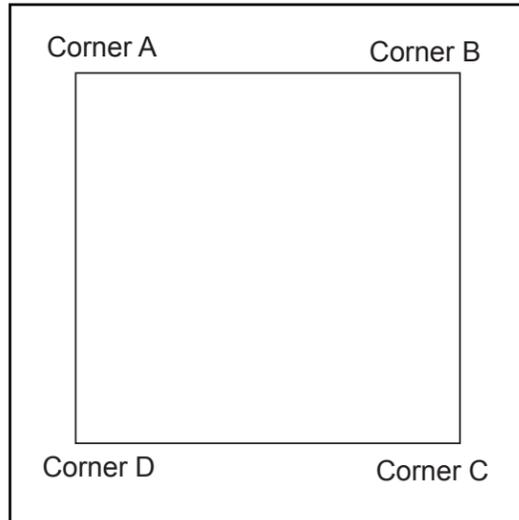


COMPLETED ASSEMBLY

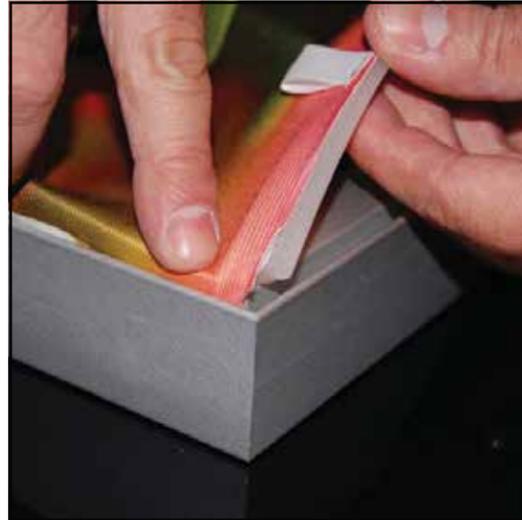
All knobs must be tightened securely to ensure a proper connection.



CEI110 Profile



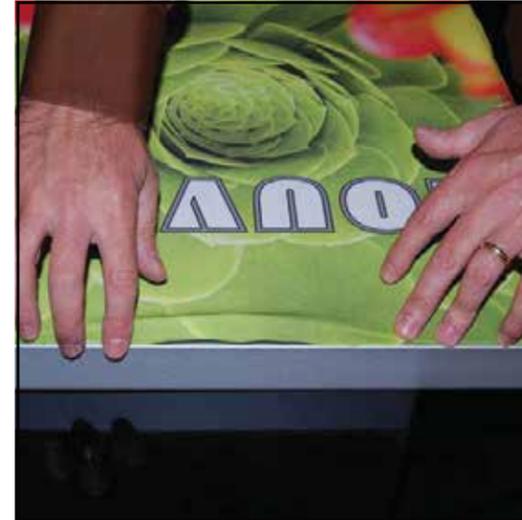
It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

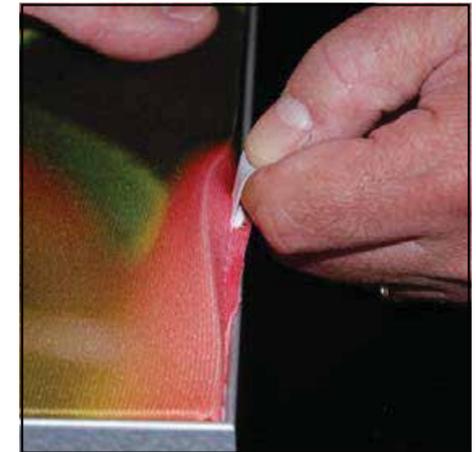


**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

**Graphic Removal**



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

CRATE PACKING

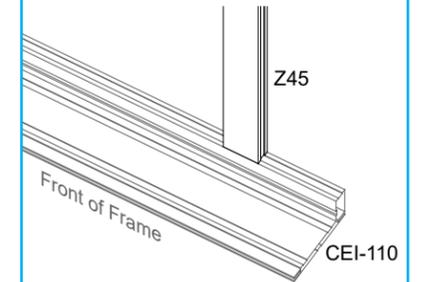
Item	Qty.	Description
1,1A	1,1	57" CEI110 Horizontal Extrusion
2,2A	1,1	57" CEI110 Horizontal Extrusion
3,3A	1,1	95" CEI110 Vertical Extrusion
4	1	91.353" Z45 Vertical Extrusion
5,5A	1,1	42" CEI110 Horizontal Extrusion
6,6A	1,1	95" CEI110 Vertical Extrusion
7	2	Base Plate

### Steps:

**Steps 1 to 3 can be assembled flat on floor. See CEI110 Frame Assembly sheet.**

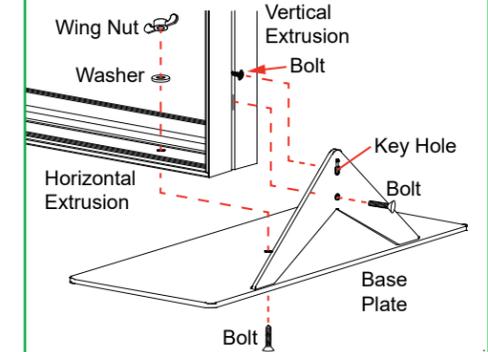
- 1) Attach horizontals [1 to 2] and [1A to 2A].
- 2) Attach horizontal assemblies between verticals [3] and [3A].
- 3) Attach horizontals [5] and [5A] between verticals [6] and [6A].
- 4) Attach vertical [4] between horizontals [1] and [1A]. See **Z45 Attachment** detail.
- 5) Attach base plates to [1/3] and [5/6A]. See **Base Plate Attachment** detail.
- 6) Connect lights and transformers then connect to power. See **Light** details.

### \* Z45 Attachment



Attach Z45 vertical to *back* groove of CEI-110 horizontal.

### \* Base Plate Attachment

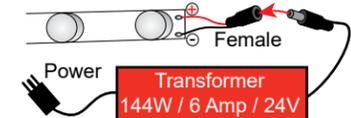


Place key hole over bolt on vertical extrusion then slide down. Secure with bolt, washer, and wing nut.

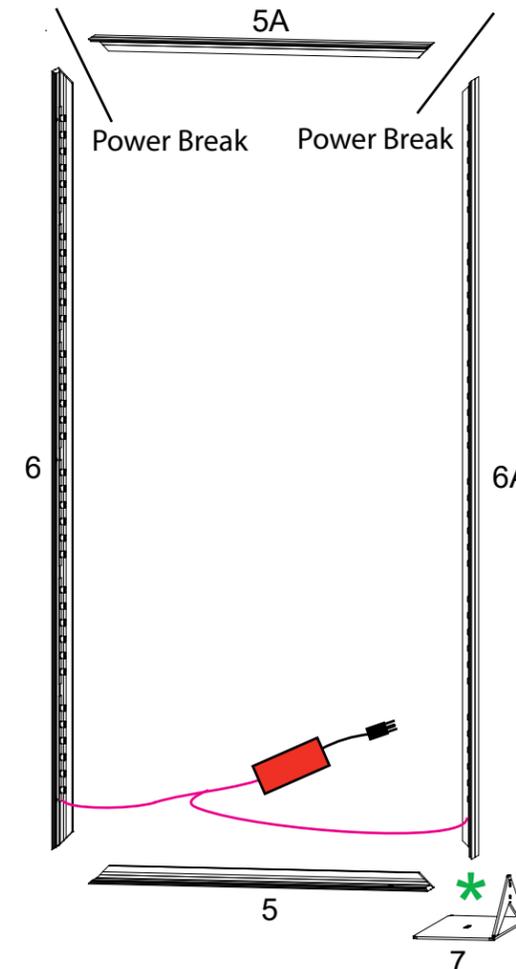
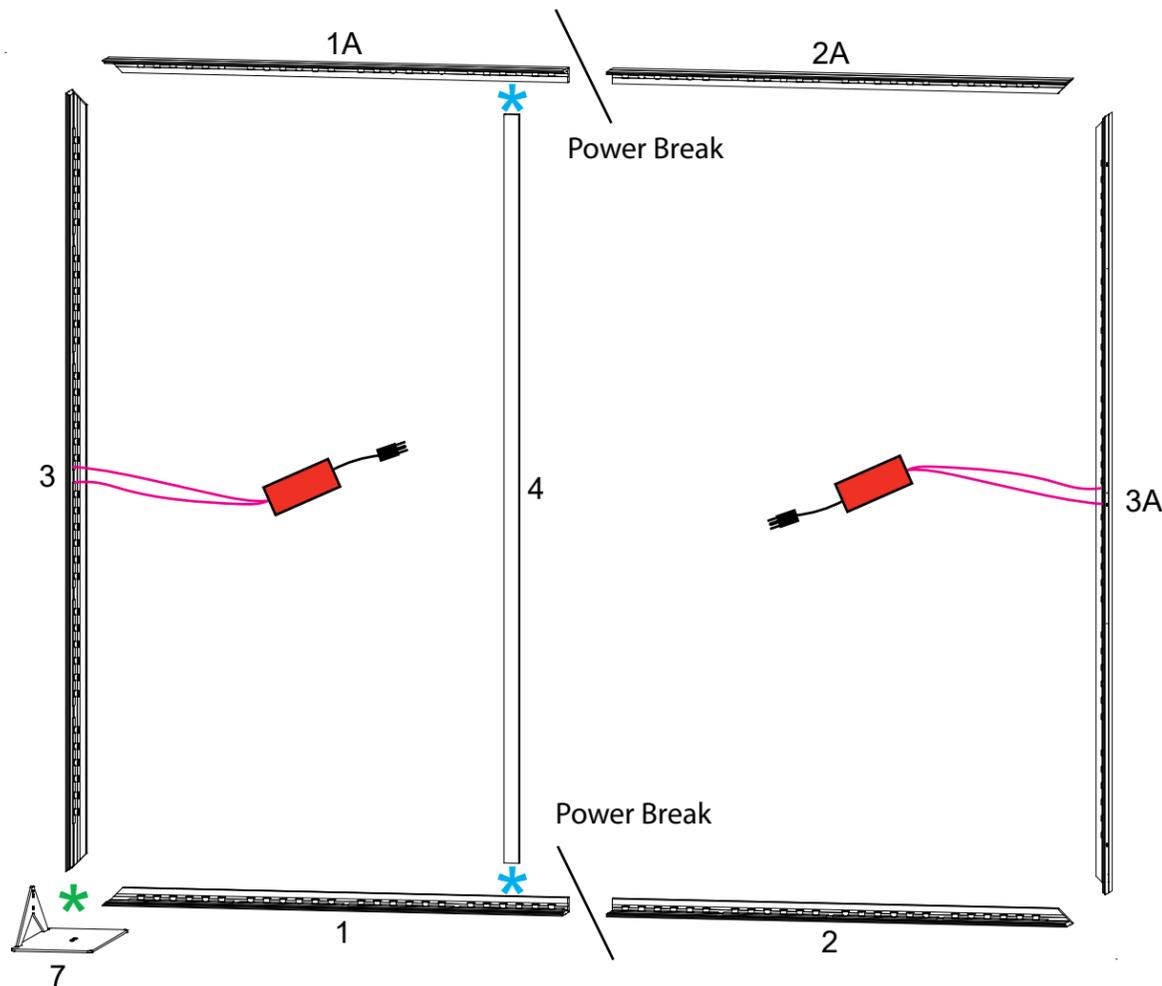
### Light to Light Attachment



### Light to Transformer Attachment



Maximum of 7 lights per chain,  
11 lights per Transformer

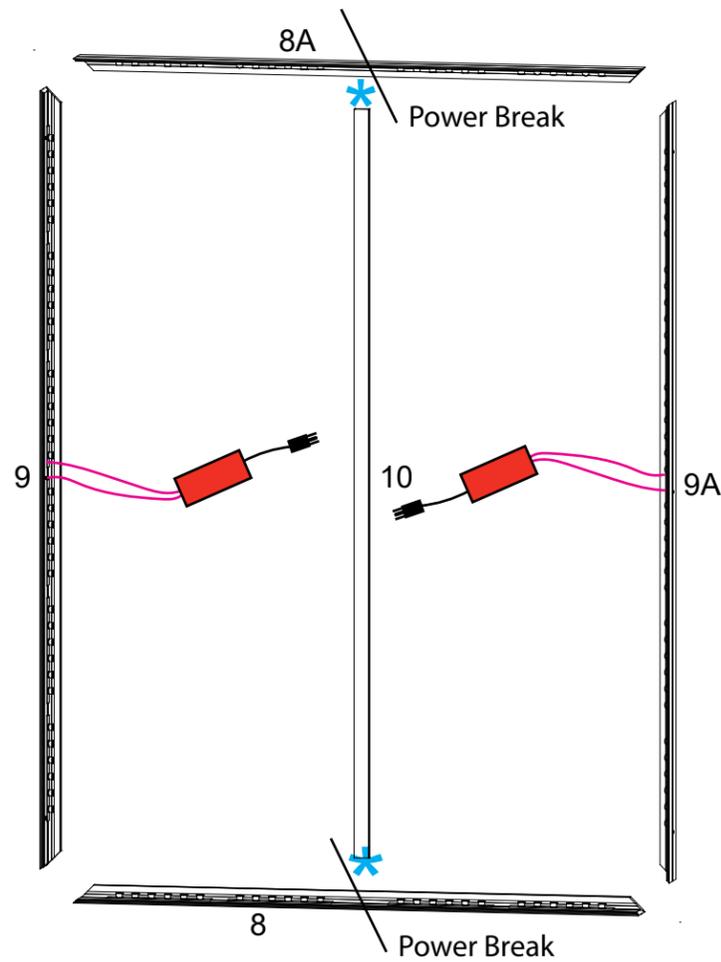


Item	Qty.	Description
8,8A	1,1	70" CEI110 Horizontal Extrusion
9,9A	1,1	95" CEI110 Vertical Extrusion
10	1	91.353" Z45 Vertical Extrusion
11	2	26" Z45 Horizontal Extrusion
12,12A	1,1	95" S44 Vertical Extrusion
13	1	25.547 Door Threshold
14	2	26" Z45 Horizontal Extrusion
15,15A	1,1	95" S44 Vertical Extrusion

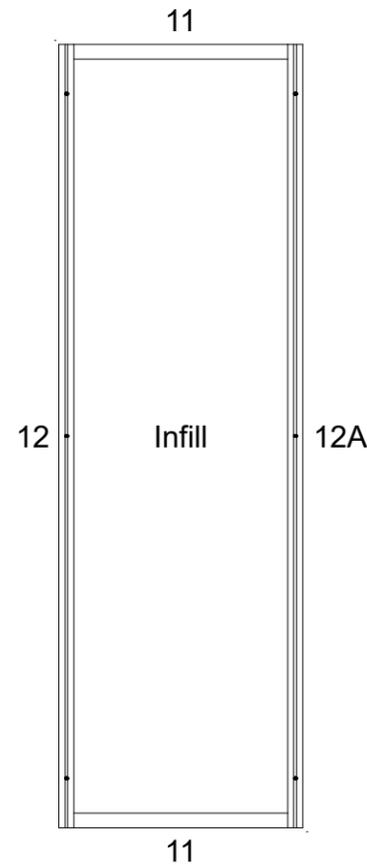
**Steps:**

- 1) Attach horizontals [8] and [8A] between verticals [9] and [9A].  
See CEI110 Frame Assembly sheet.
- 2) Attach vertical [10] between horizontals [8] and [8A]. See [Z45 Attachment](#) detail.
- 3) Connect lights and transformers then connect to power.  
See [Light](#) details.

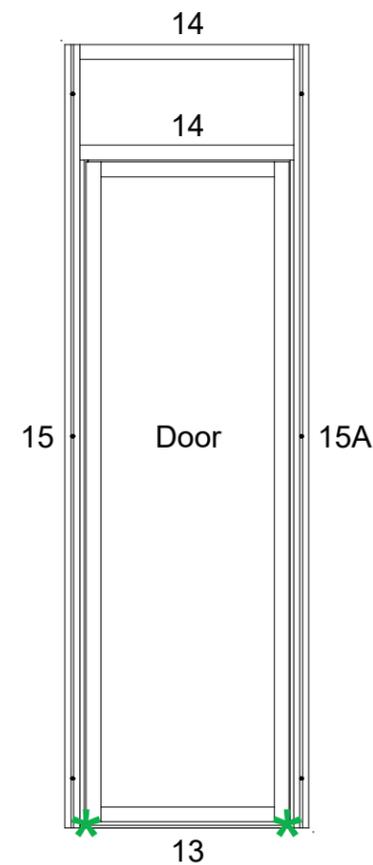
Keep closet side and closet door assembled during packing.



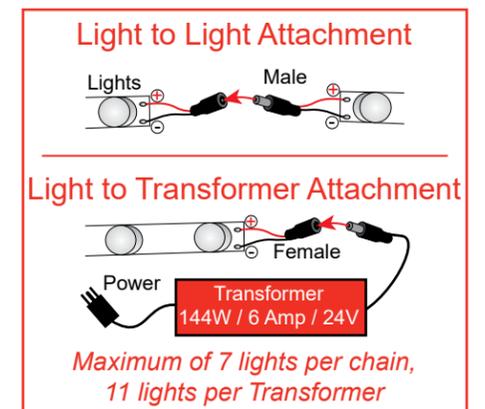
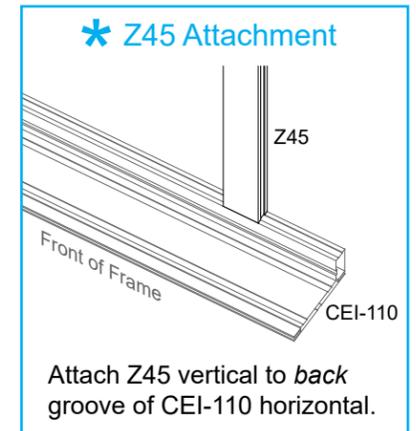
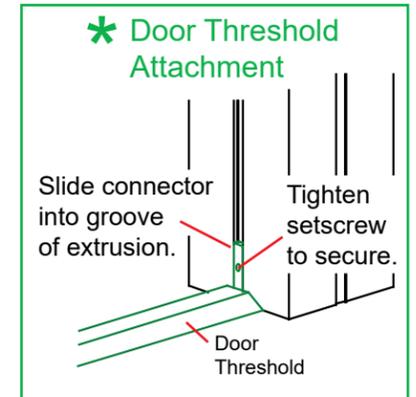
CLOSET FRONT  
(Exterior View)



ASSEMBLED  
CLOSET SIDE  
(Exterior View)



ASSEMBLED  
CLOSET DOOR  
(Exterior View)



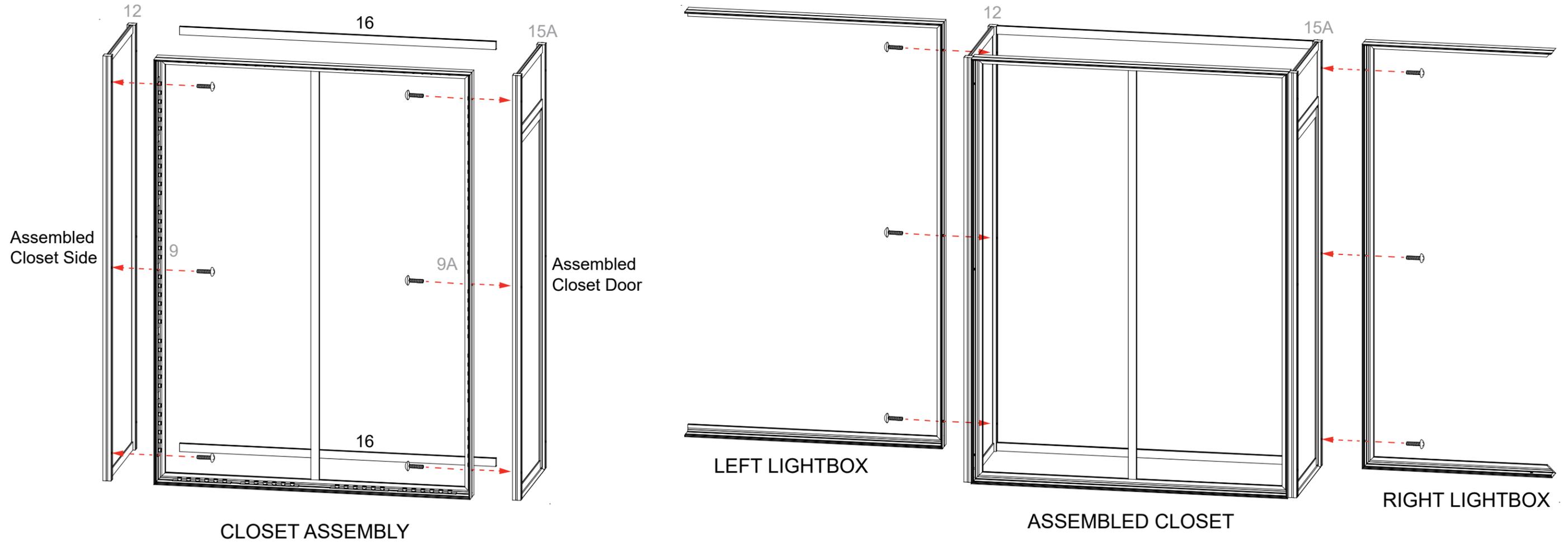
Item	Qty.	Description
16	2	70" Z45 Horizontal Extrusion

**Steps:**

- 1) Attach closet side to vertical [9] and closet door to vertical [9A], using bolts, making sure the Velcro is facing to back.
- 2) Attach horizontals [16] between [12] and [15A], making sure the Velcro is facing to back.
- 3) Attach left lightbox to vertical [12] and right lightbox to vertical [15A], using bolts.

See SEG Installation sheet for steps [4] thru [5].

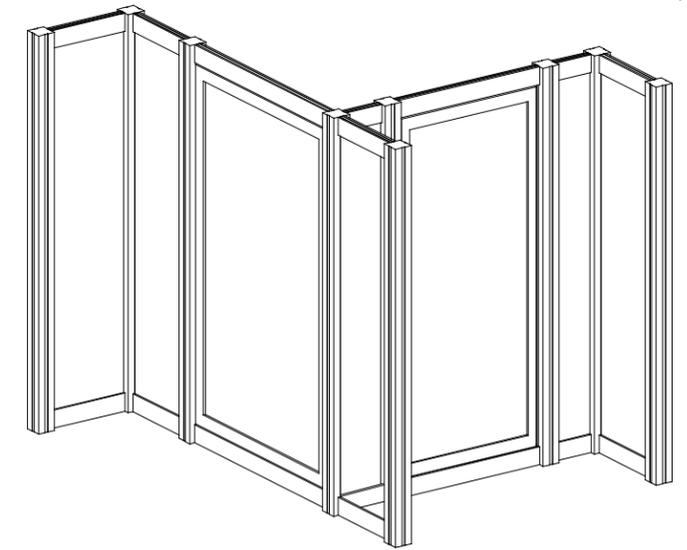
- 4) Install SEG graphic to front of closet and each lightbox.
- 5) Install fabric blocker to back of each lightbox.
- 6) Connect fabric blocker to Velcro on back of assembled closet.



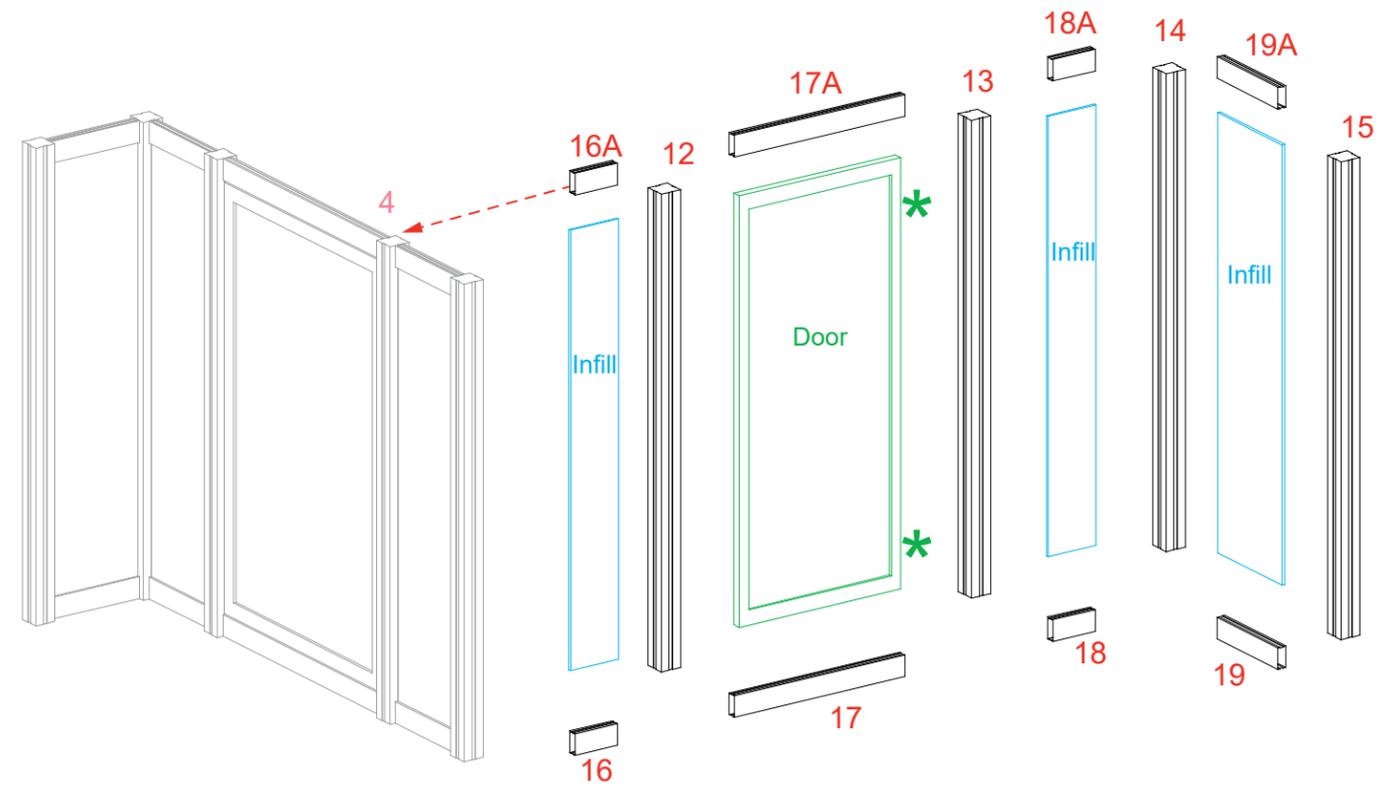
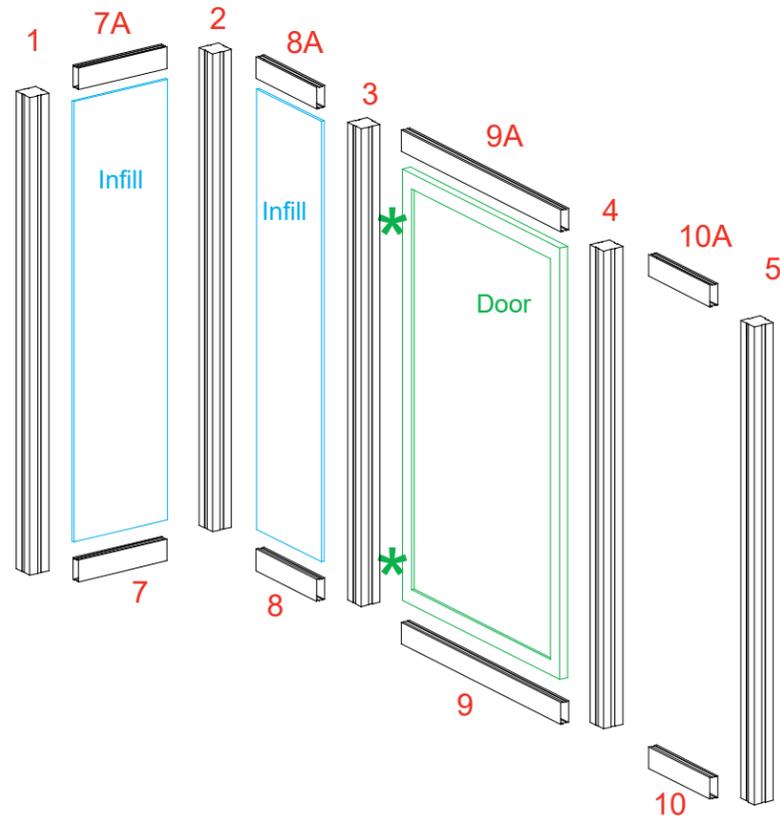
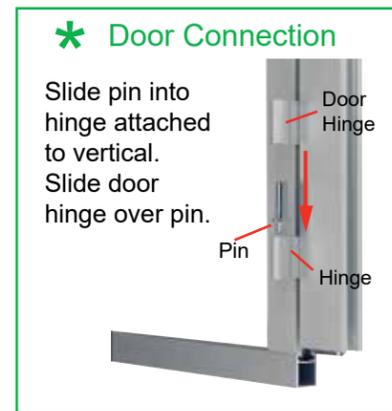
Item	Qty.	Description
1	1	39.5" S44 Vertical Extrusion
2	1	39.5" S44 Vertical Extrusion
3	1	39.5" S44 Vertical Extrusion
4	1	39.5" S44 Vertical Extrusion
5	1	39.5" S44 Vertical Extrusion
7,7A	1,1	8.341" Z45 Horizontal Extrusion
8,8A	1,1	8.341" Z45 Horizontal Extrusion
9,9A	1,1	21.825" Z45 Horizontal Extrusion
10,10A	1,1	8.341" Z45 Horizontal Extrusion
12	1	39.5" S44 Vertical Extrusion
13	1	39.5" S44 Vertical Extrusion
14	1	39.5" S44 Vertical Extrusion
15	1	39.5" S44 Vertical Extrusion
16,16A	1,1	4" Z45 Horizontal Extrusion
17,17A	1,1	16.067" Z45 Horizontal Extrusion
18,18A	1,1	4" Z45 Horizontal Extrusion
19,19A	1,1	8.341" Z45 Horizontal Extrusion

### Steps:

- 1) Assemble lower horizontals [7,8,9,10] between verticals [1,2,3,4,5].
- 2) Slide **Infills** between verticals as shown.
- 3) Attach upper horizontals [7A,8A,9A,10A], securing **infills**.
- 4) Connect lower horizontals [16,17,18,19] between verticals [4,12,13,14,15].
- 5) Slide **Infills** between verticals.
- 6) Secure **Infills** with upper horizontals [16A,17A,18A,19A].
- 7) Connect doors to vertical [3] and [13]. See **Door Connection** detail.



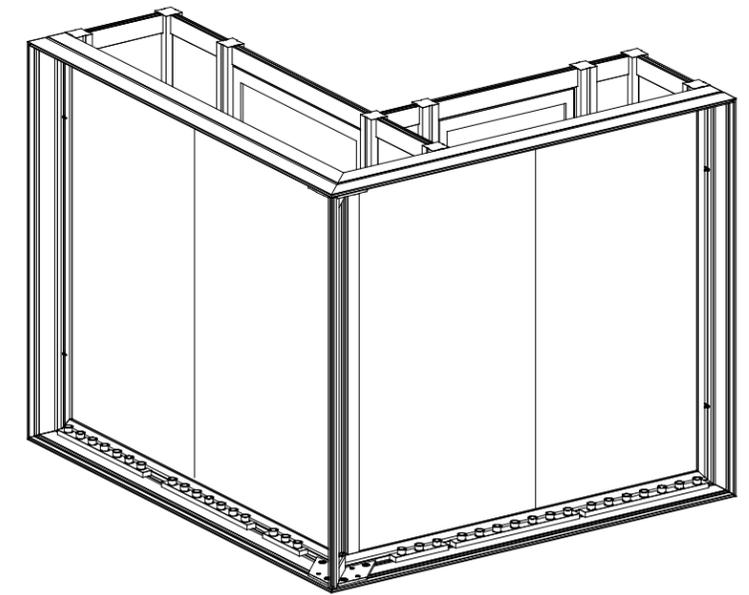
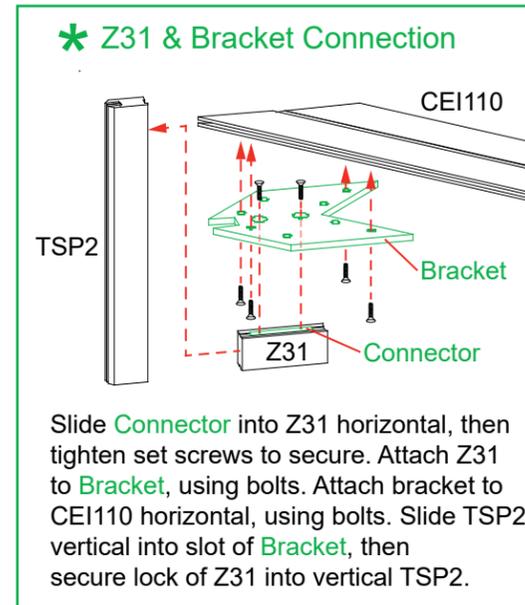
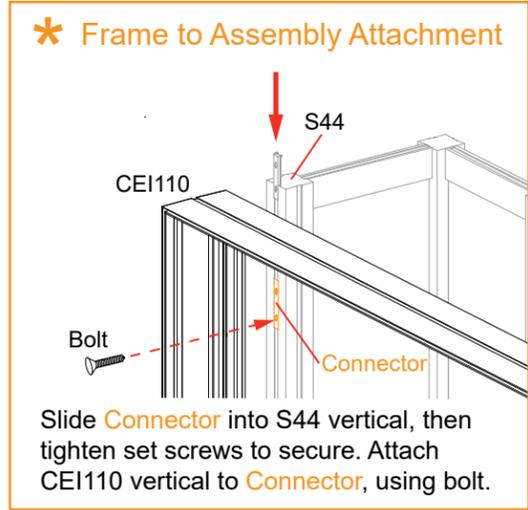
Completed Assembly



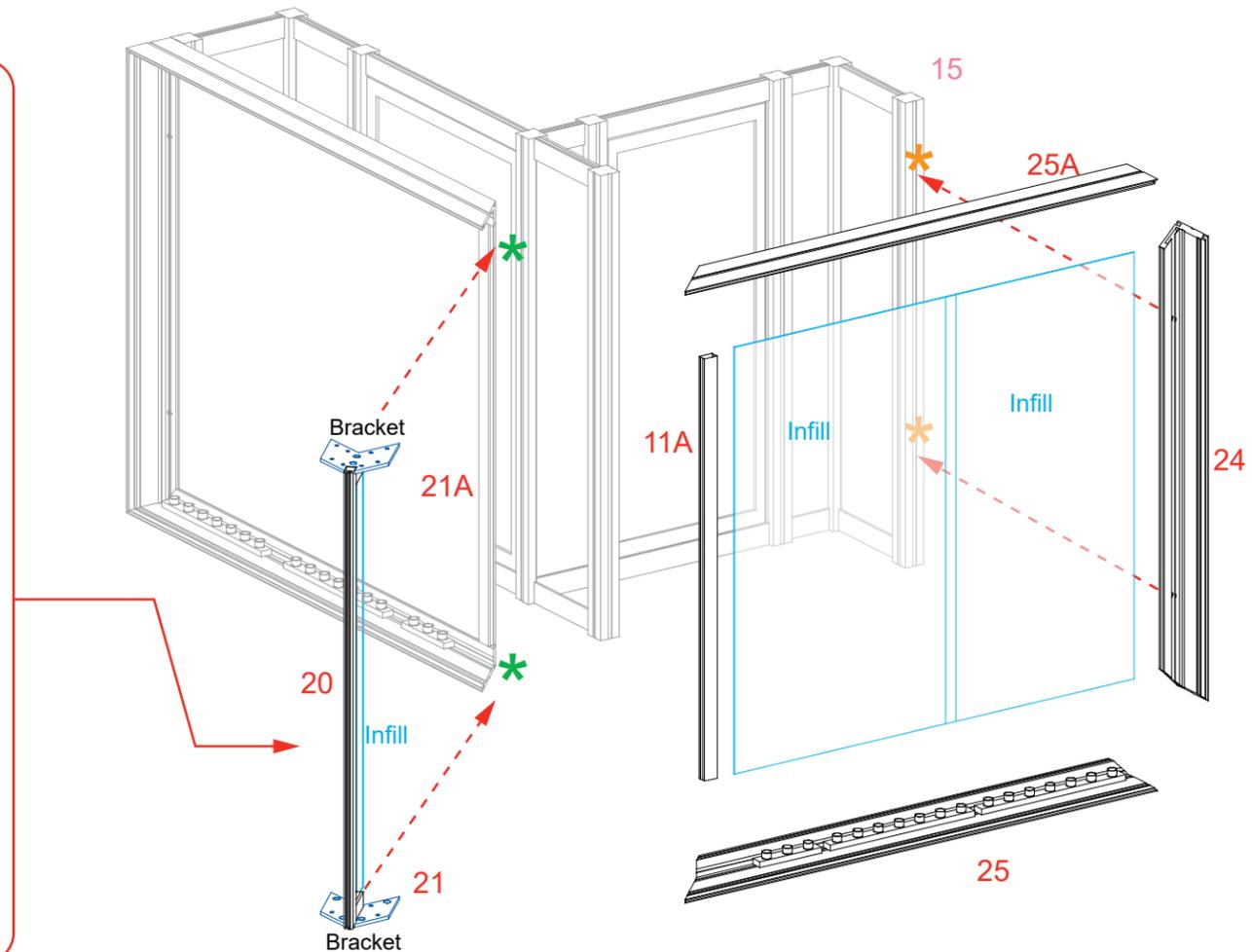
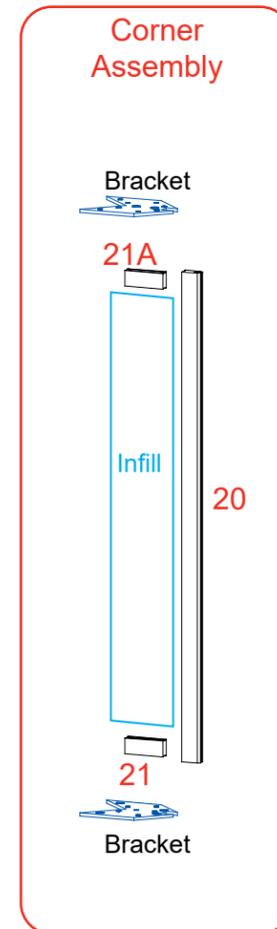
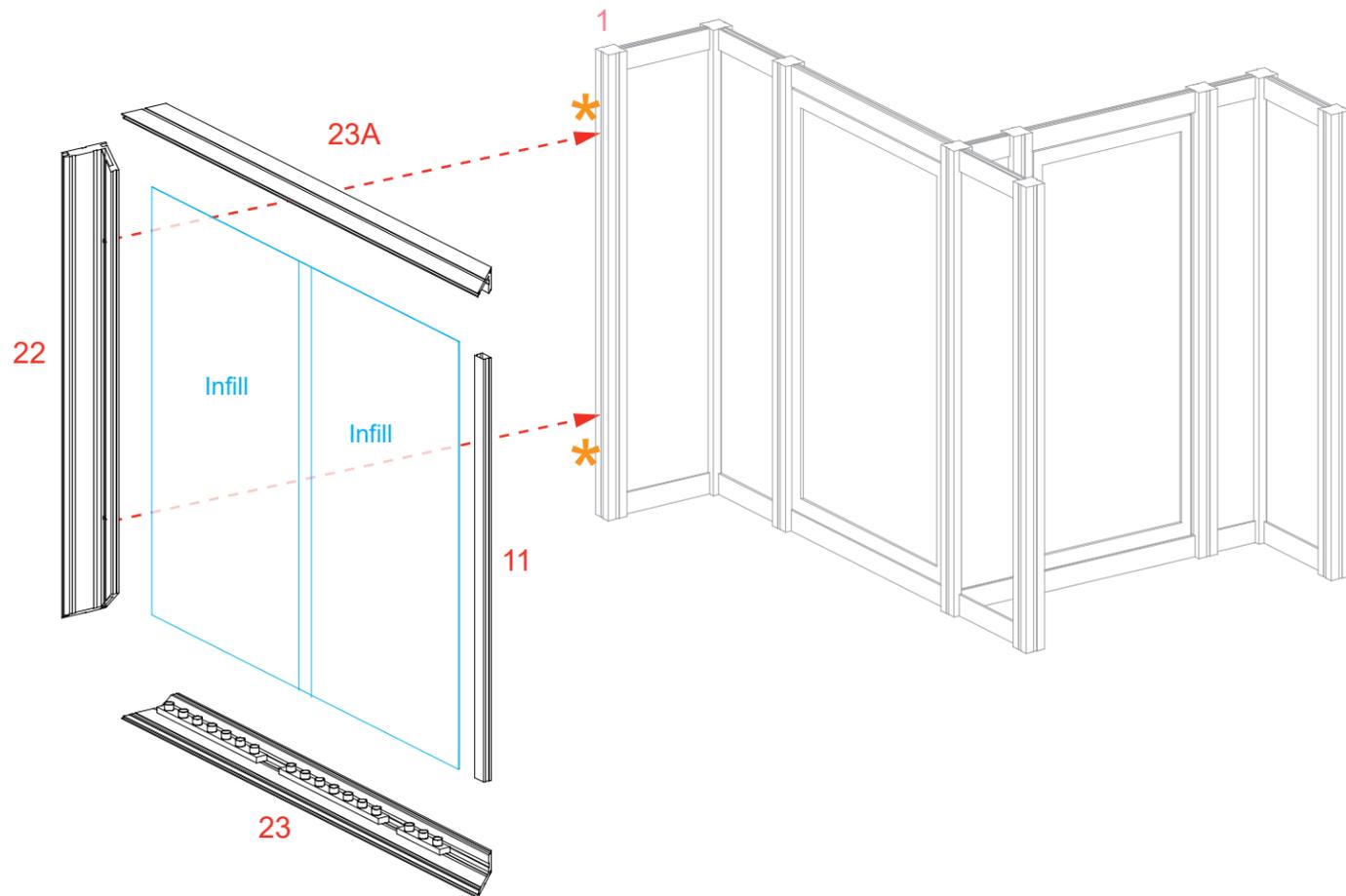
Item	Qty.	Description
11,11A	1,1	35.853" h Z33 Vertical Extrusion
20	1	38.752" TSP2 Vertical Extrusion
21,21A	1,1	3.193" Z31 Horizontal Extrusion
22	1	39.5" CEI110 Vertical Extrusion
23,23A	1,1	47.75" CEI110 Horizontal Extrusion
24	1	39.5" CEI110 Vertical Extrusion
25,25A	1,1	50.037" CEI110 Horizontal Extrusion

### Steps:

- 1) Connect horizontals [23] and [23A] to vertical [22] and horizontals [25] and [25A] to vertical [24] See CEI110 Frame Assembly sheet for instruction.
- 2) Attach assembled frames to verticals [1] and [15], as shown. See **Frame to Assembly Attachment** detail.
- 3) Slide 2-part **Infills** into back of both assembled CEI110 frames & secure with verticals [11] & [11A].
- 4) Assemble horizontals [21,21A] & two brackets to vertical [20], then attach brackets to CEI110 corners [23/25] & [23A/25A], inserting **Infill**. See **Z45 & Bracket Connection** detail.

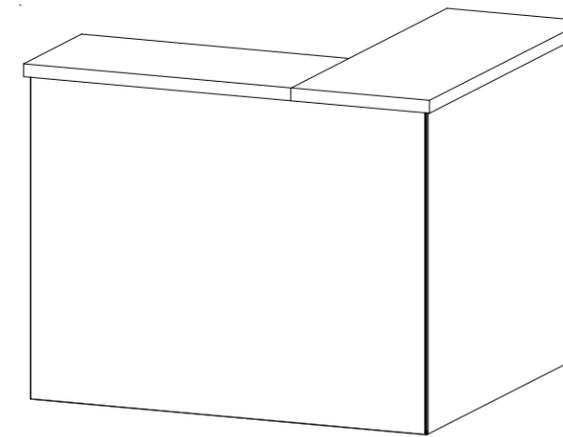


Completed Assembly

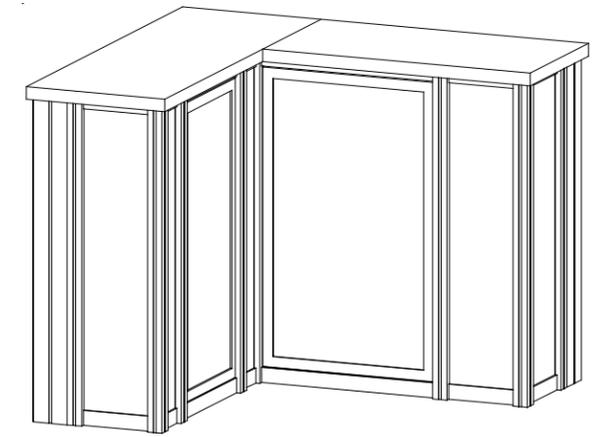


Steps:

- 1) Connect lighting power cords and attach transformers. See [Light to Light Connection](#) and [Light to Transformer Connection](#) details.
- 2) Place shelves onto pins. See [Shelf Pin](#) detail.
- 3) Place counter top on top of assembled counter base. See [Counter Top Attachment](#) detail.
- 4) Install SEG graphics to front of assembled frames. See [SEG Graphic Installation](#) detail.

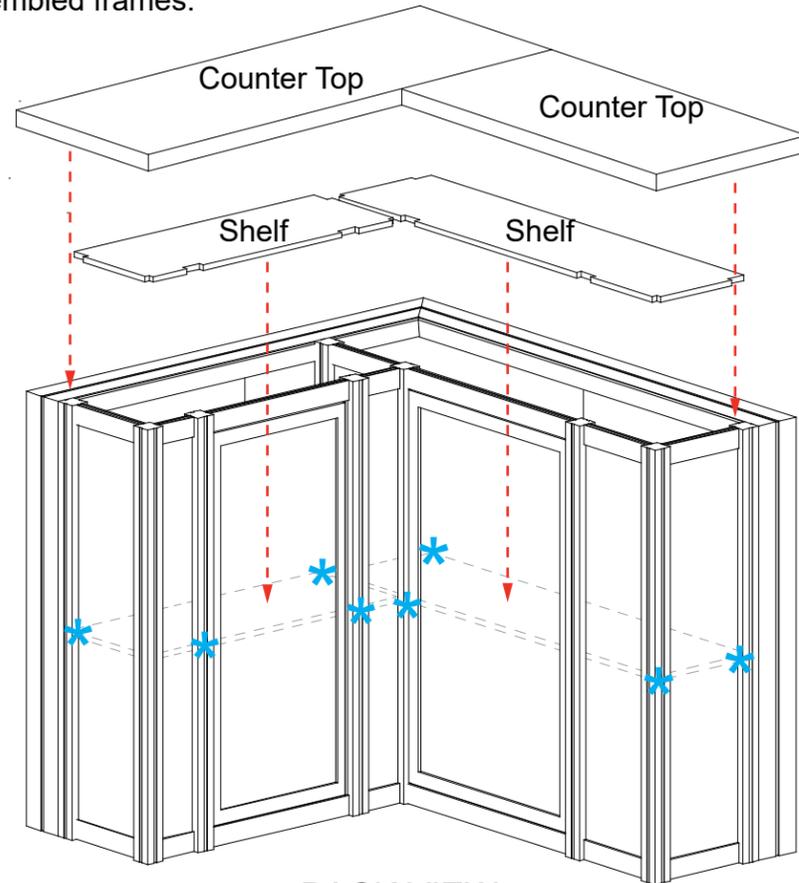
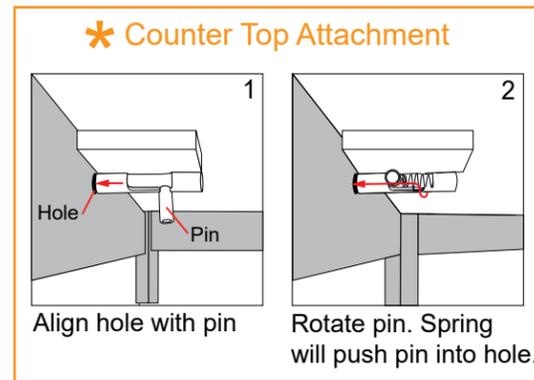
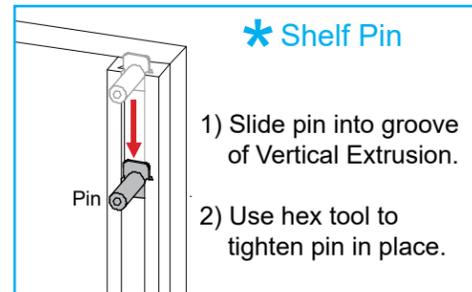
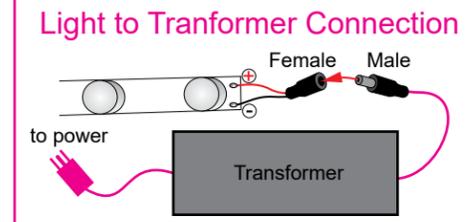
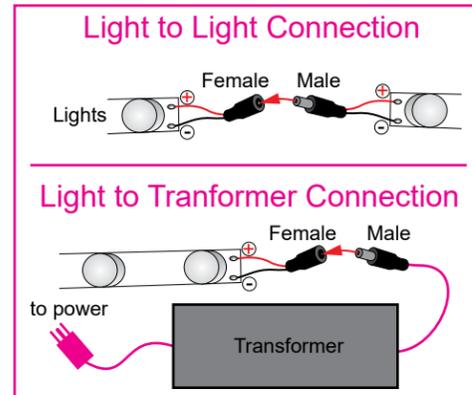


FRONT VIEW

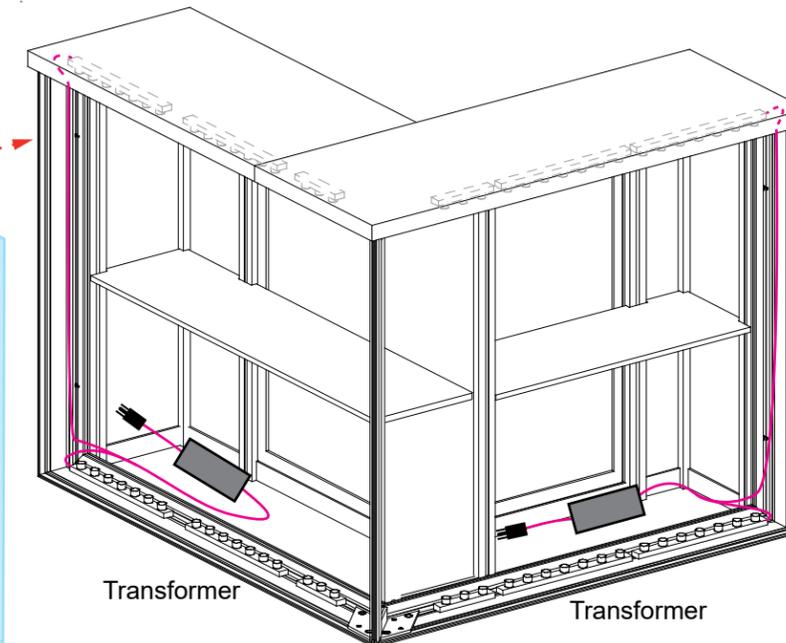


BACK VIEW

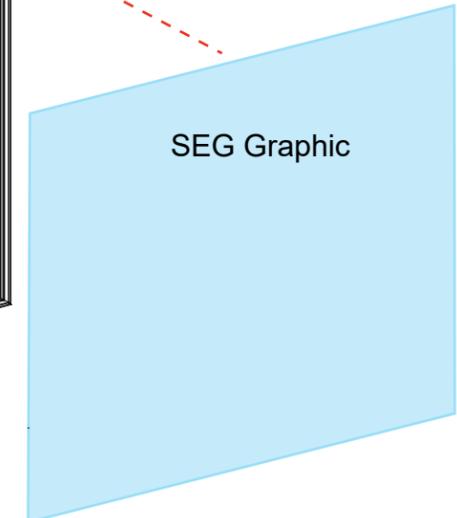
Completed Assembly



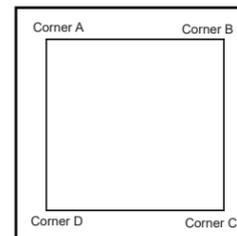
BACK VIEW



FRONT VIEW



## SEG Graphic Installation



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



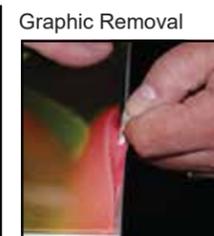
Step 1  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



Graphic Removal  
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.