



# **General Setup Instructions**

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- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

# **Cleaning & Packing**

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
   Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
  All provided packing materials are for ease of repacking & component protection.

### Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Hex Tool - Essential for Assembly





Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock











# WARNING

### DO NOT USE POWER TOOLS

### LADDERS OR LIFTS MAY BE REQUIRED

### ALL CONNECTIONS MUST BE TIGHTLY SECURED



#### **Gravitee Panel Assembly**

### Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

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### Side-by-Side Disassembly

- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detatch.



#### Assembly Cont'd



# Stacking Push stacking lock into the slot of the upper frame, then spin the cap to tighten the lock. Stacking Lock

#### Unstacking

## **Stacking Assembly**

- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

### **Stacking Disassembly**

- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.

**Corner Connector** 



**Top View** Note: Orientation of Corner Connector may change.







### Backwall Assembly

Description Qty. Item Base Plate 1 4 1 14.125"w x 95"h Gravitee Panel 1 94.5"h Gravitee Corner Post w/ Caps Both Ends 2 1 3 38"w x 95"h Gravitee Panel 1 4 1 38"w x 95"h Gravitee Panel w/ 91.904" S44 5 1 94.5"h Gravitee Corner Post w/ Caps Both Ends 6 1 14.125"w x 95"h Gravitee Panel 7 94.5"h Gravitee Corner Post w/ Caps Both Ends 1 8 32.5"w x 95"h Gravitee Panel w/ Two 91.904" S44 1

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- 9 1 94.5"h Gravitee Corner Post w/ Caps Both Ends
- 10 1 14.125"w x 95"h Gravitee Panel
- 11 1 94.5"h Gravitee Corner Post w/ Caps Both Ends
- 12123"w x 95"h Gravitee Panel
- 13146"w x 95"h Gravitee Panel
- 14146"w x 95"h Gravitee Panel
- 15 1 94.5"h Gravitee Corner Post w/ Caps Both Ends
- 16 1 14.125"w x 95"h Gravitee Panel

#### Steps:

- 1) Attach base plates [1] to panels [1] [6] [10] and [16] using bolts, washers, and wing nuts.
- 2) Starting with panel [1], connect panels and posts together in numerical order.

See Gravitee Panel Assembly sheet for assembly instruction and GK-2008 Corner Post Orientation sheet.

### $\star$ Keep all vertical extrusions attached inside panels.





### **Completed Assembly**







### SEG Graphic Attachment



Step 1 Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



#### Step 2

Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

#### Graphic Removal

Step 3 Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.





Steps:

- Attach shelves, to panel [8], thru holes in graphic.
  Connect lights to top of display where desired. See Light Connection detail.





Completed Assembly



)ne-Step Wall System

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#### **GOD-1558** Counter Assembly



