











General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

Disassembly

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- For loss prevention, tighten all set screws and locks during disassembly.







Part Identification - Numbering



Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED



Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.



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horizontal extrusions.

Disassembly

All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.



Order #XXXXX Gravitee Assembly



Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

Side-by-Side Disassembly

- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detatch.



Assembly Cont'd



Stacking Push stacking lock into the slot of the upper frame, then spin the cap to tighten the lock. Stacking Cap Lock

Stacking Assembly

- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

Stacking Disassembly

- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.



Corner Connector



Top View Note: Orientation of Corner Connector may change.



Order #XXXXX SEG Installation



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DESIGNS

It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1

Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2

Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3

Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



CRATE PACKING



Crate 1 of 1



Description

Item

А В

С

D

Е

F

G

Η

1

2

3

4

5

6

7

8

9

10

Qty.

1

1

1

1

1

1

1

1

1

1

1

1

1

1 2

2

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4"w x 94"h x 23.5"d Wall Panel w/ CEI110

4"w x 94"h x 23.5"d Wall Panel w/ CEI110

96"w x 4"h x 23.5"h Floor Panel w/ CEI110

30"w x 4"h x 23.5"h Floor Panel w/ CEI110

96"w x 4"h x 23.5"h Floor Panel w/ CEI110

96"w x 4"h x 23.5"h Ceiling Panel w/ CEI110

30"w x 4"h x 23.5"h Ceiling Panel w/ CEI110

96"w x 4"h x 23.5"h Ceiling Panel w/ CEI110

86"h CEI110 Vertical Extrusion

86"h CEI110 Vertical Extrusion

96"w CEI110 Horizontal Extrusion

96"w CEI110 Horizontal Extrusion

96"w CEI110 Horizontal Extrusion

96"w CEI110 Horizontal Extrusion

82.353"h Z45 Vertical Extrusion

82.353"h Z45 Vertical Extrusion

33.647"w CEI110 Horizontal Extrusion

33.647"w CEI110 Horizontal Extrusion

Order #XXXXX Backwall Assembly

Α

Steps:

- 1) Attach CEI110 extrusions [1] through [8] to panels [A] through [H] as shown, using Bolt to T-Nut Connection.
- 2) Assemble panels [C-D-E] & [F-G-H] between panels [A] & [B] using roto cam locks See Roto Cam Lock Connection detail.
- 3) Connect CEI110 extrusions together using straight and corner connectors. Refer to the CEI110 Frame Assembly general information page.
- 4) Attach verticals [9,10] between horizontal extrusions on panels, as shown.





bolt ★ Bolt to T-nut Connection T-nut ¢,

✤ Roto Cam Lock Connection



Place hex tool in hole on side of panel. Rotate to activate lock & secure panels together.











Order #XXXXX Lightbox Wiring







Steps:



Order #XXXXX Arch Assembly









Step 3 of 7



Order #XXXXX Backwall Attachments



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Attach Monitor Mount to vertical extrusions using standoff barrels, bolts & wing nuts.



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Steps:

1) Attach Storage Box to Gravitee panel [1]. See Storage Box Attachment detail.

- 2) Apply SEG Graphics to front side of panel [1], top of panel [3] & front of lightbox. Refer to the SEG Installation general information page.
- 3) Install Monitor Mount to backwall verticals. See Monitor Mount Attachment detail.
- 4) Apply SEG Blocker to back of lightbox.











Order #XXXXX Backwall Attachments (cont'd)





When assembled



Step 5 of 7



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Order #XXXXX Charging Table & Planter Box



Planter Box

LED Controller



When assembled











Completed Assembly

Connect base to post, using bolt.
 Route cord from table top through post and base.
 Connect table top to post, with fixed brackets, using black bolts.

Step 7 of 7