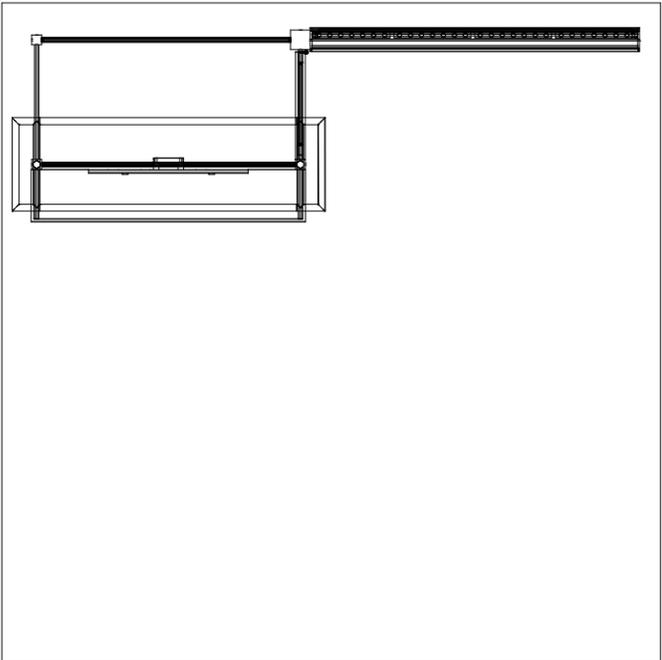
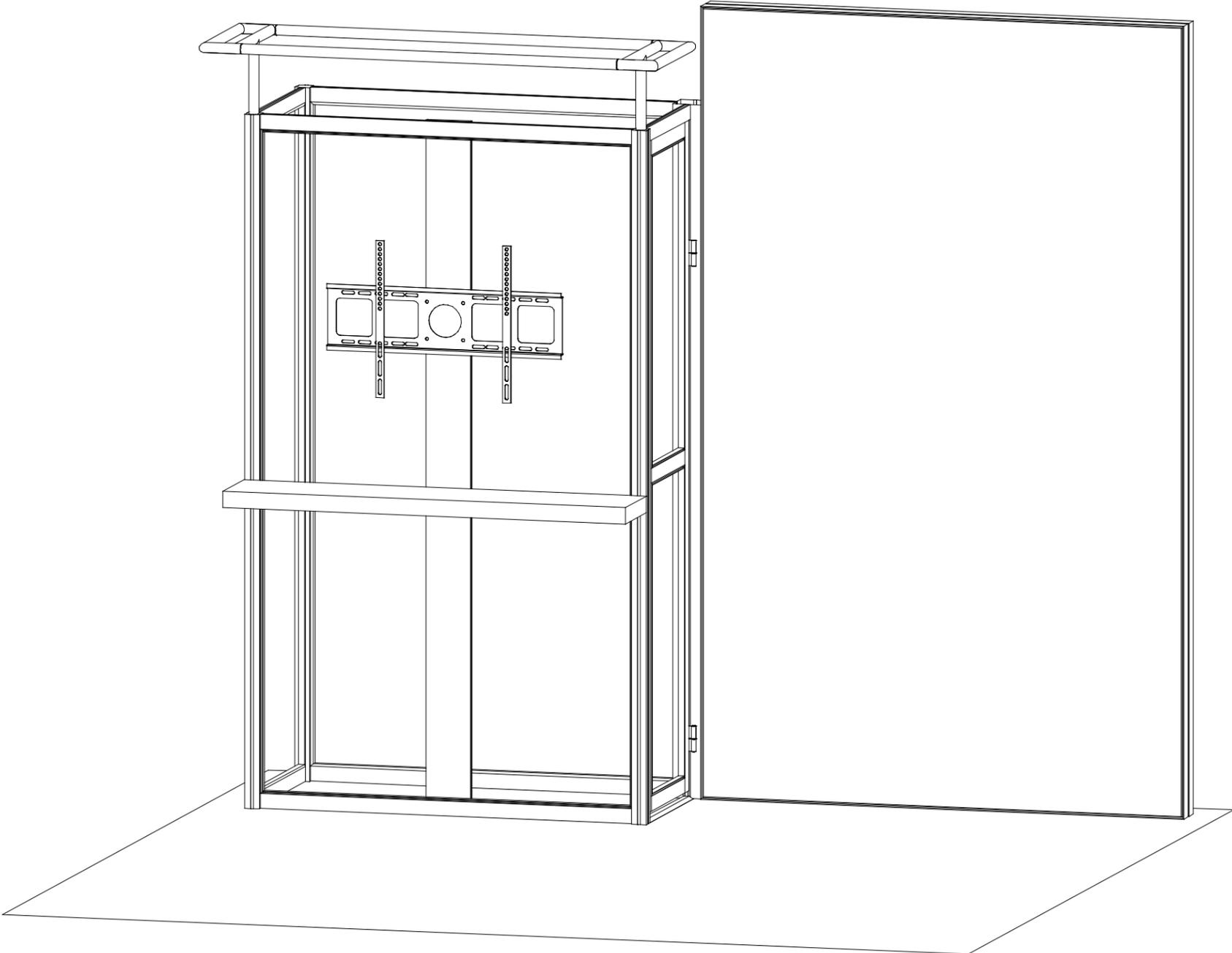


Order #XXXXX - ECO-1074 10'x10' Sustainable Exhibit



10'

10'

Plan View

General Setup Instructions

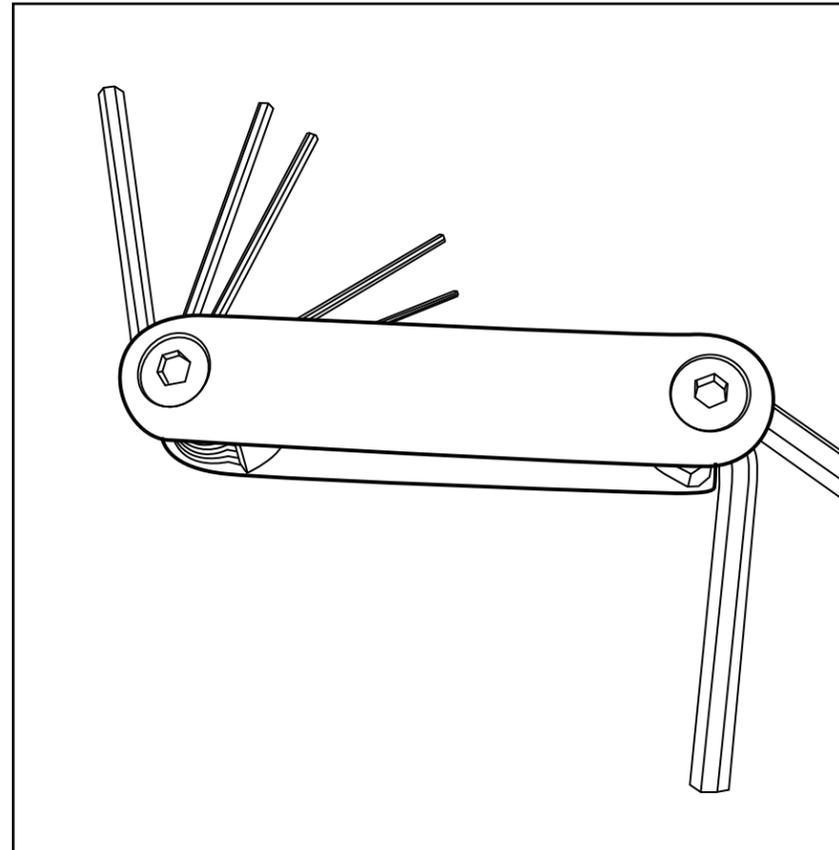
- The setup instructions are created specifically for your configuration.
- Setup instructions are laid out sequentially in levels, including exploded views and a logical series of steps for assembly. We encourage you to study the instructions before attempting to assemble your exhibit.

Cleaning and Packing

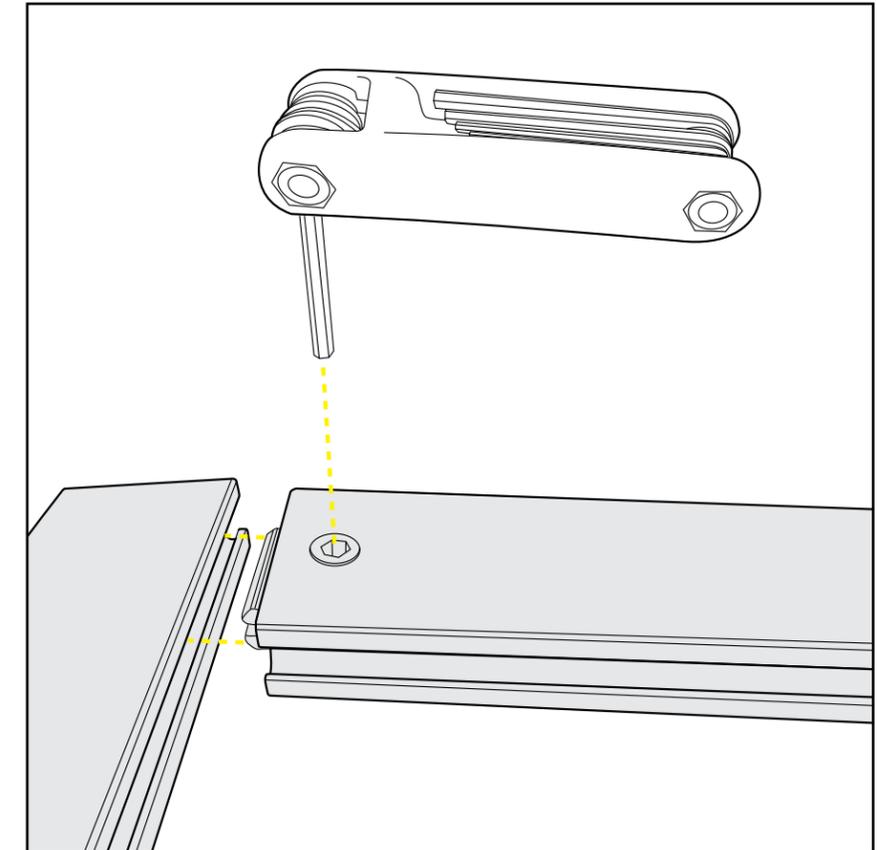
- Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.
- Use mild cleaners and soft materials such as cotton to clean all laminates.
- Keep exhibit components away from extreme heat and long exposure to sun light. This will prevent warping and fading.
- Retain all packing material for ease of re-packing. This protects the exhibit components and keeps each part organized.

Disassembling

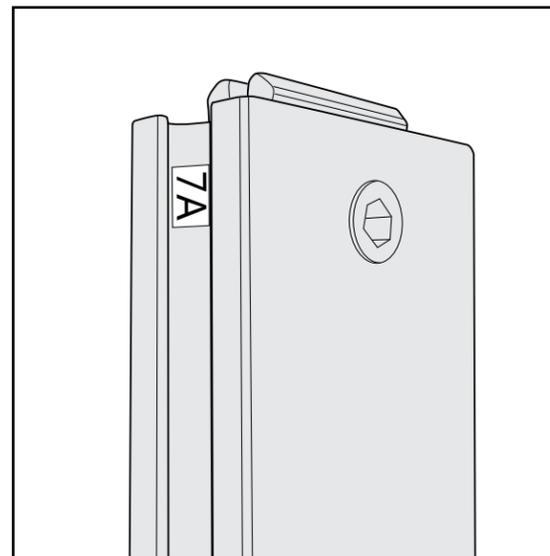
- When disassembling exhibit, tighten all setscrews to prevent loss of hardware in the shipping process.



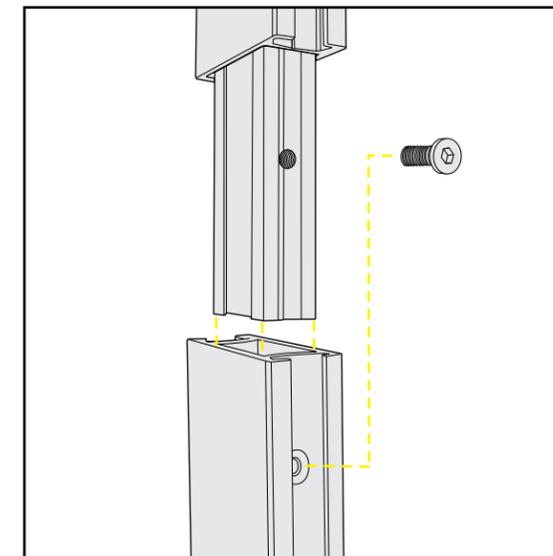
Hex Tool for Assembling Exhibit



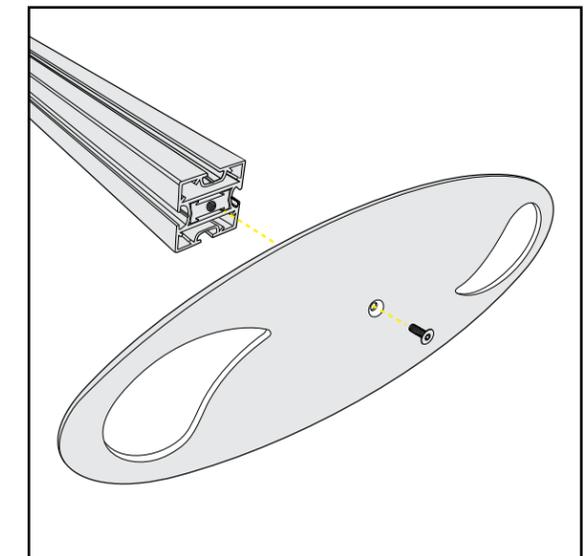
Extrusion Lock Connectors



Numbering Instructions for Setups/Packing



Inline Connection between Extrusions



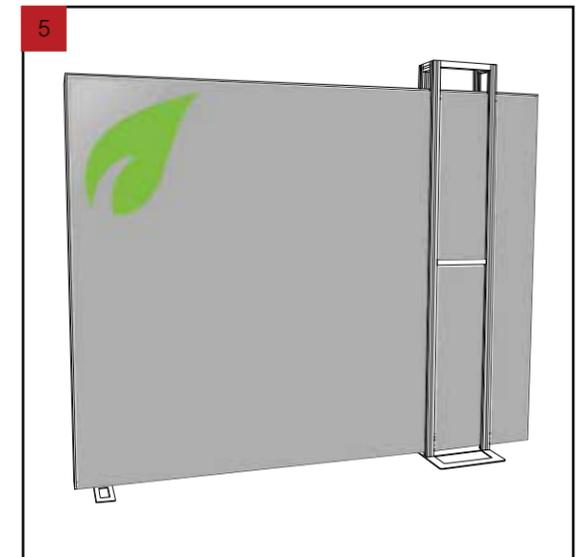
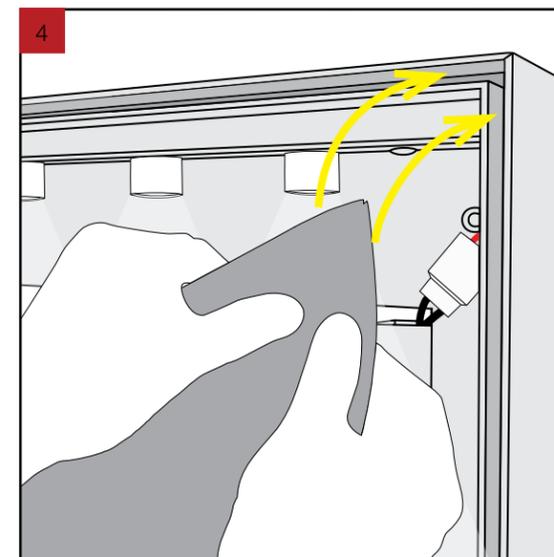
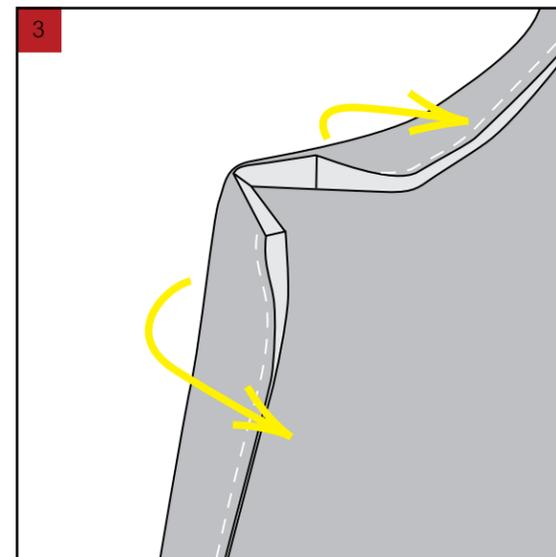
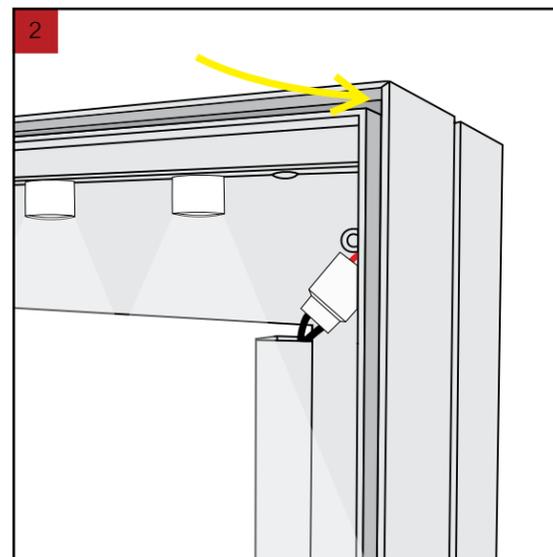
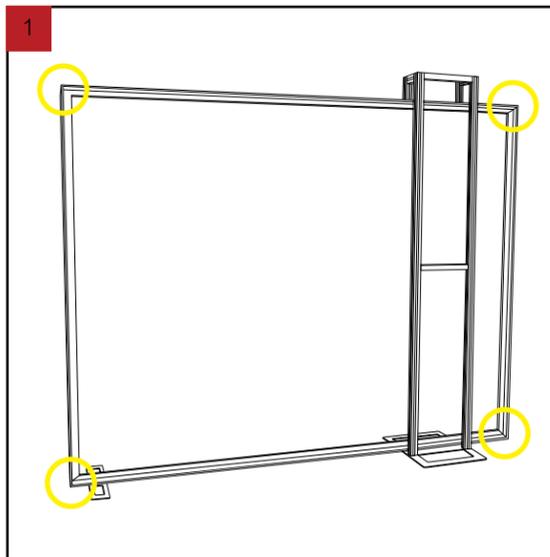
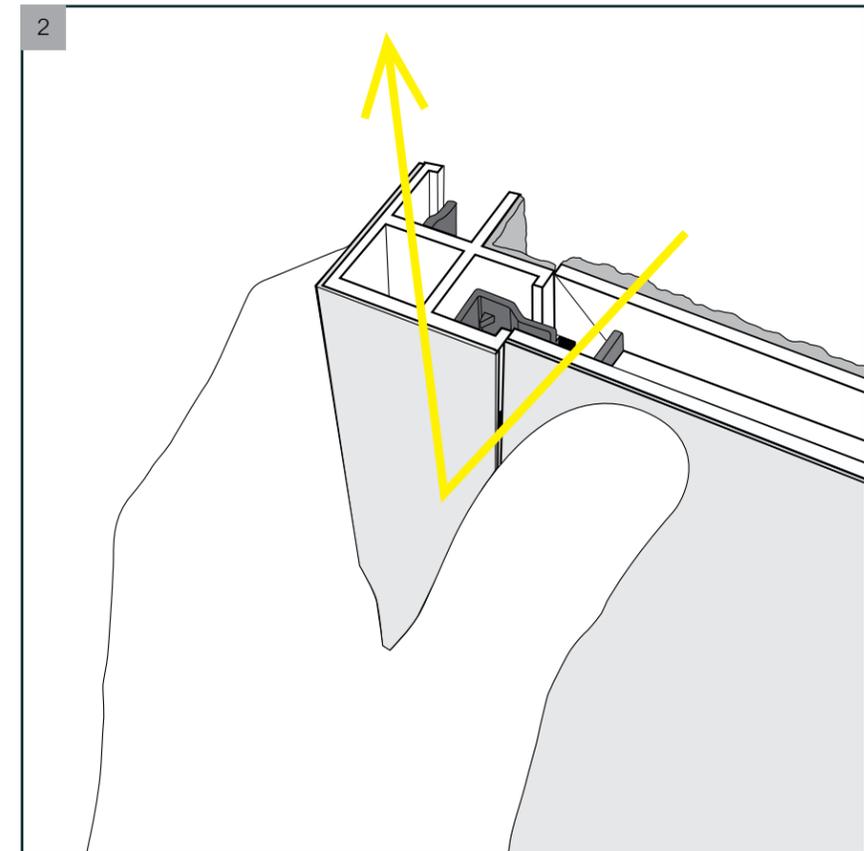
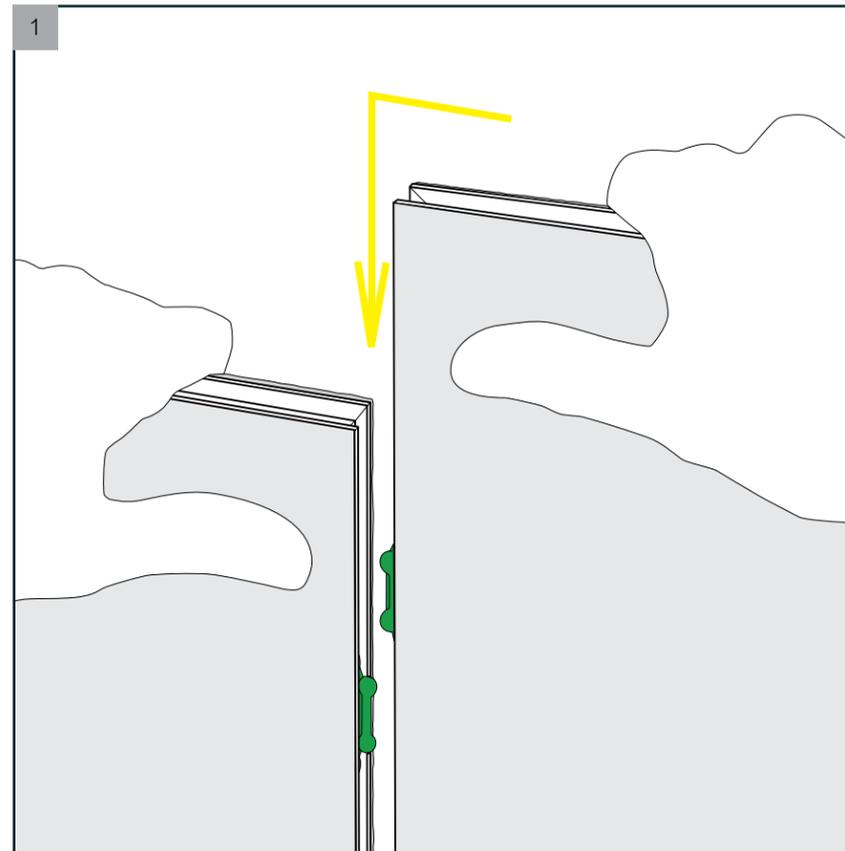
Baseplate Connection for Vertical Extrusions

ECO Panel Install

- 1 Place ECO panel together with a vertical offset, slide down to lock connector in place.
- 2 Panel Corner Connectors are installed just like ECO panels. Remove by off-setting top lock clips horizontally followed by separating vertically.

SEG Graphic Install

- 1 Graphic is installed corners first. This allows a proportional fit around the perimeter of the extrusion.
- 2 Locate channels along the edge of the extrusions.
- 3 Fold over graphic (hiding threads) and tuck silicon edge and fabric into corners.
- 4 After corners are complete, slide in the rest of the graphic into channel. (From edges to center)
- 5 Graphic is installed. Stand back and be amazed!

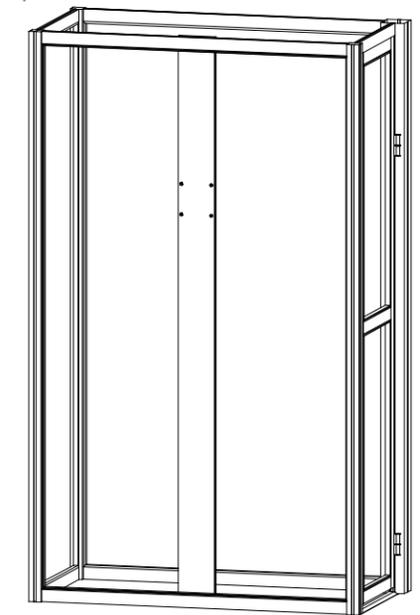
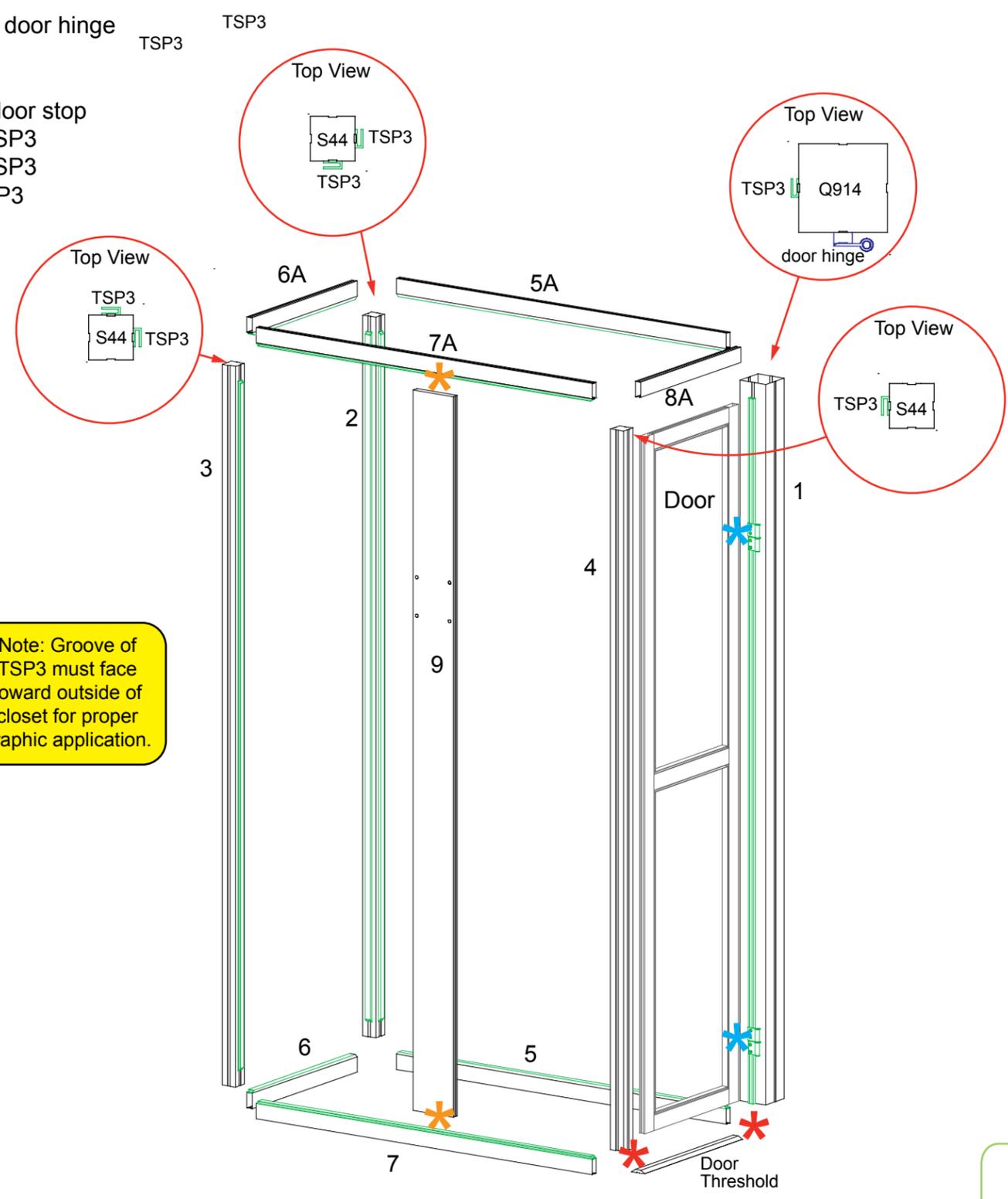


Item	Qty.	Description
1	1	84”h Q914 Vertical Extrusion w/ attached TSP3 & door hinge
2	1	84”h S44 Vertical Extrusion w/ attached TSP3
3	1	84”h S44 Vertical Extrusion w/ attached TSP3
4	1	84”h S44 Vertical Extrusion w/ attached TSP3 & door stop
5/5A	1/1	45.364”w Z45 Horizontal Extrusion w/ attached TSP3
6/6A	1/1	20.885”w Z45 Horizontal Extrusion w/ attached TSP3
7/7A	1/1	46.25”w Z45 Horizontal Extrusion w/ attached TSP3
8A	1	20”w Z45 Horizontal Extrusion
9	1	84”h Z140 Vertical Extrusion

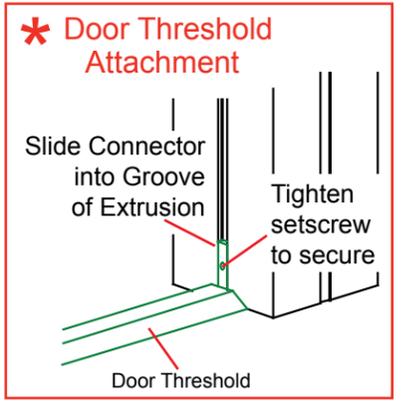
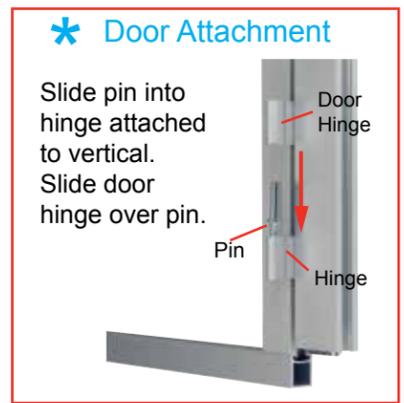
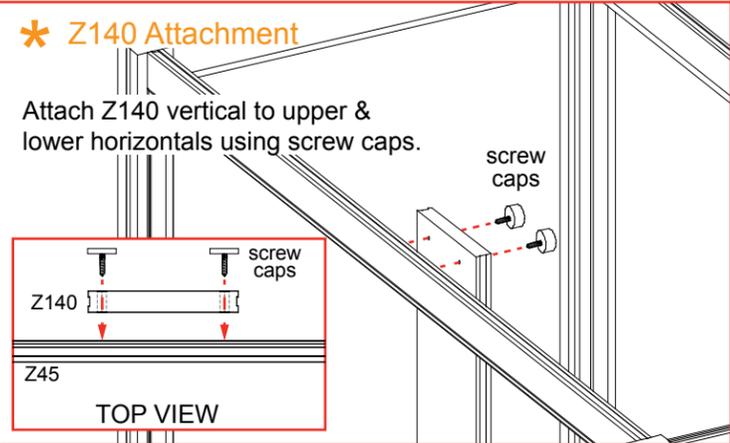
Steps:

- 1) Connect horizontals [5,5A] between verticals [1,2].
- 2) Attach horizontals [6,6A] between verticals [2,3].
- 3) Assemble horizontals [7,7A] between verticals [3,4].
- 4) Connect door threshold & horizontal [8A] between verticals [1,4]. See **Door Threshold Attachment** detail.
- 5) Install vertical [9] to horizontals [7,7A] as shown.
- 6) Attach Door between verticals [1,4]. See **Door Attachment** detail.

Note: Groove of TSP3 must face toward outside of closet for proper graphic application.



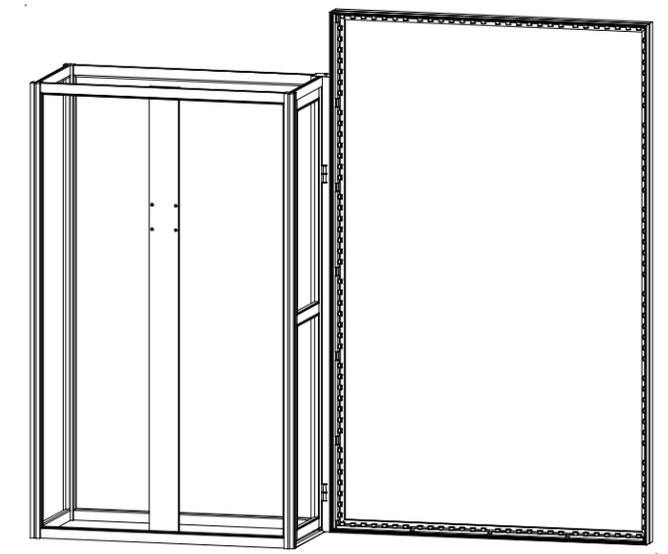
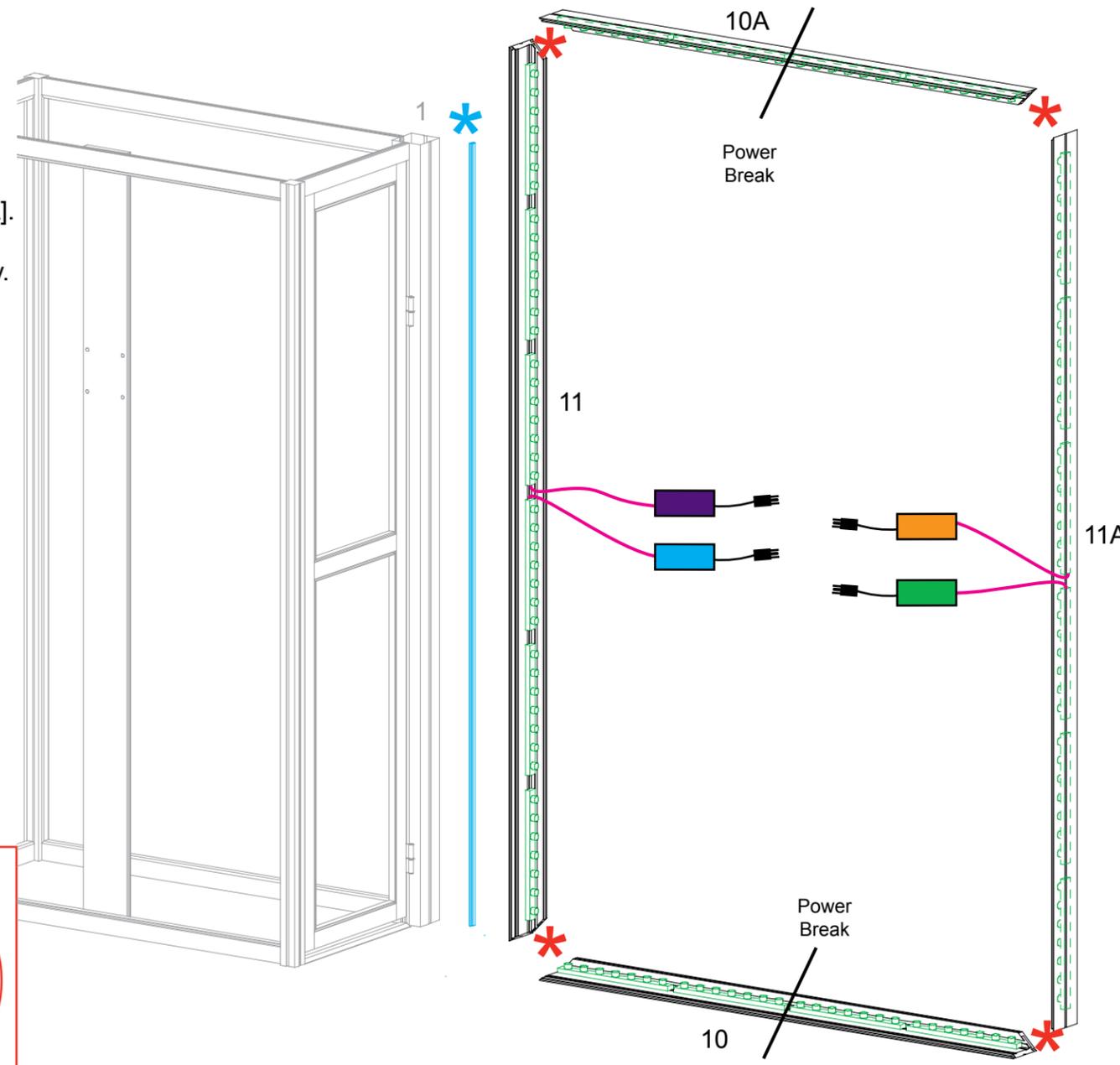
When partly assembled



Item	Qty.	Description
10/10A	1/1	60" w CEI110 Horizontal Extrusion
11/11A	1/1	96" h CEI110 Vertical Extrusion

Steps:

- 1) Connect horizontals [10,10A] between verticals [11,11A].
See **CEI-110 Corner Connection** detail.
- 2) Attach frame assembly to vertical [1] of closet assembly.
See **V31 Connection** detail.
- 3) Connect power cords for Supernova lights, as shown.



When assembled

*** CEI-110 Corner Connection**

- 1) Insert TSRV2 and A1 Brackets into milled groove of extrusion.
- 2) Slide connecting extrusion over exposed end of brackets.
- 3) Use Set screws to secure extrusions.
- 4) Use Set screws to secure extrusions.

*** V31 Connection**

Slide V31 connector into channels of vertical extrusions.

Tighten set screws to secure.

Top View

Light to Light Attachment

Lights Male Female

Light to Transformer Attachment

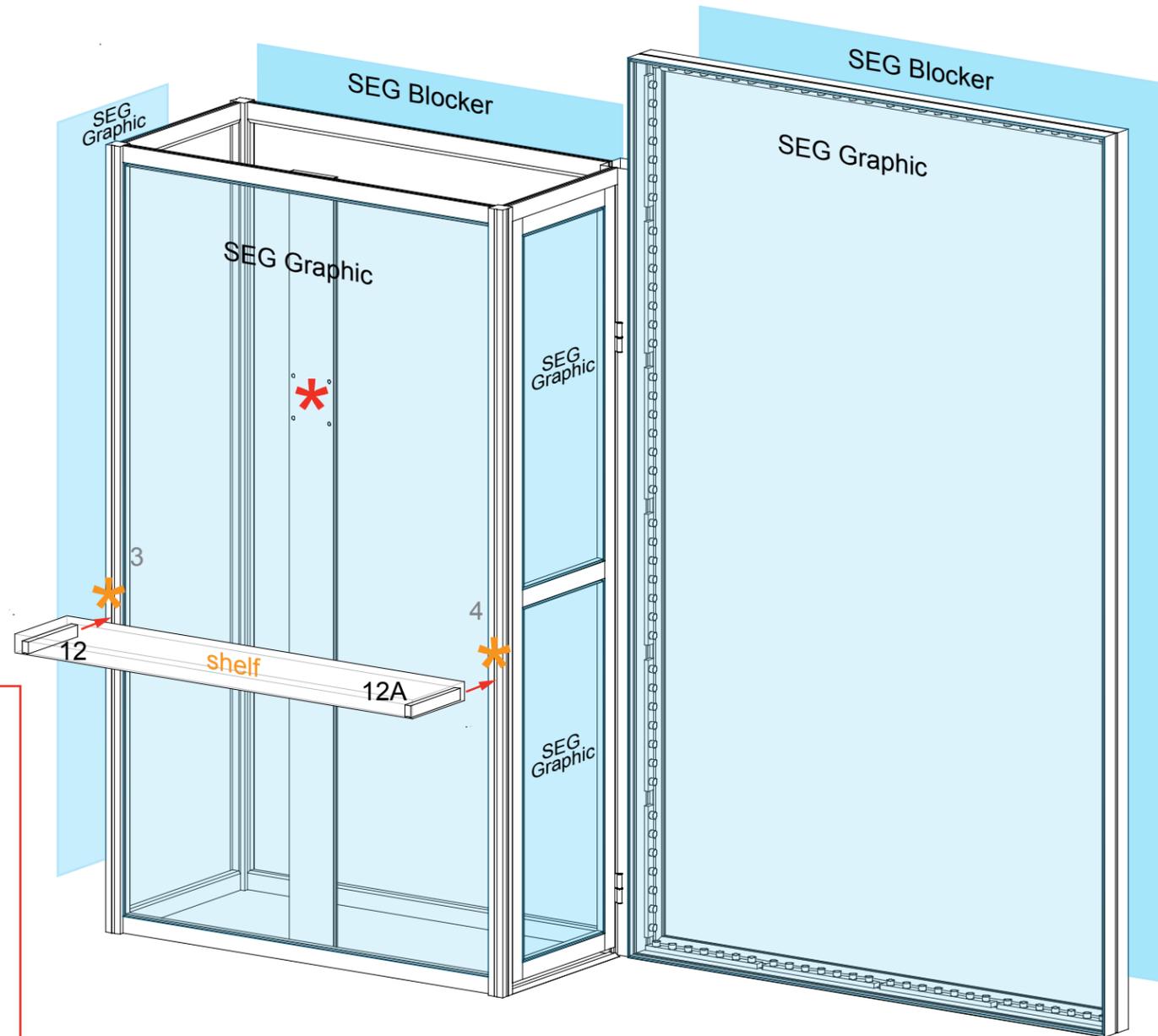
Power Transformer Lights

Maximum of 7 lights per chain / 9 lights per Transformer

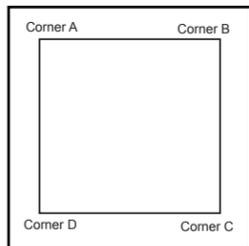
Item	Qty.	Description
12/12A	1/1	9"w Z32 Horizontal Extrusion

Steps:

- 1) Apply SEG graphics to closet & lightbox frame.
- 2) Attach shelf to closet by connecting horizontals [12,12A] to verticals [3,4]. See **Shelf Attachment** detail.
- 3) Install Monitor Mount to vertical [9] using standoffs. See **Monitor Mount Attachment** detail.



SEG Graphic Installation



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

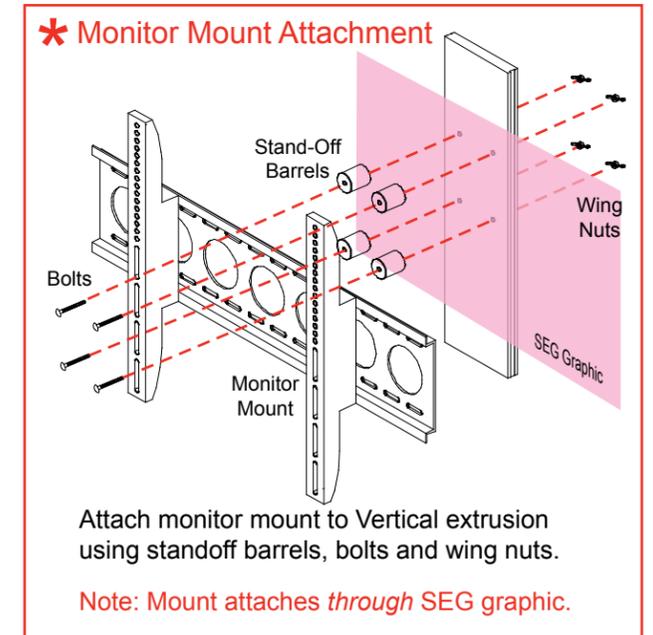
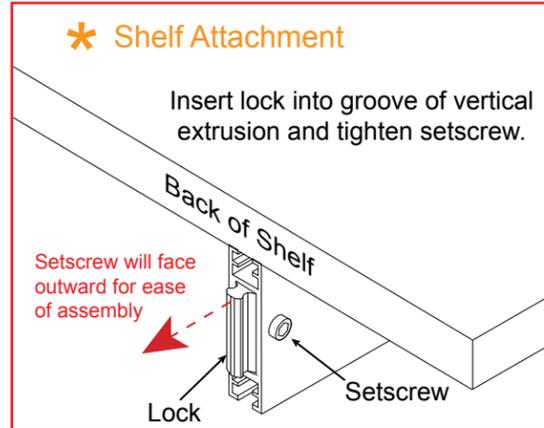
Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



AERO

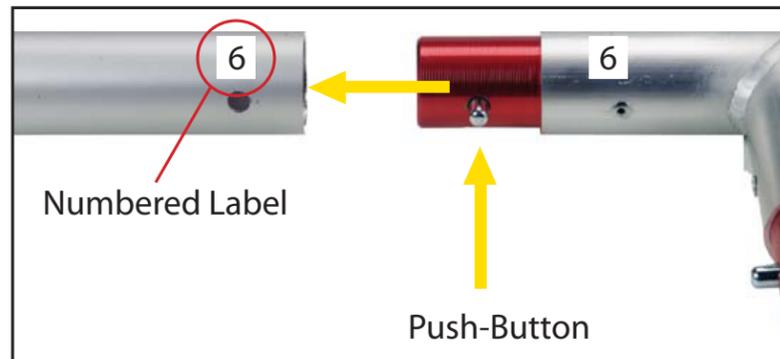
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

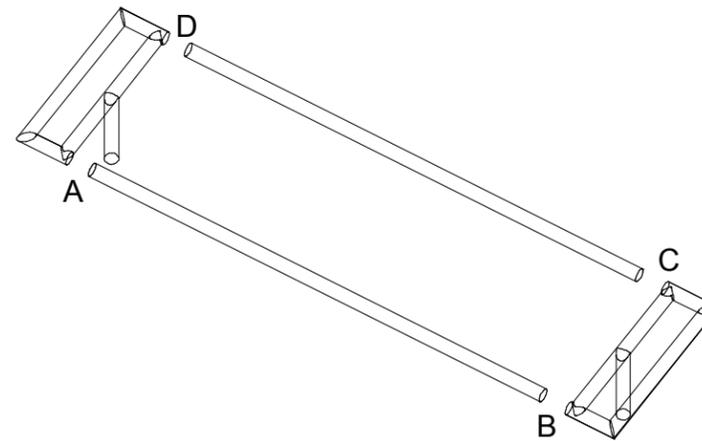
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

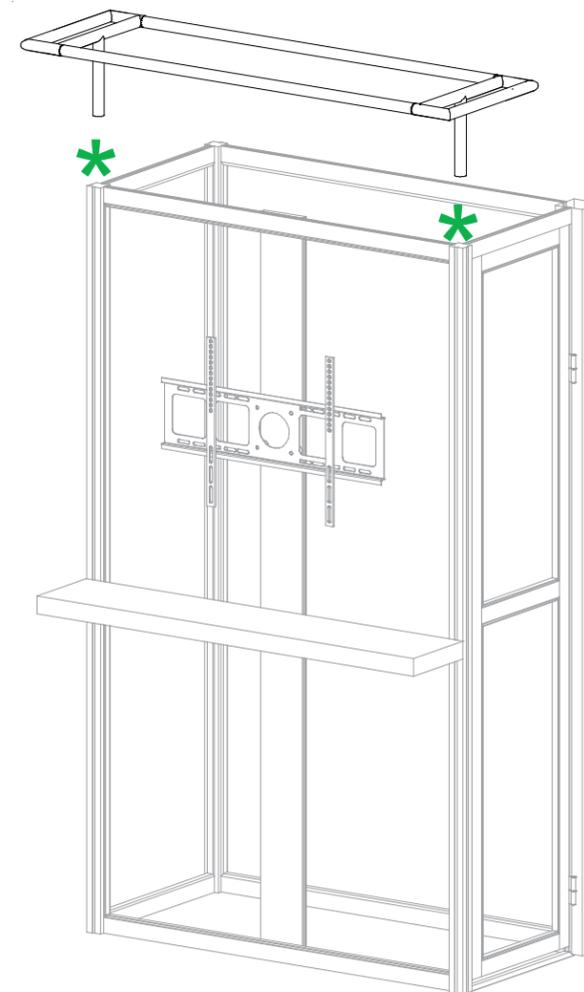


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

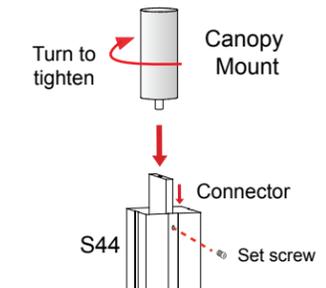


Steps:

- 1) Connect Aero frame in alphabetical order as shown.
- 2) Apply pillowcase graphic to frame.
- 3) Attach Canopy Mounts to verticals [3,4].



Canopy Mount Attachment



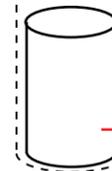
Attach connector to top of vertical extrusion; tighten set screws to secure.

Insert Canopy Mount into threaded hole in top of connector; turn barrel clockwise to tighten in place.

Aero Frame Support Arm

* Canopy Installation

Slide assembled aero canopy supports over installed mount barrels.



Canopy Mount